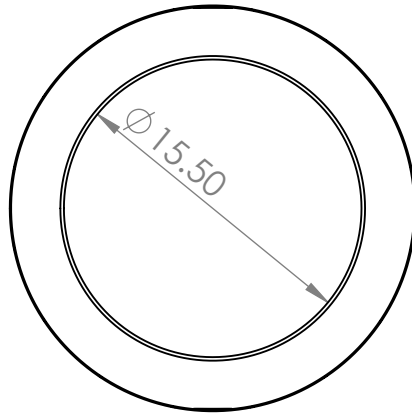
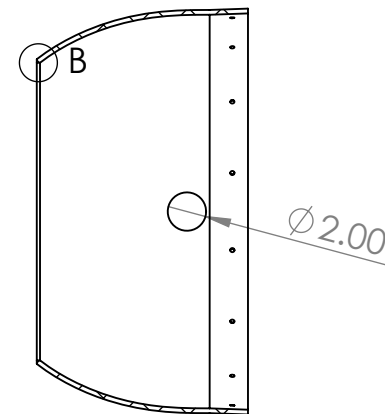
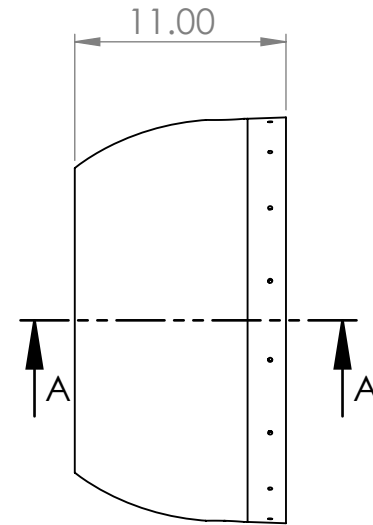
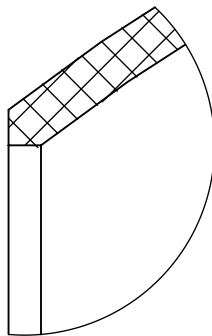




DETAIL B
SCALE 1 : 1



SECTION A-A

Post machining of AUV nose fairing

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute			
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	1/27/2015			MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 			
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED							
				ENGINEER	Francois Cazenave						
				PROJECT NO.	901209						
				PROJECT	901209						
Vendor: Bluefin/MBARI				WEIGHT	6.436 lb			SIZE DWG. NO.		REV.	
Material: ABS							I2map_029				
				SCALE: 1:10					SHEET 1 OF 1		