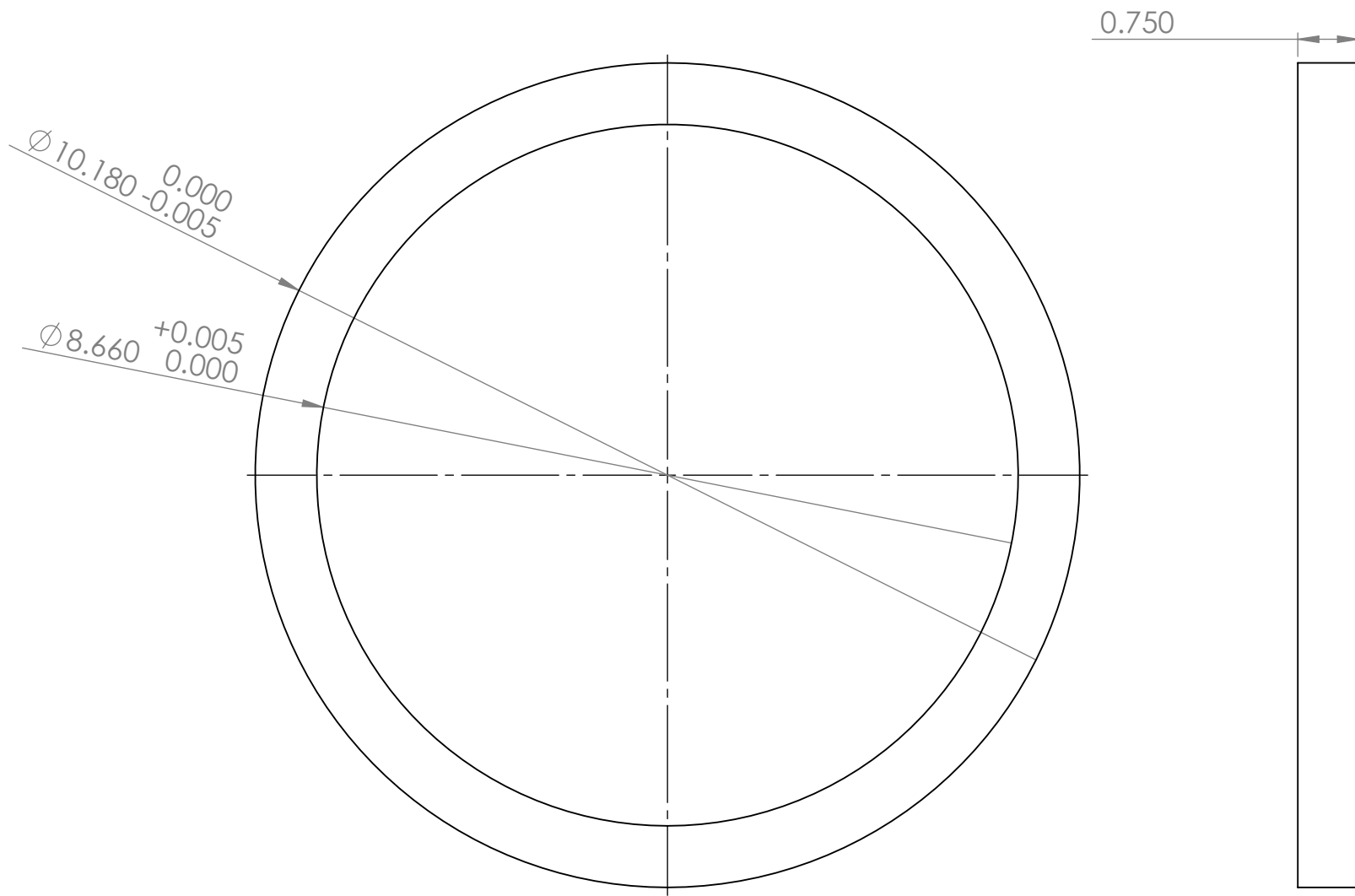




Material: aluminum. Maybe McMaster #86825K17
 We can discuss material choice.

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute					
1 PLACE DIM ±1/16		2 PLACE DIM ±.02		3 PLACE DIM ±.005		ANGLES ±1°		DRAWN		11/12/2015		MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 PH: (831) 775-1700 	
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.								CHECKED					
								ENGINEER		Francois Cazenave			
								PROJECT NO.		901209.99			
Vendor: MBARI								PROJECT		901209.99			
Material: 6061-T6 (SS)								WEIGHT		1.645 lb			
SIZE								DWG. NO.				REV.	
A													
SCALE: 1:2												SHEET 1 OF 1	