

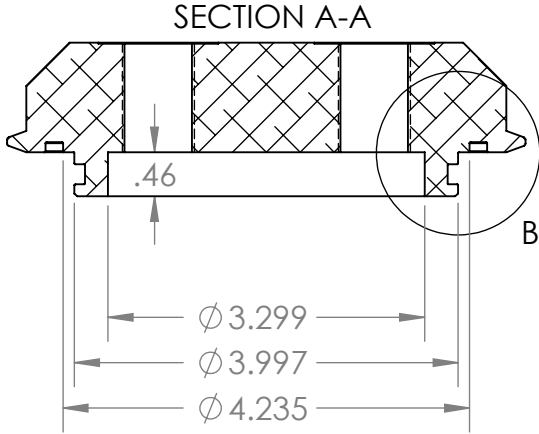
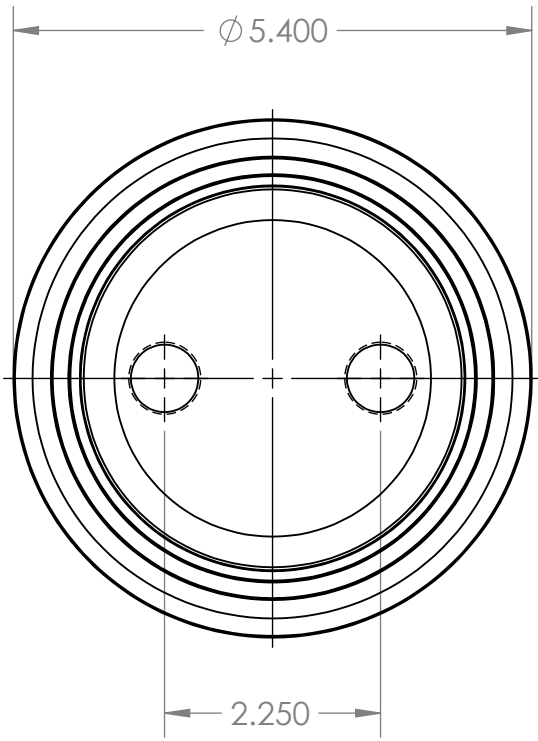
4

3

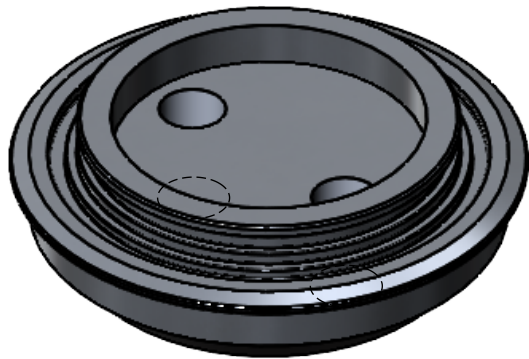
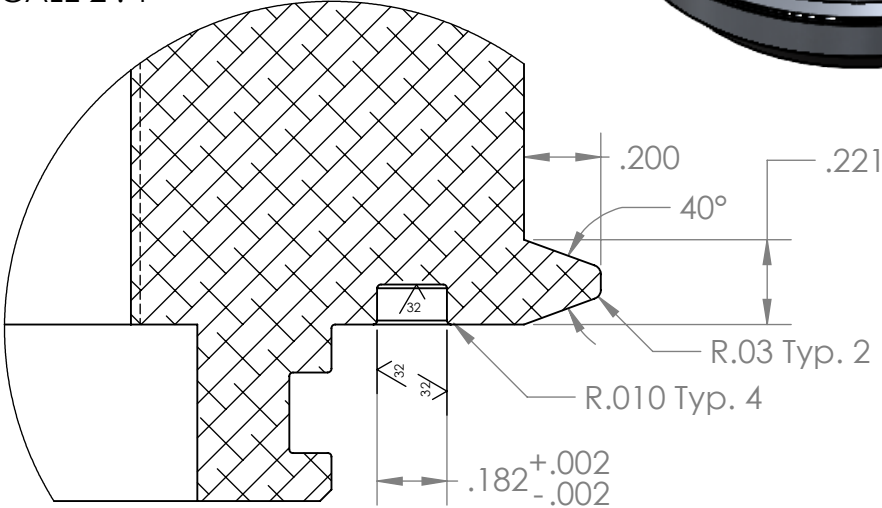
2

1

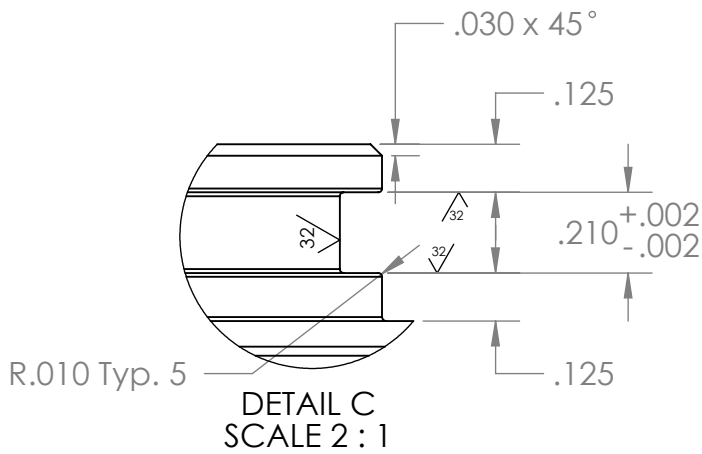
B



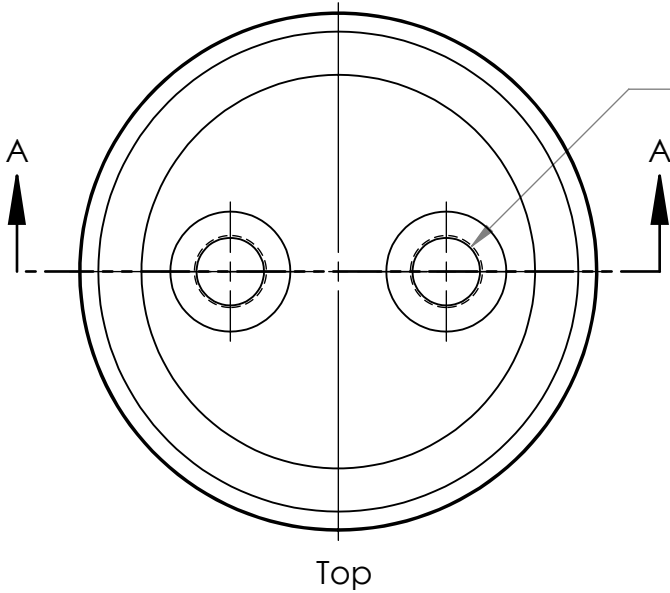
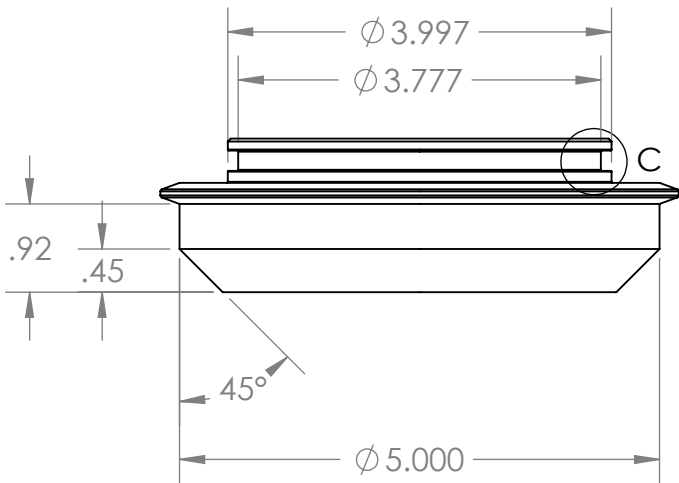
DETAIL B
SCALE 2 : 1



B



A



0.703 THRU ALL
3/4-20 UNEF - 2A 1.14
[SF] 1.25 .010

Note:
RADIUS ON ALL O-RING GROOVE EDGES to 0.010
32/ ON ALL O-RING GROOVES AND SPOT FACES.
Hard Black anodized w/type 3, to a thickness of .002, and a teflon seal applied

A

4

3

2

1

MAT'L = 6061-T6 Aluminum, QTY = 1

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN Ben Erwin	2/2022		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER Ben Erwin	2/2022		
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO. 902208			
		PROJECT MiniROV				DGH End Cap Mink-10			
Application		DO NOT SCALE DRAWING							
						SIZE B	DWG. NO. -		REV. A
						SCALE 1:2	CAD FILE: MECH ENG ON ATLAS		SHEET 1 OF 1