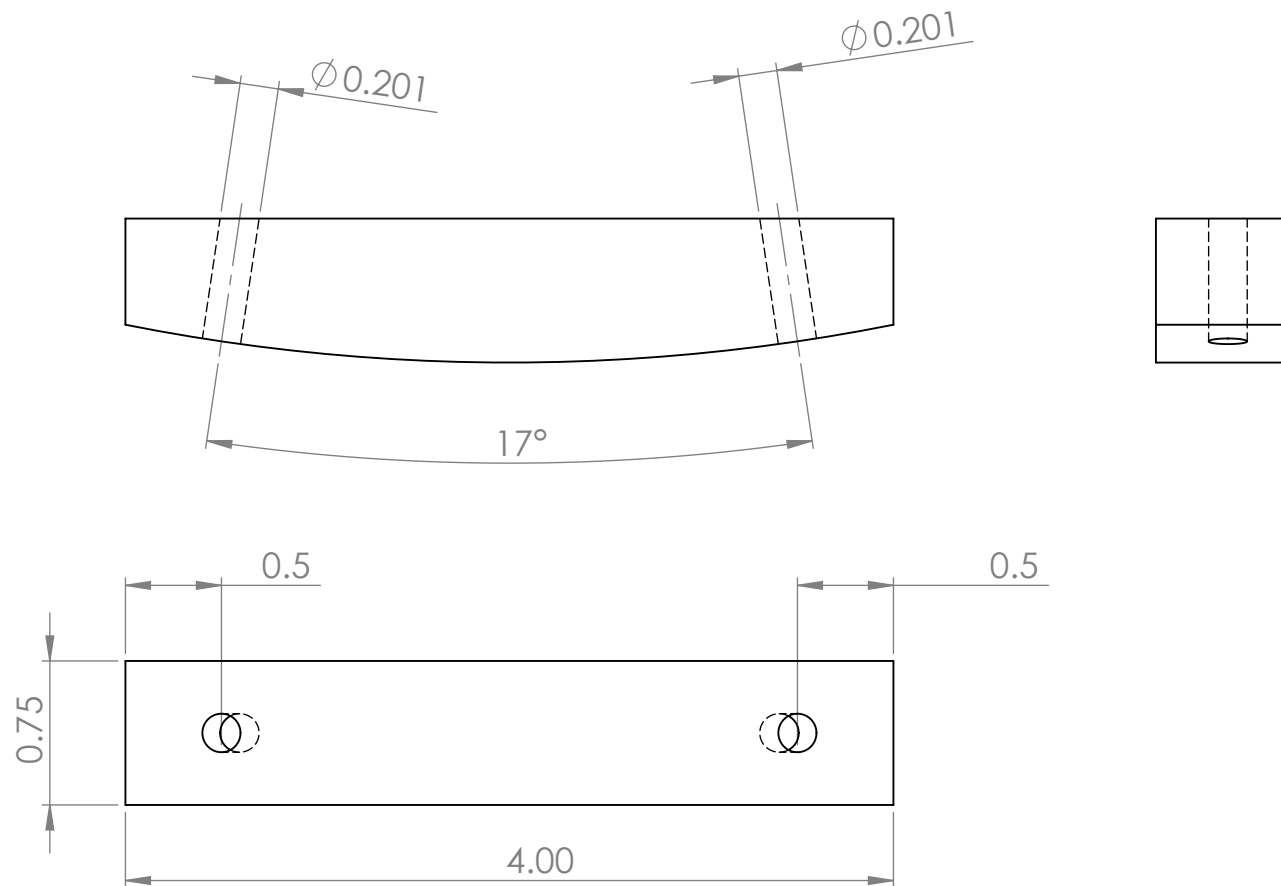




Cut on water jet from 3/4" white UHMW sheet
 Drill holes on mill.
 Make 6

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute									
1 PLACE DIM ±1/16		2 PLACE DIM ±.02		3 PLACE DIM ±.005		ANGLES ±1°		DRAWN		1/28/2015		MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700  I2map_Blocking_St					
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.								CHECKED									
								ENGINEER		Francois Cazenave							
								PROJECT NO.		901209							
Vendor: MBARI								PROJECT		901209							
Material: PE UHMW								WEIGHT		0.068 lb		SIZE A		DWG. NO. I2map_019		REV.	
												SCALE: 1:1				SHEET 1 OF 1	