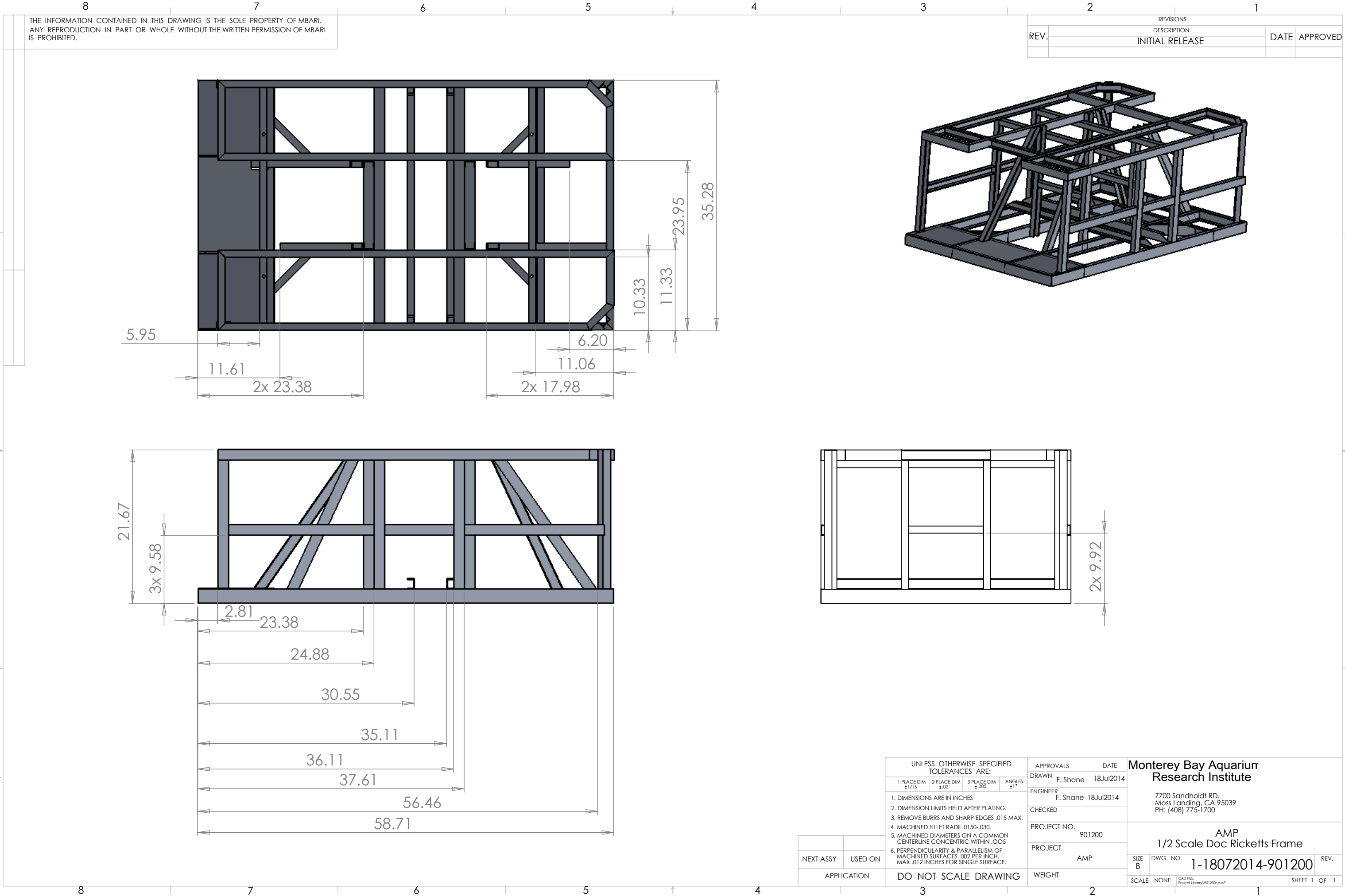
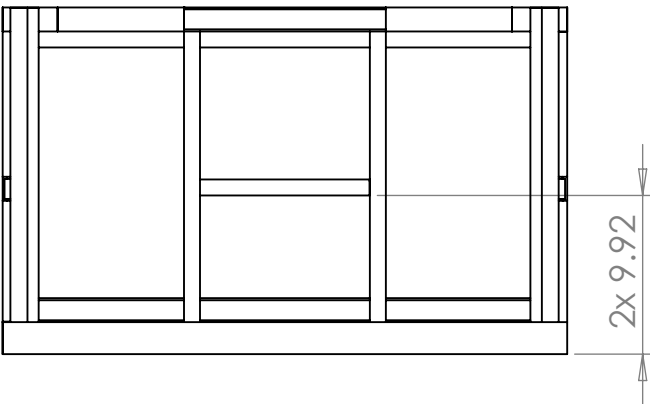
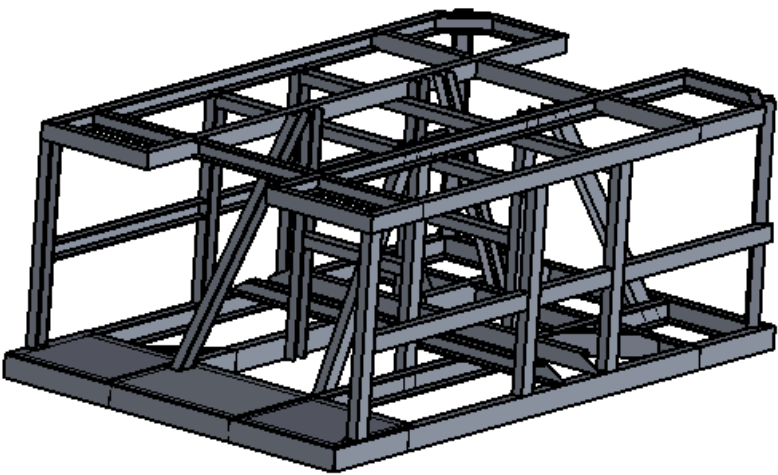




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	Monterey Bay Aquarium Research Institute		
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	F. Shane	18Jul2014			
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	F. Shane	18Jul2014	7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700		
				CHECKED			AMP 1/2 Scale Doc Ricketts Frame		
				PROJECT NO.	901200				
				PROJECT	AMP		SIZE B DWG. NO. 1-18072014-901200		
				WEIGHT			SCALE NONE		
				SHEET 1 OF 1					

NEXT ASSY	USED ON

DO NOT SCALE DRAWING

