



UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	1/28/2015		
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED	Francois Cazenave		
				ENGINEER			
				PROJECT NO.	901209		
PROJECT	901209						
Vendor:	MBARI			SIZE	DWG. NO.	REV.	
Material:	PE UHMW			A	I2map-014		
WEIGHT				3.177 lb		SCALE: 1:10	
						SHEET 1 OF 1	