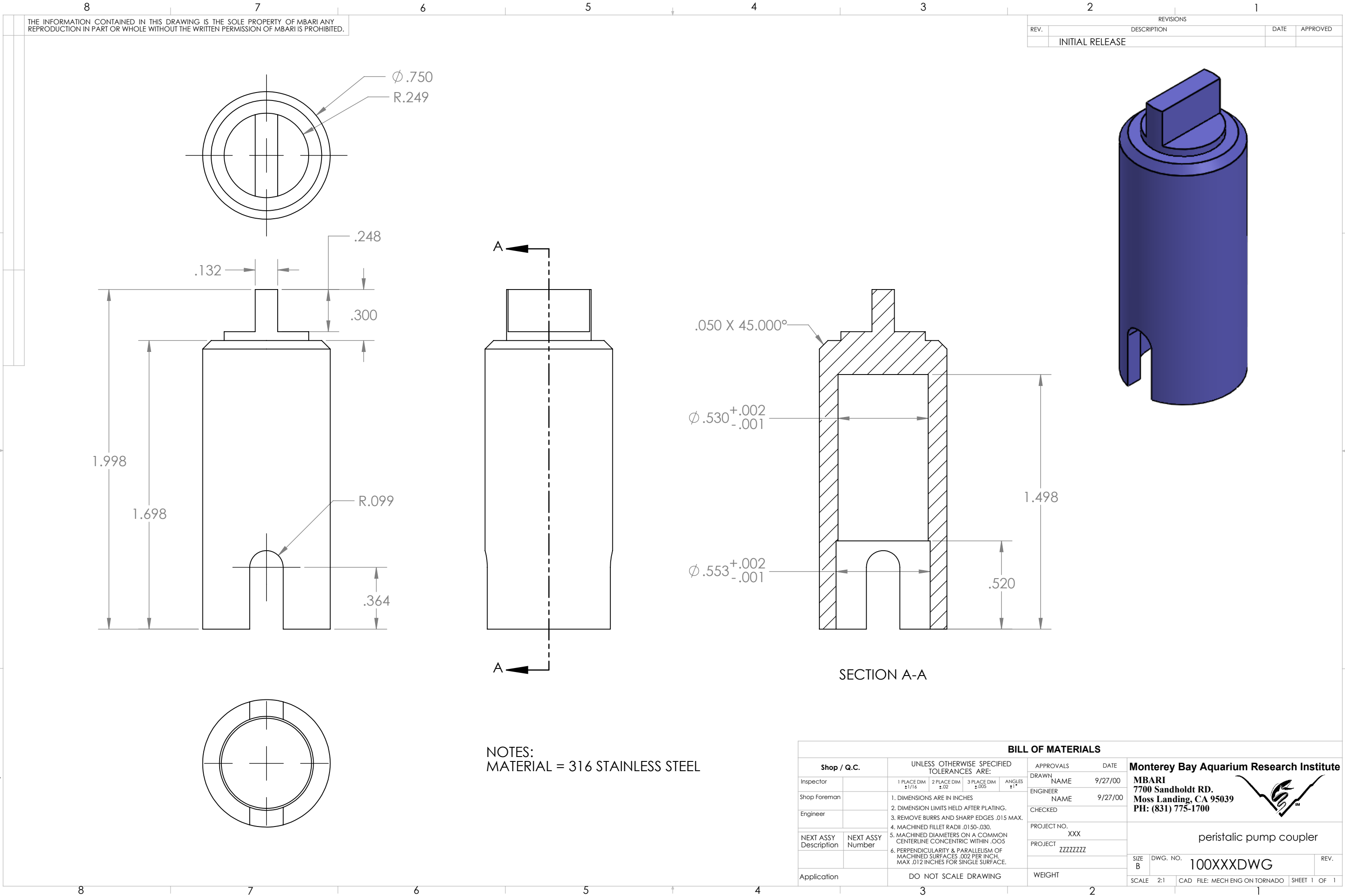




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

NOTES:
MATERIAL = 316 STAINLESS STEEL

BILL OF MATERIALS			
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:	APPROVALS
Inspector		1 PLACE DIM $\pm 1/16$	DATE 9/27/00
Shop Foreman		2 PLACE DIM $\pm .02$	DRAWN NAME
Engineer		3 PLACE DIM $\pm .005$	ENGINEER NAME
		ANGLES $\pm 1^\circ$	CHECKED
NEXT ASSY Description	NEXT ASSY Number	1. DIMENSIONS ARE IN INCHES	PROJECT NO. XXX
		2. DIMENSION LIMITS HELD AFTER PLATING.	PROJECT ZZZZZZZZ
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.	
		4. MACHINED FILLET RADII .0150-.030.	
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.	
Application		DO NOT SCALE DRAWING	WEIGHT
			SCALE 2:1
			CAD FILE: MECH ENG ON TORNADO
			SHEET 1 OF 1

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peristaltic pump coupler

SIZE B DWG. NO. 100XXXDWG REV.