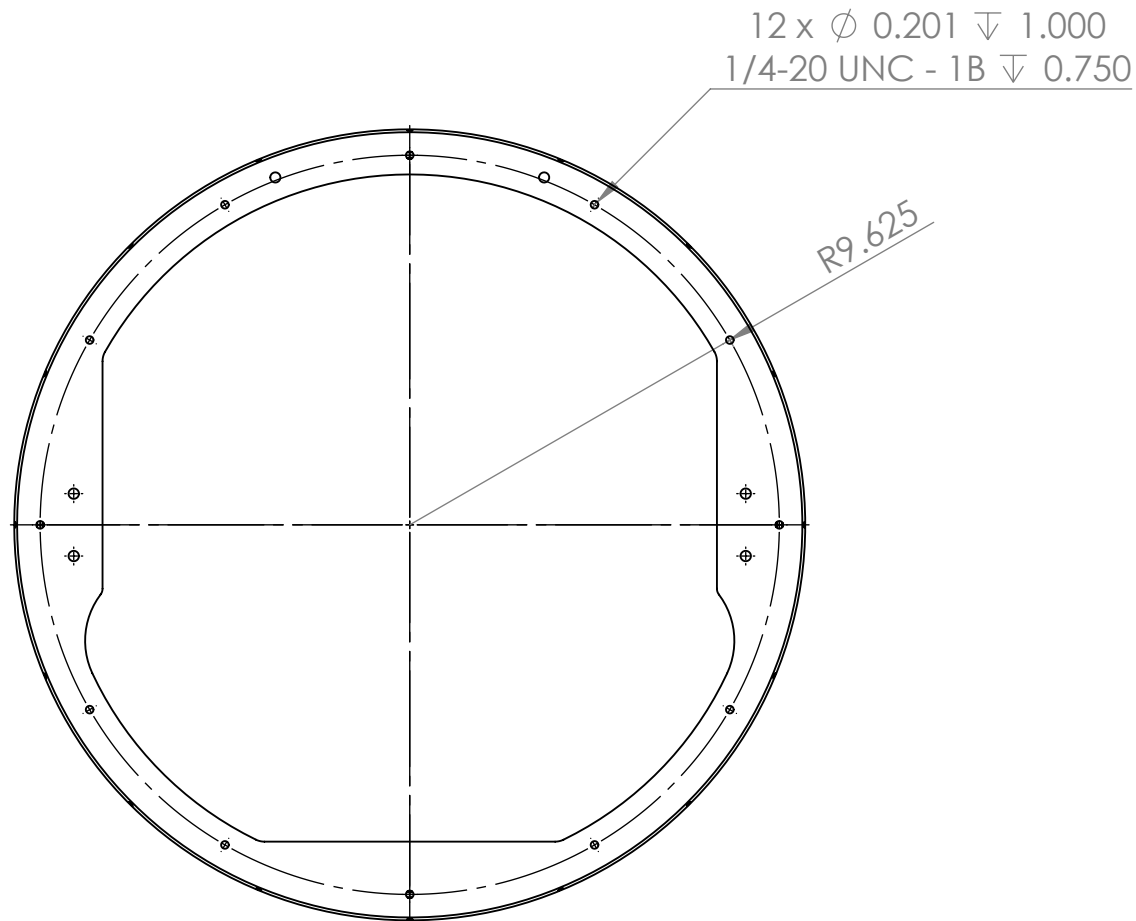




Add holes to existing part from bluefin

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute							
1 PLACE DIM ±1/16		2 PLACE DIM ±.02		3 PLACE DIM ±.005		ANGLES ±1°		DRAWN		1/27/2015		MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700  I2Map_Nose_Ring			
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.								CHECKED							
								ENGINEER		Francois Cazenave					
								PROJECT NO.							
Vendor:								PROJECT							
Material: ABS								WEIGHT		5.7199 lb		SIZE DWG. NO. I2map-030 REV.			
												SCALE: 1:5		SHEET 1 OF 1	