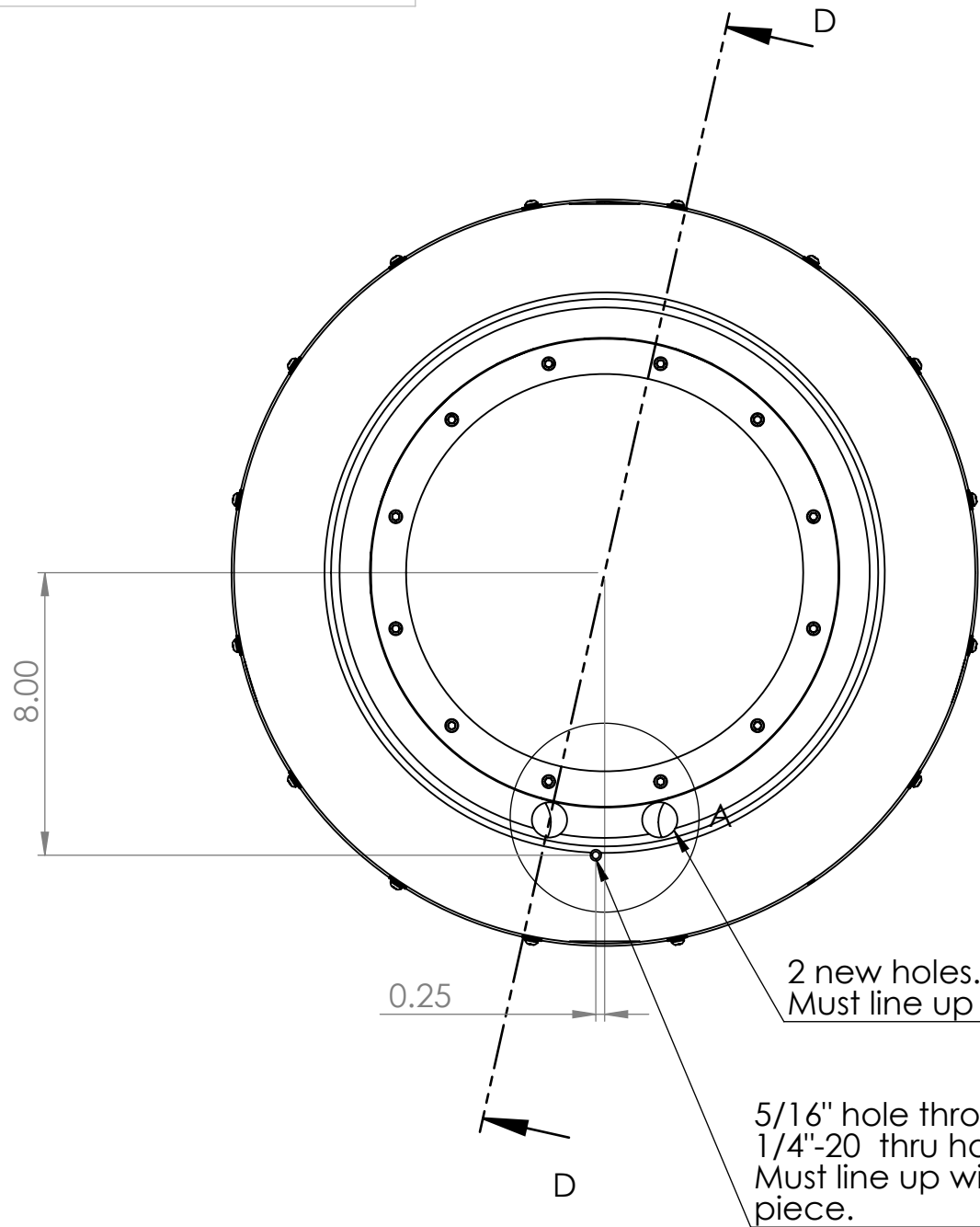


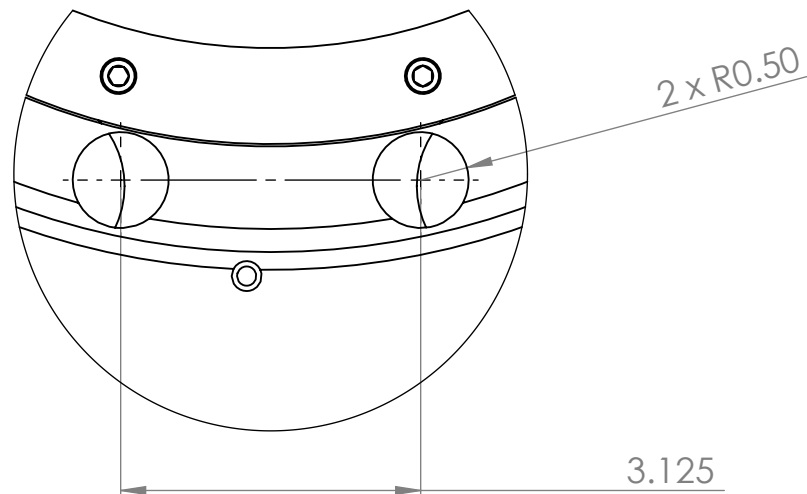
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ABS

Nothing there.

(0.70)



DETAIL A
SCALE 1 : 2

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700		
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN Francois Cazenave				
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER Francois Cazenave				
				CHECKED				
				PROJECT NO.		I2Map_Nose_Assembly		REV.
				PROJECT				
DO NOT SCALE DRAWING				SECTION D-D SCALE 1 : 5		SIZE 8 1/2 x 11	DWG. NO. I2map-032	
				WEIGHT 87.160 LBS	SCALE 1:20			SHEET 1 OF 1