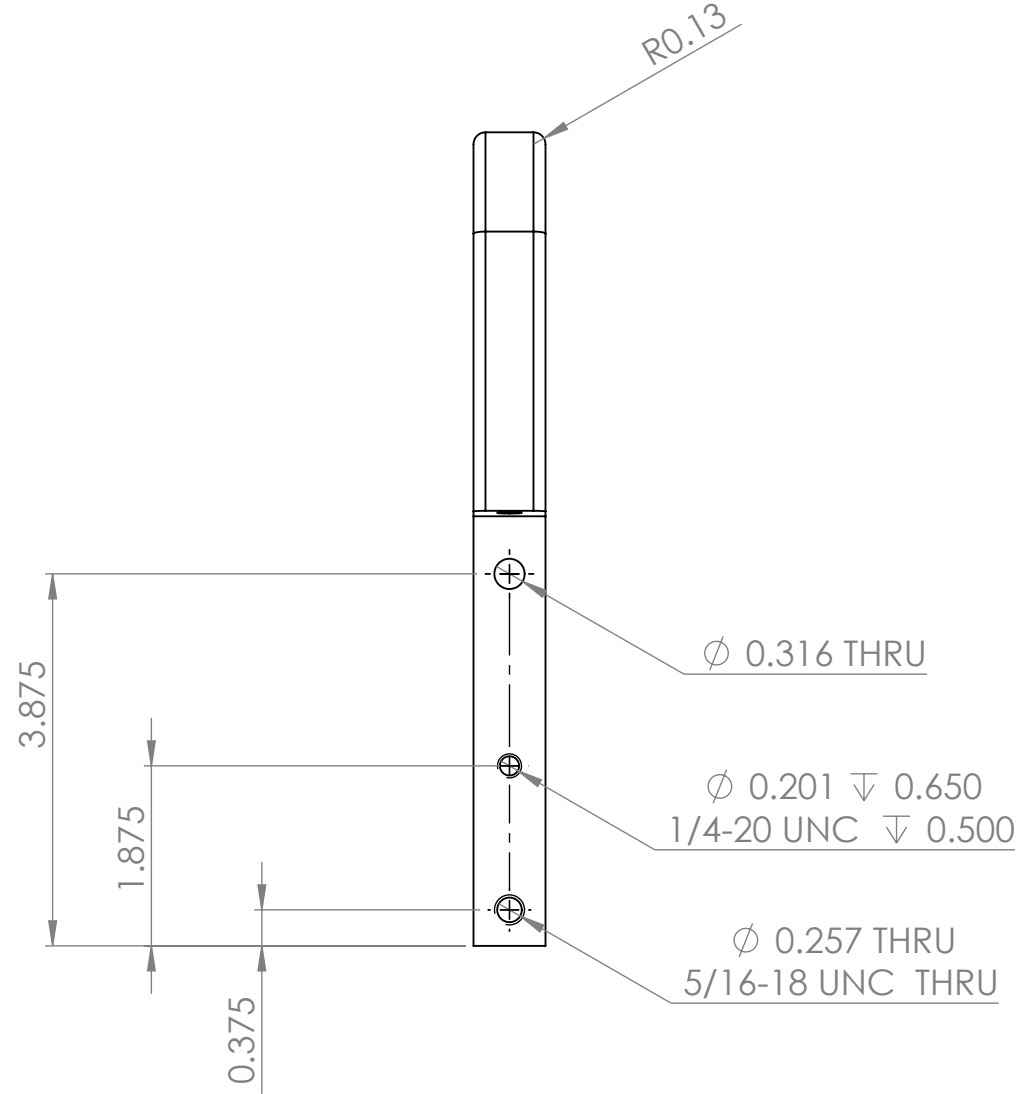
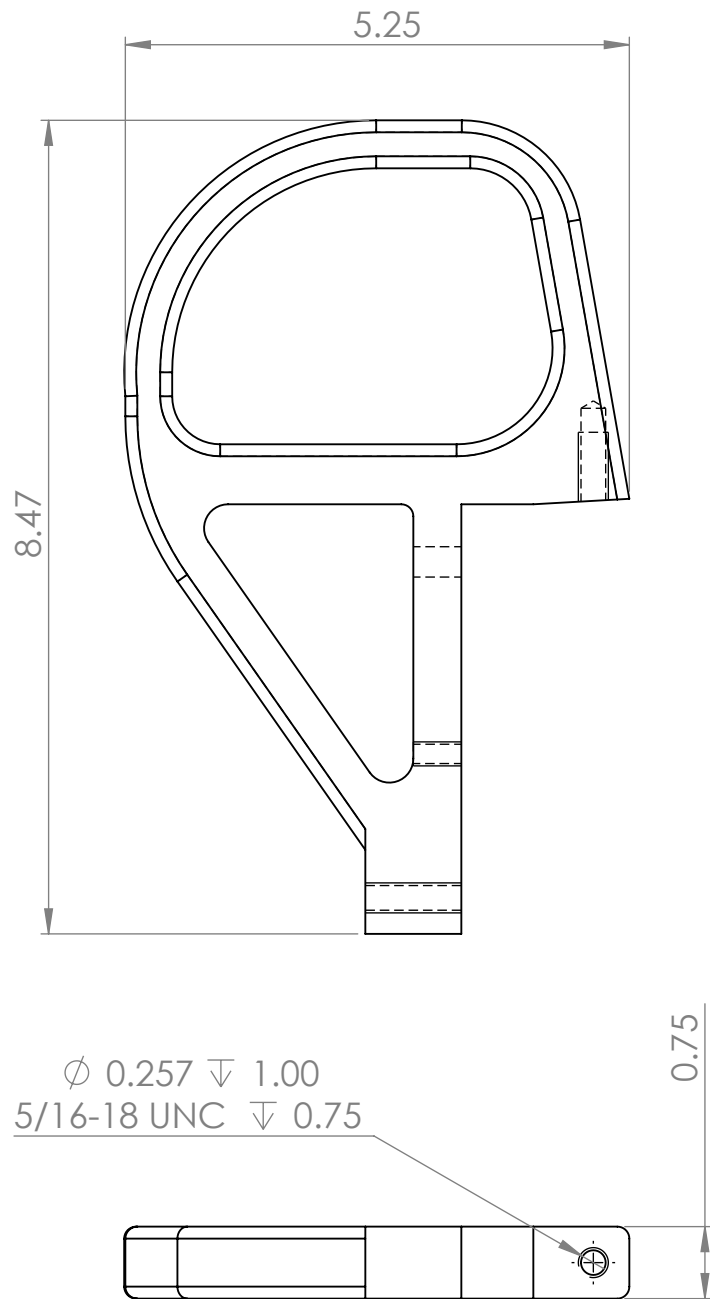


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Material: 7075 aluminum.
Cut shape on water jet. Cut fillets using hand router. Drill holes on mill.
Anodize per Mil-A-8625F Type III Class I.
Do not mask holes except 1/4"-20 threaded hole.

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute		
1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$	DRAWN	Francois Cazenave			
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	Francois Cazenave	MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 		
				CHECKED				
				PROJECT NO.		I2map_Tow_Bail		
				PROJECT				
DO NOT SCALE DRAWING				WEIGHT 0.96 lb.		SIZE B	DWG. NO.	REV.
						SCALE 1:2		SHEET 1 OF 1