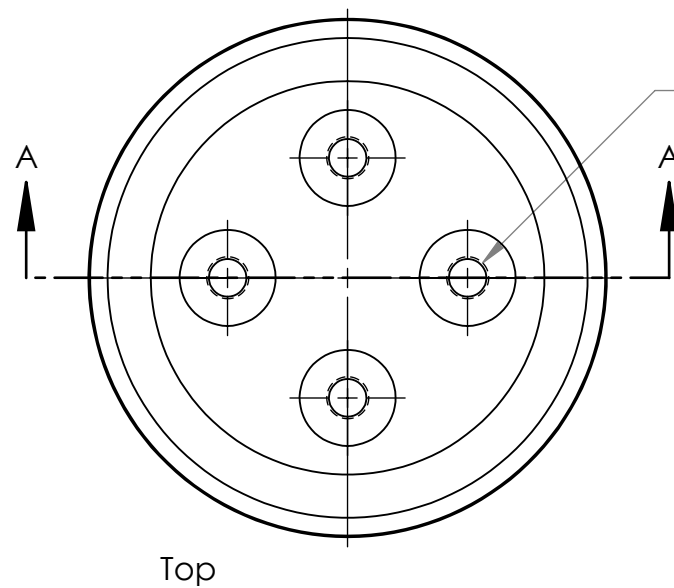
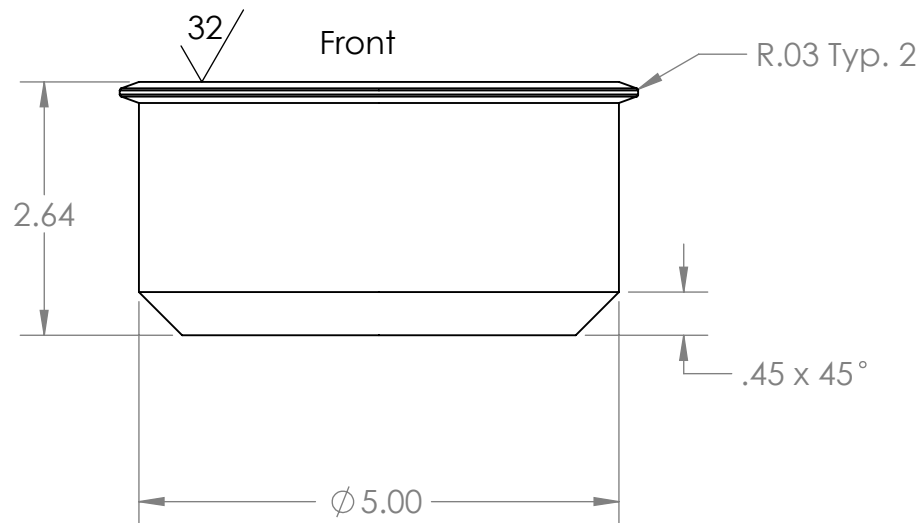
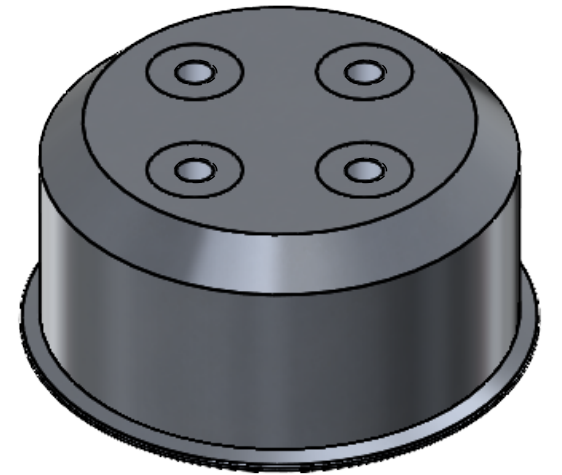
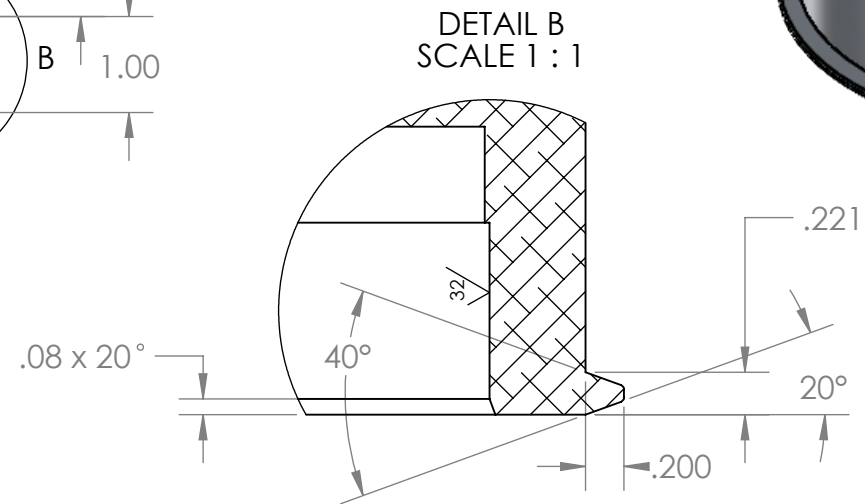
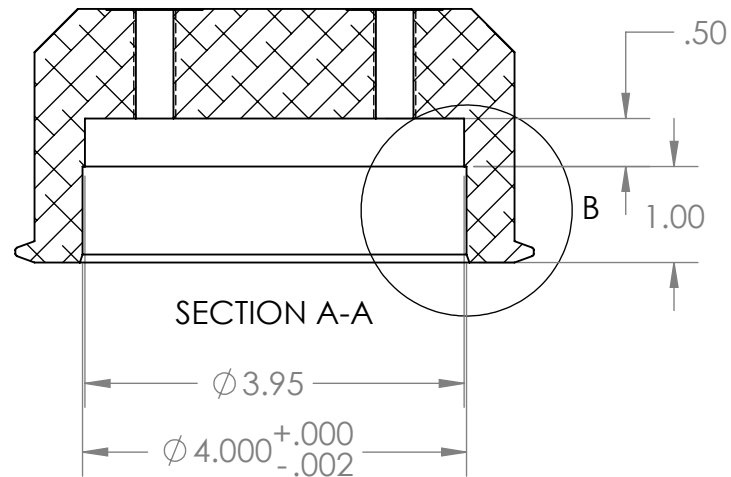
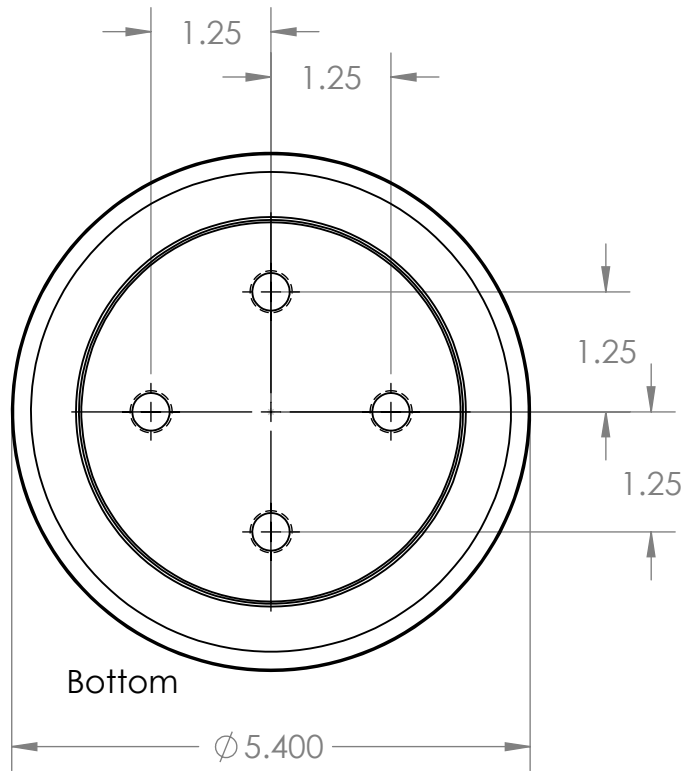




4 x $\phi 0.391$ THRU ALL
7/16-20 UNEF - 2A ∇ 1.130
[SF] $\phi 1.000 \nabla .010$

Note:

RADIUS ON ALL O-RING GROOVE EDGES to 0.010
32/ ∇ ON AL O-RING GROOVES AND SPOT FACES.

Hard Black anodized w/type 3, to a thickness of .002, and a teflon seal applied

MAT'L = 6061-T6 Aluminum, QTY = 1

MAT'L = 6061-T6 Aluminum, QTY = 1						
BILL OF MATERIALS						
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE
Inspector		1 PLACE DIM ± 1/16	2 PLACE DIM ± .02	3 PLACE DIM ± .005	ANGLES ± 1°	DRAWN Ben Erwin 2/2022
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER Ben Erwin 2/2022
Engineer						CHECKED
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO. 902208
		PROJECT MiniROV	DGH End Cap Female			
Application		DO NOT SCALE DRAWING			WEIGHT	SIZE B
						DWG. NO. -
						REV. A
					SCALE 1:2	CAD FILE: MECH ENG ON ATLAS
					SHEET 1 OF 1	