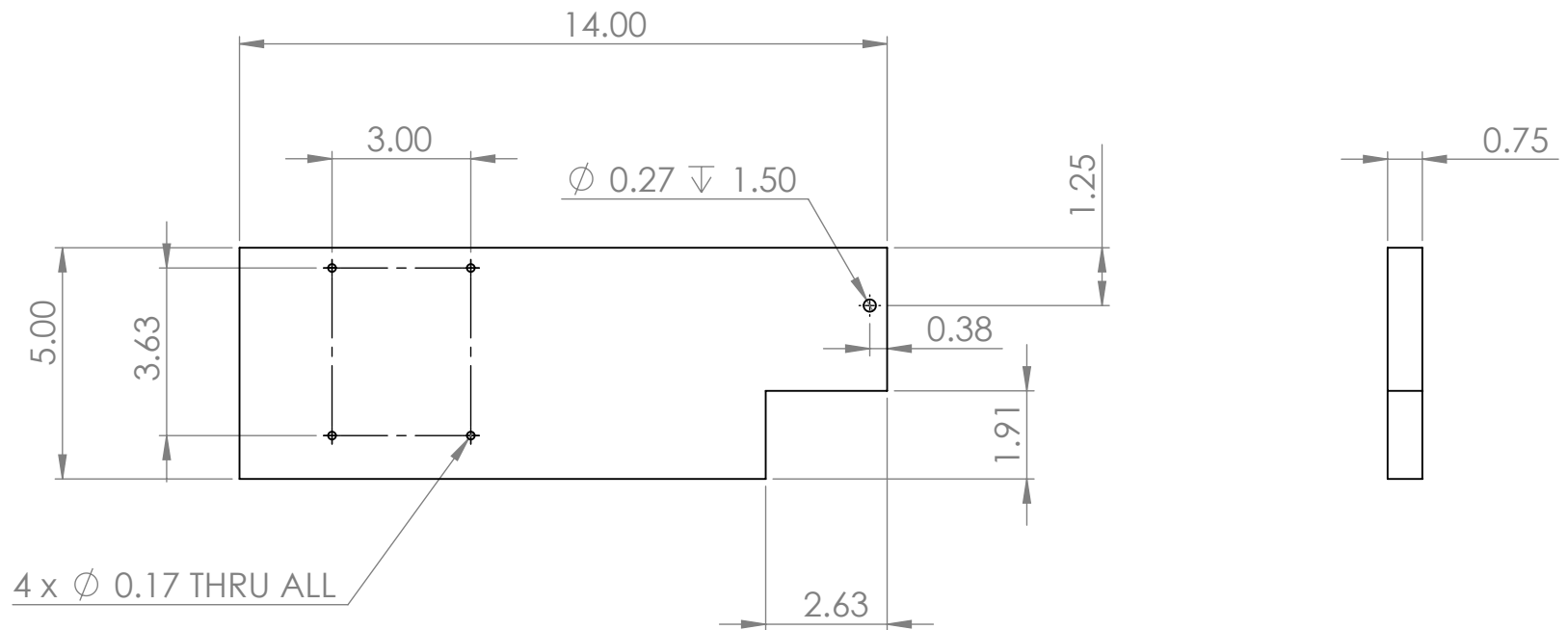




Cut on water jet from 3/4" white UHMW sheet
Make 1

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute				
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	1/28/2015					MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 		
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED								
				ENGINEER	Francois Cazenave							
				PROJECT NO.		901209						
Vendor: MBARI				PROJECT		901209		I2map_DO_Pump_Plate				
Material: PE UHMW				WEIGHT		1.641 lb						
				SIZE		A		DWG. NO.		I2map-018		REV.
				SCALE: 1:4						SHEET 1 OF 1		