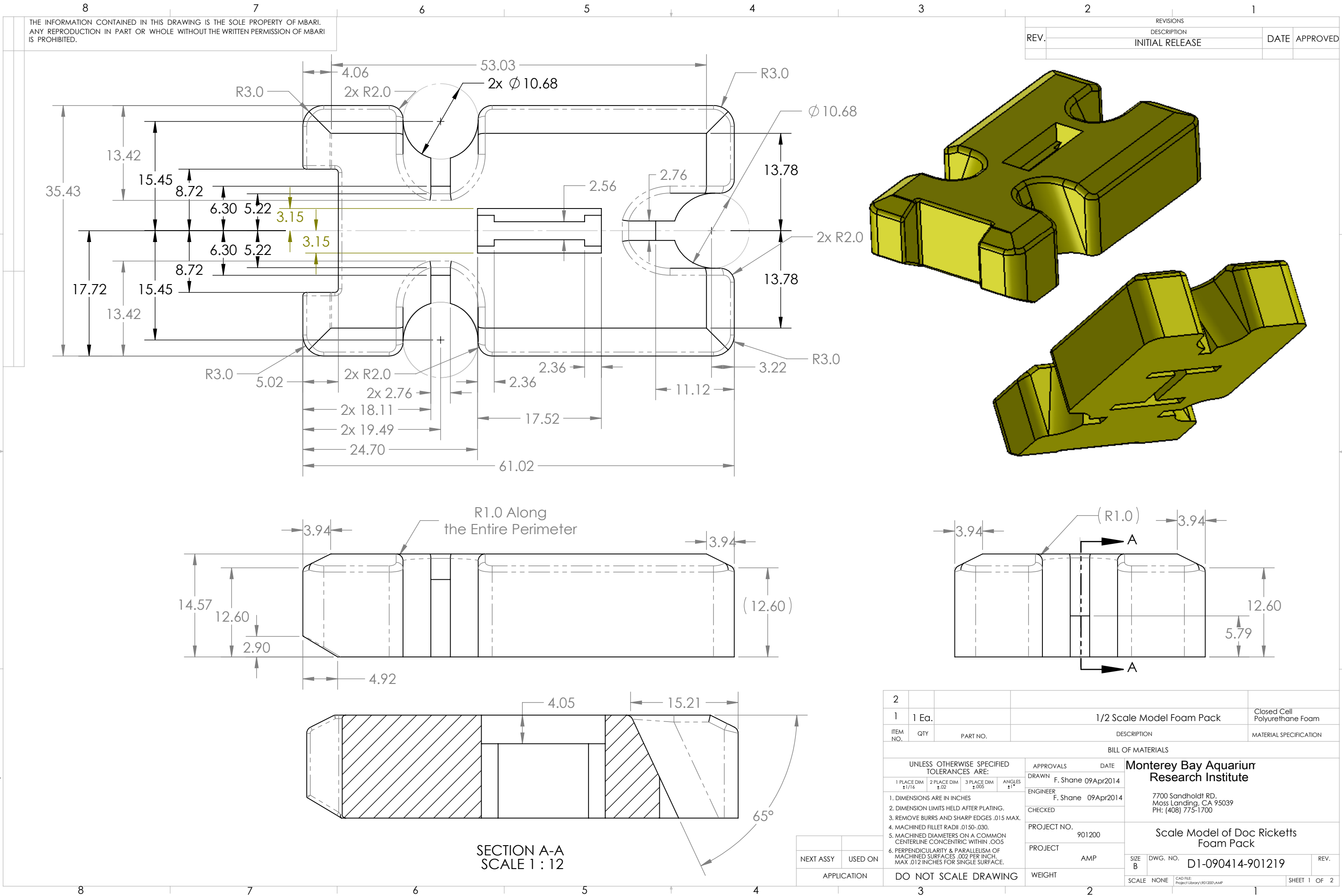




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

2				
1	1 Ea.		1/2 Scale Model Foam Pack	Closed Cell Polyurethane Foam
ITEM NO.	QTY	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION
BILL OF MATERIALS				
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	DRAWN	F. Shane 09Apr2014
1. DIMENSIONS ARE IN INCHES			ENGINEER	F. Shane 09Apr2014
2. DIMENSION LIMITS HELD AFTER PLATING.			CHECKED	
3. REMOVE BURRS AND SHARP EDGES .015 MAX.			PROJECT NO.	901200
4. MACHINED FILLET RADII .0150-.030.			PROJECT	AMP
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			WEIGHT	
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				
NEXT ASSY			USED ON	
APPLICATION			DO NOT SCALE DRAWING	
			SCALE	NONE
			CAD FILE	Project Library\901200\AMP
			SHEET	1 OF 2

Monterey Bay Aquarium Research Institute

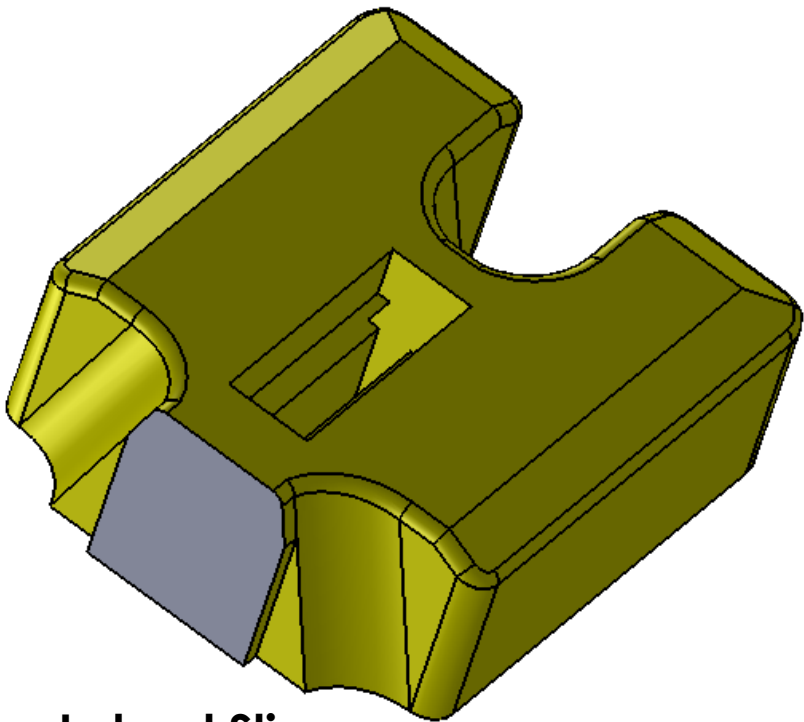
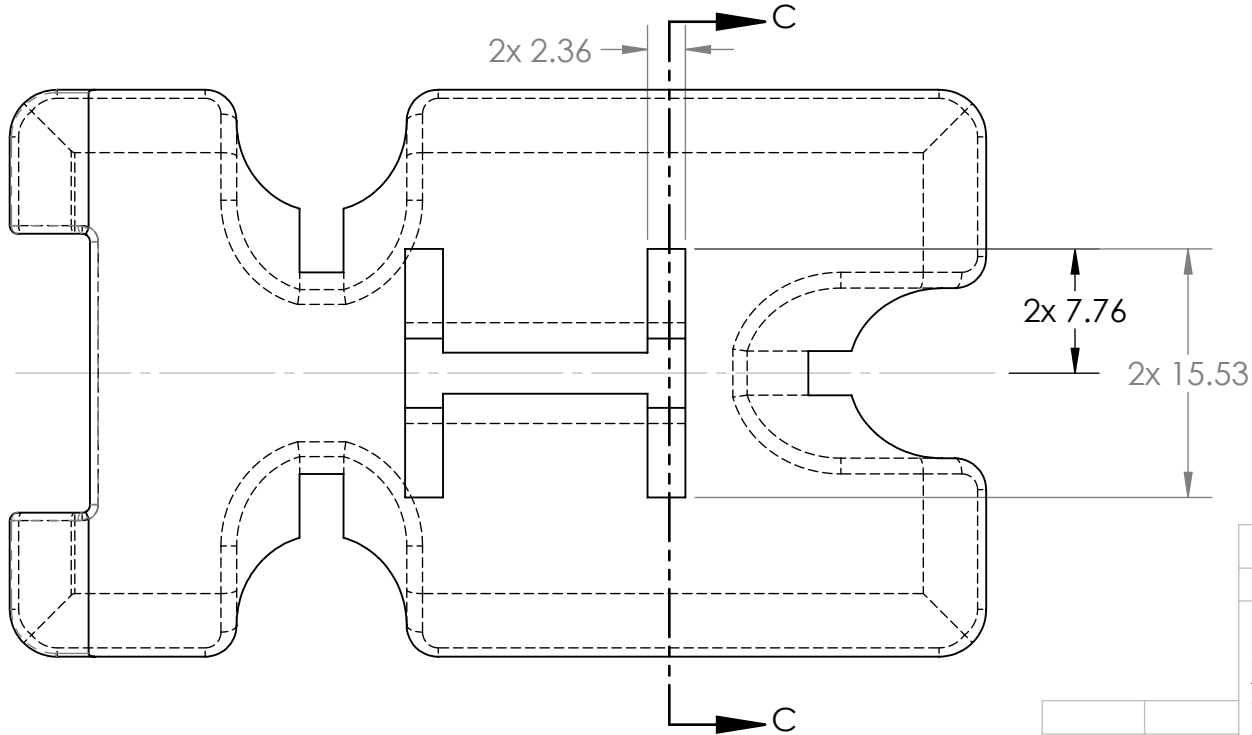
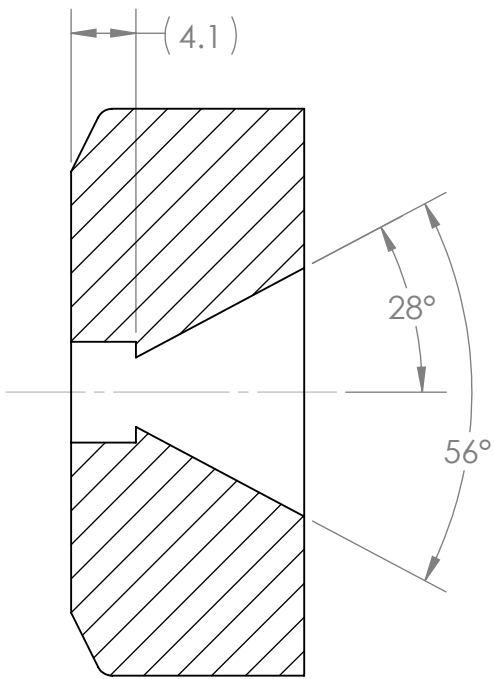
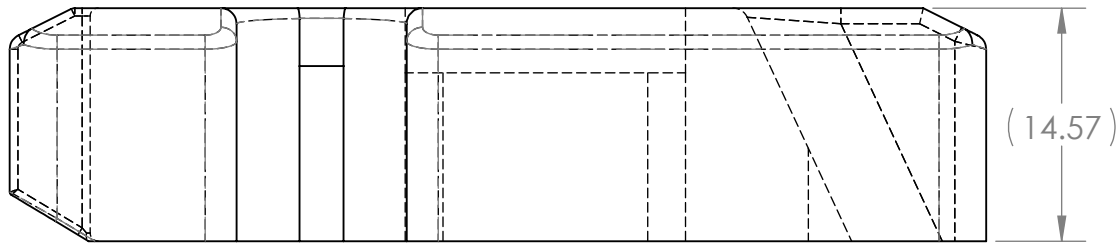
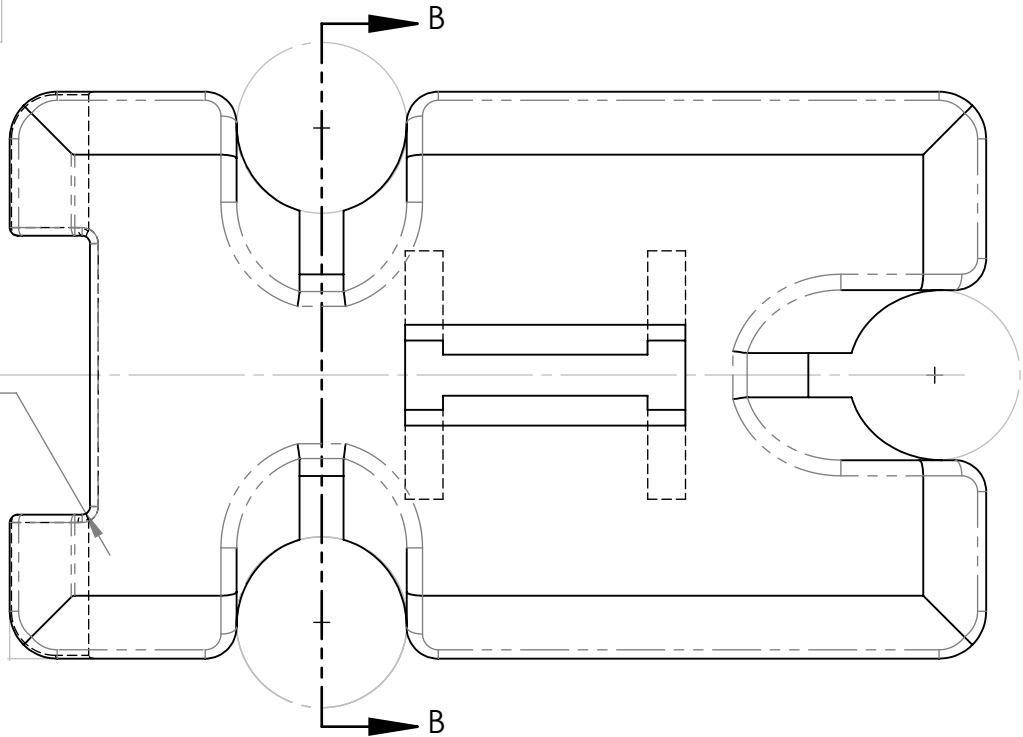
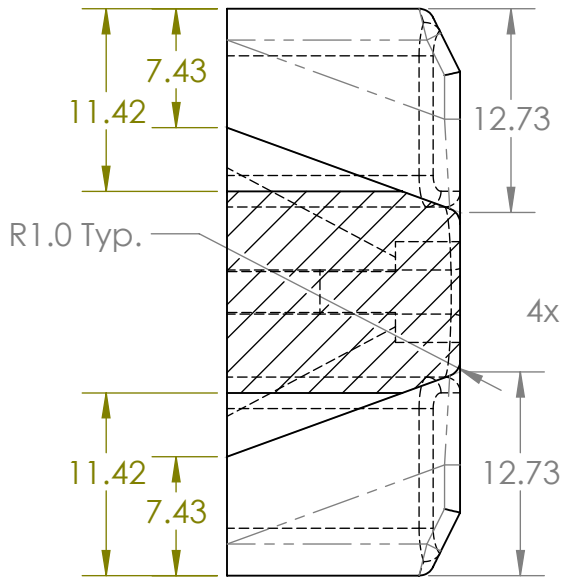
7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (408) 775-1700

Scale Model of Doc Ricketts Foam Pack

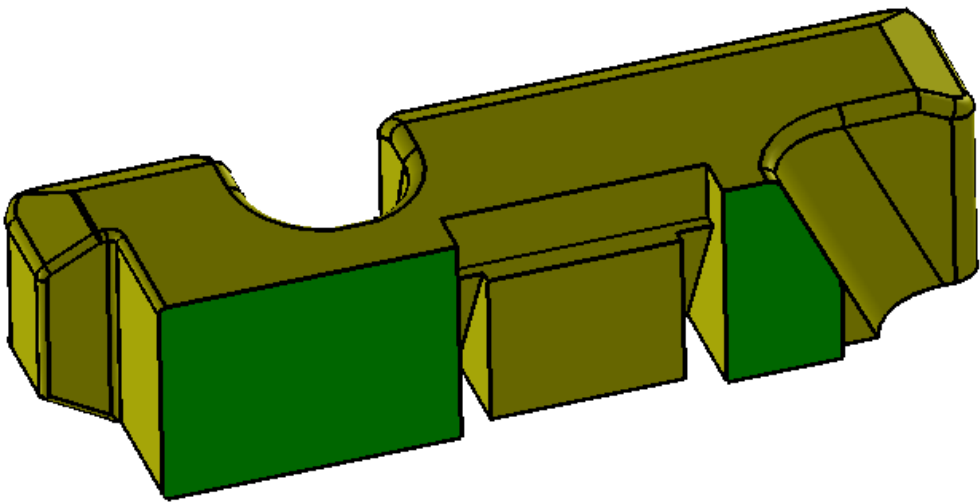
SIZE B DWG. NO. D1-090414-901219 REV.

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REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



Lateral Slice



Longitudinal Slice

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	Monterey Bay Aquarium Research Institute	
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	F. Shane	09Apr2014	7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700	
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	F. Shane	09Apr2014	Scale Model of Doc Ricketts Foam Pack	
				CHECKED				
				PROJECT NO.	901200		SIZE B DWG. NO. D1-090414-901219	
				PROJECT	AMP		REV.	
				WEIGHT			SHEET 2 OF 2	