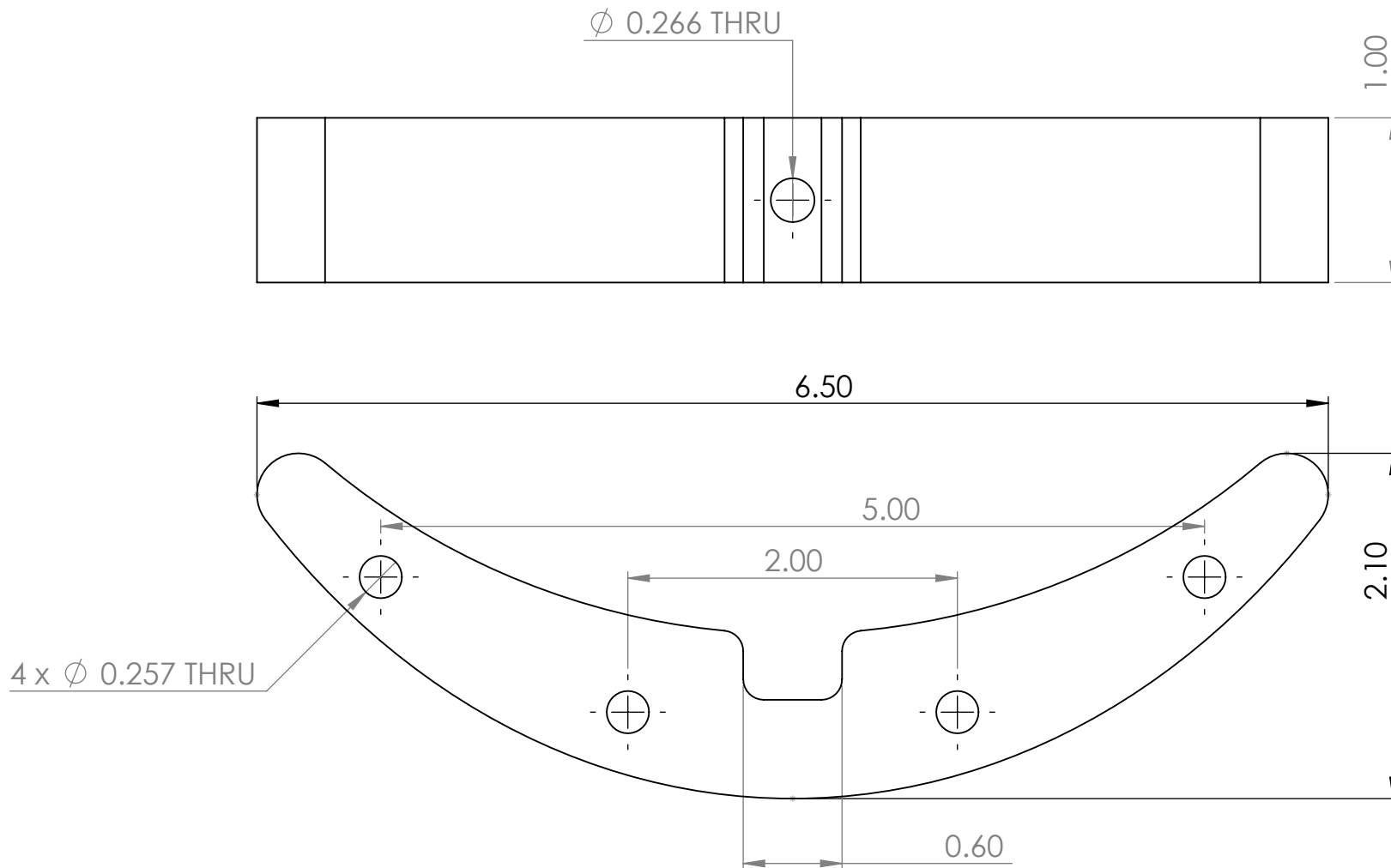




Cut on water jet and drill 0.266" hole

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute					
1 PLACE DIM ±1/16		2 PLACE DIM ±.02		3 PLACE DIM ±.005		ANGLES ±1°						DRAWN 5/20/2015	
CHECKED													
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER		Francois Cazenave		 MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700					
				PROJECT NO.									
				PROJECT									
Vendor:								I2map_Camera_holdDown					
Material: Delrin 2700 NC010, Low Viscosity Acetal Copolymer (SS)				WEIGHT		0.266 lb							
				SIZE		A						DWG. NO.	
				SCALE:1:1						SHEET 1 OF 1			