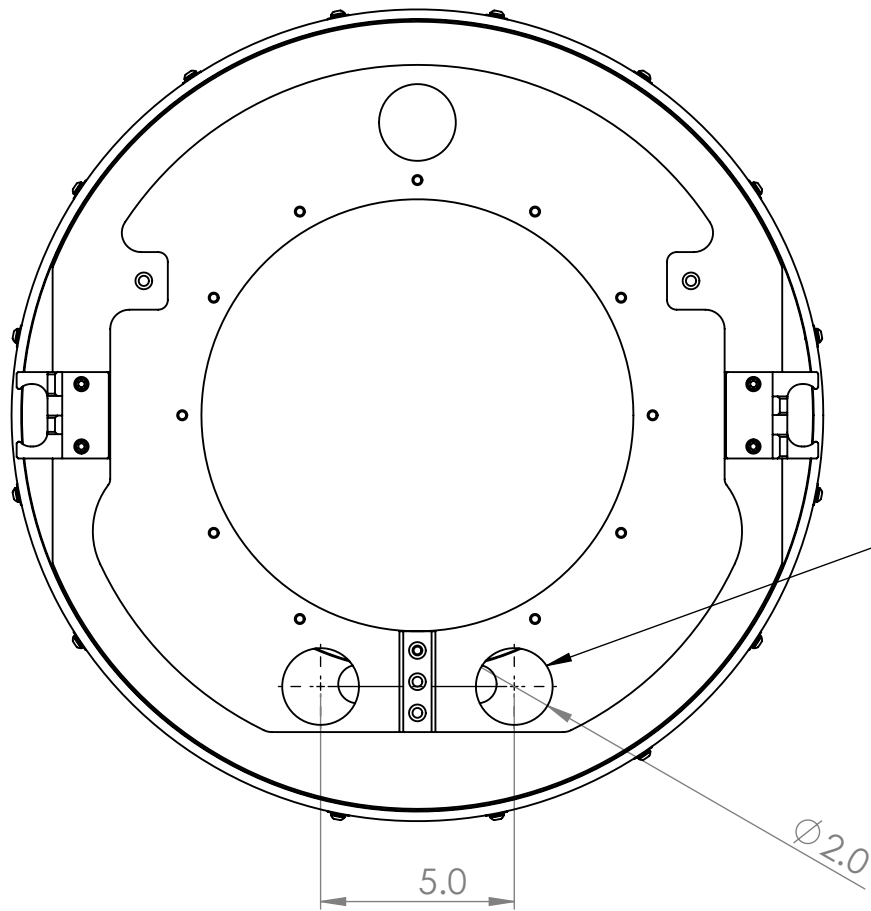




New hole
Material: UHMW

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute				
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	4/12/2018			MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 				
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED	Francois Cazenave							
				ENGINEER								
				PROJECT NO.								
Vendor: MBARI				PROJECT	I2Map_Nose_Asser							
Material: SEE BOM				WEIGHT	89.1371 lb			SIZE A	DWG. NO.	I2map-032		REV.
								SCALE: 1:20			SHEET 1 OF 1	