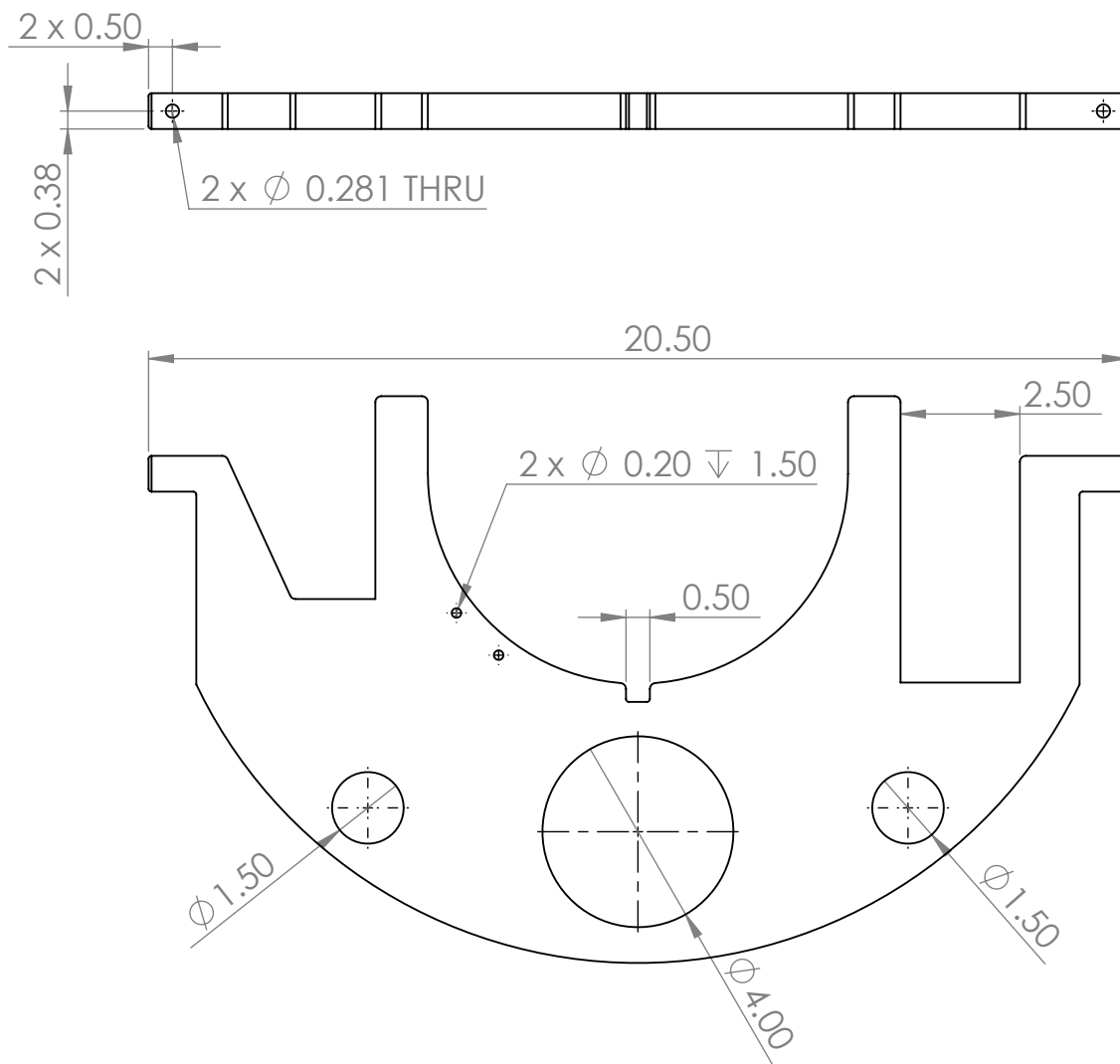


Cut on water jet from 3/4" white UHMW sheet

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute					
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	1/28/2015								
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED									
				ENGINEER	Francois Cazenave								
				PROJECT NO.	901209								
				PROJECT	901209								
Vendor: MBARI				WEIGHT		2.553 lb		SIZE A		DWG. NO. I2map-015		REV.	
Material: PE UHMW								SCALE: 1:10				SHEET 1 OF 1	