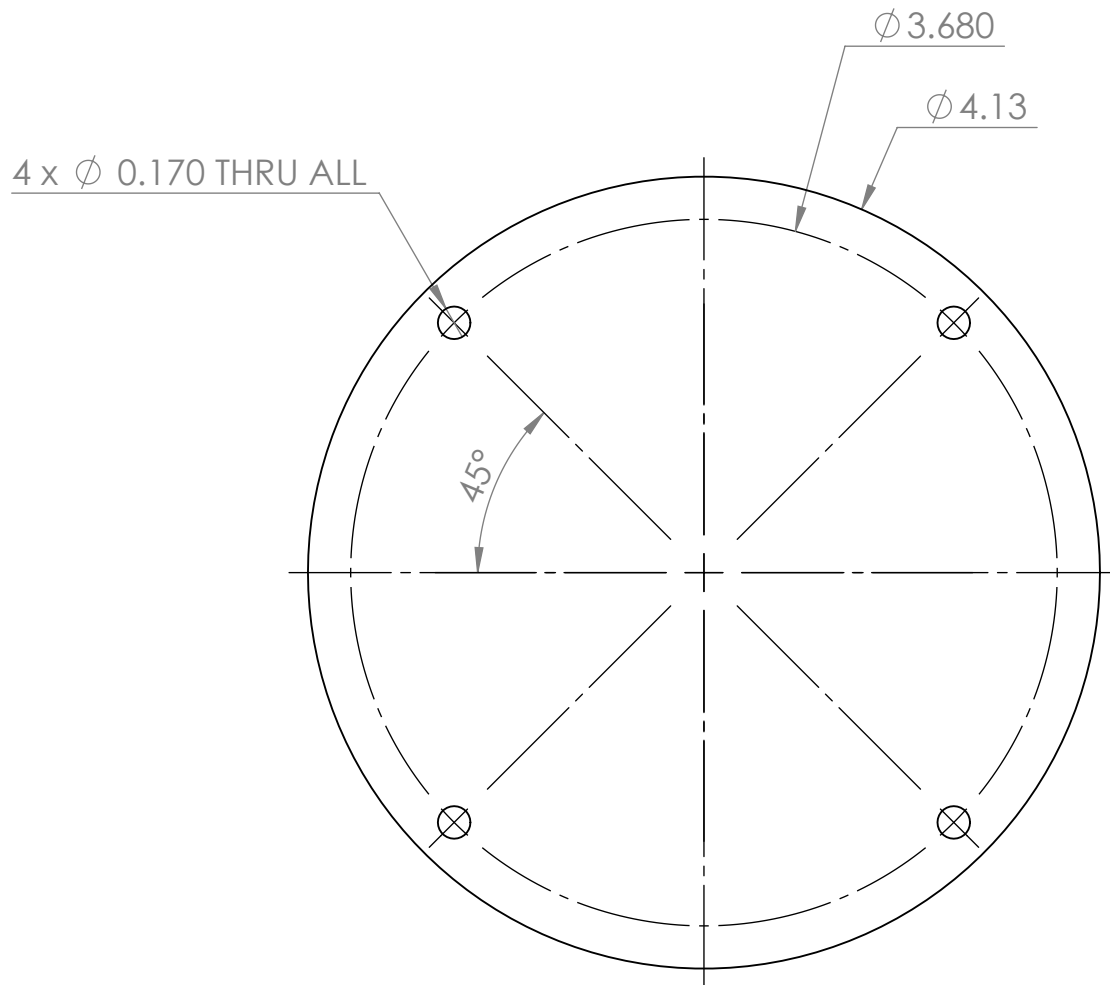




Made from clear acrylic.
Do not scratch. Do not remove masking.

Status:

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	REVISIONS			DATE	APPROVED
1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$	DRAWN			ZONE	REV.	DESCRIPTION		
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADIUS .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED							
				ENGINEER	Francois Cazenave						
				PROJECT NO.		707976					
				PROJECT		Power Buoy					
Material:				WEIGHT		lbs					
				SIZE		A	DWG. NO.		10020905	REV.	
				SCALE: 1:1			WEIGHT:			SHEET 1 OF 1	

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SCPI Front End Cap