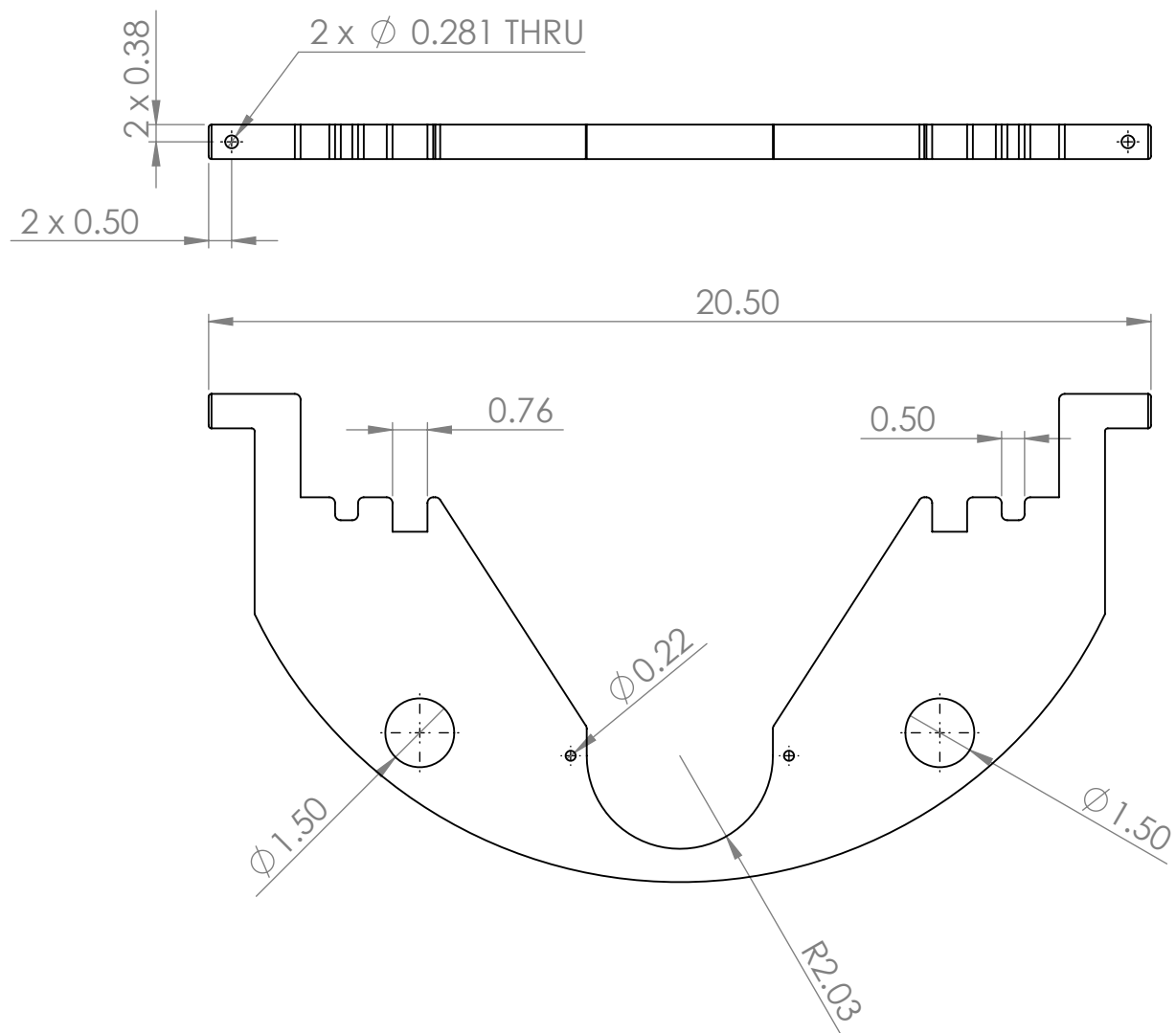




Cut on water jet from 3/4" white UHMW sheet
Make 1

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute					
1 PLACE DIM ±1/16		2 PLACE DIM ±.02		3 PLACE DIM ±.005		ANGLES ±1°		DRAWN		1/28/2015			
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.								CHECKED					
								ENGINEER		Francois Cazenave			
								PROJECT NO.		901209			
								PROJECT		901209			
Vendor: MBARI								SIZE A		DWG. NO. I2map-016		REV.	
Material: PE UHMW								WEIGHT		2.016 lb			
								SCALE: 1:4				SHEET 1 OF 1	