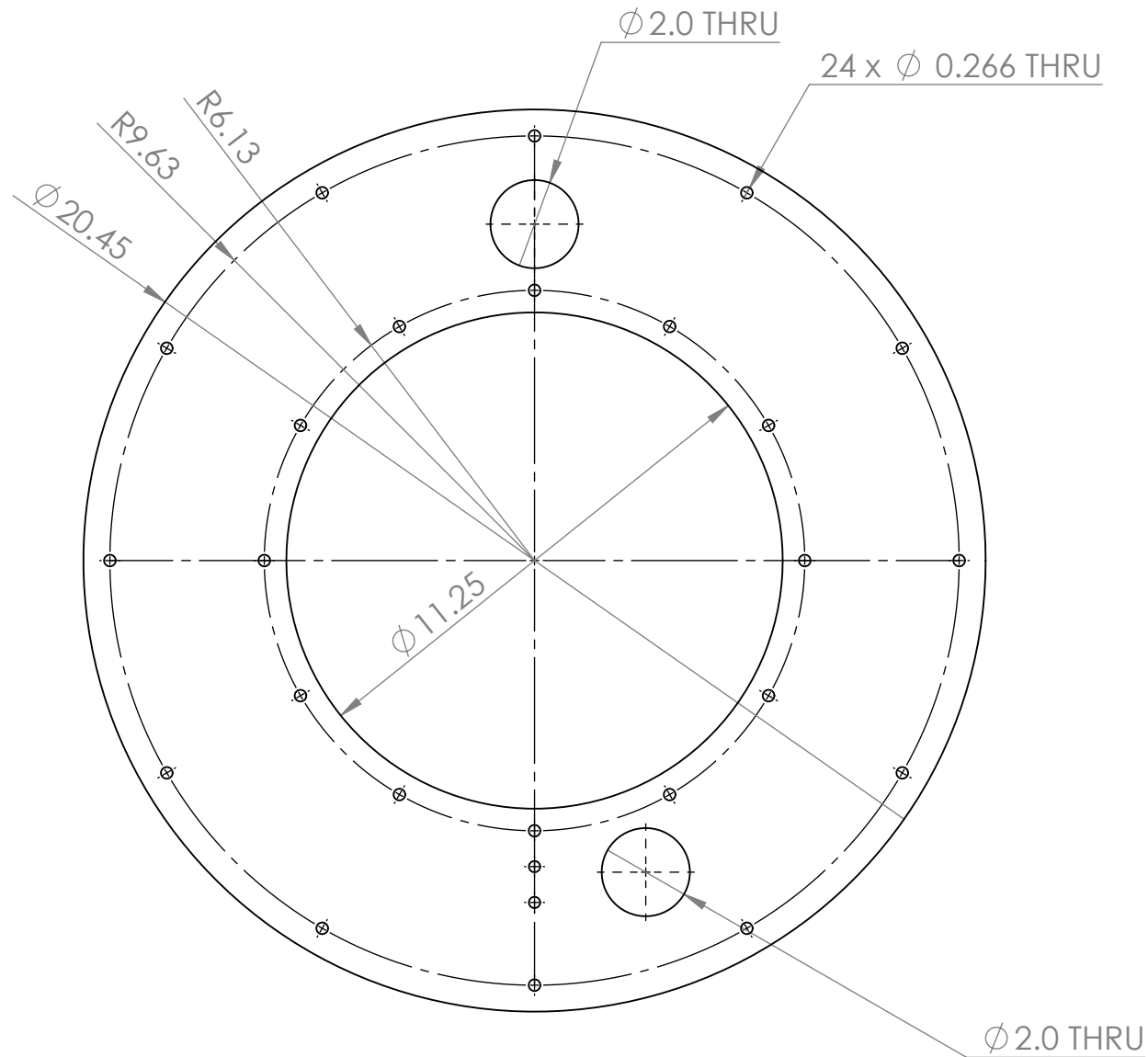




Cut on water jet from 3/4" white UHMW sheet

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute		
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	1/28/2015		MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 			
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED						
				ENGINEER	Francois Cazenave					
Vendor: MBARI				PROJECT NO.		901209		I2Map_Shield_Tube_Mounting_Plate		
Material: PE UHMW				PROJECT		901209				
WEIGHT				5.601 lb		SIZE		DWG. NO. I2map-023		REV.
SCALE: 1:4								SHEET 1 OF 1		