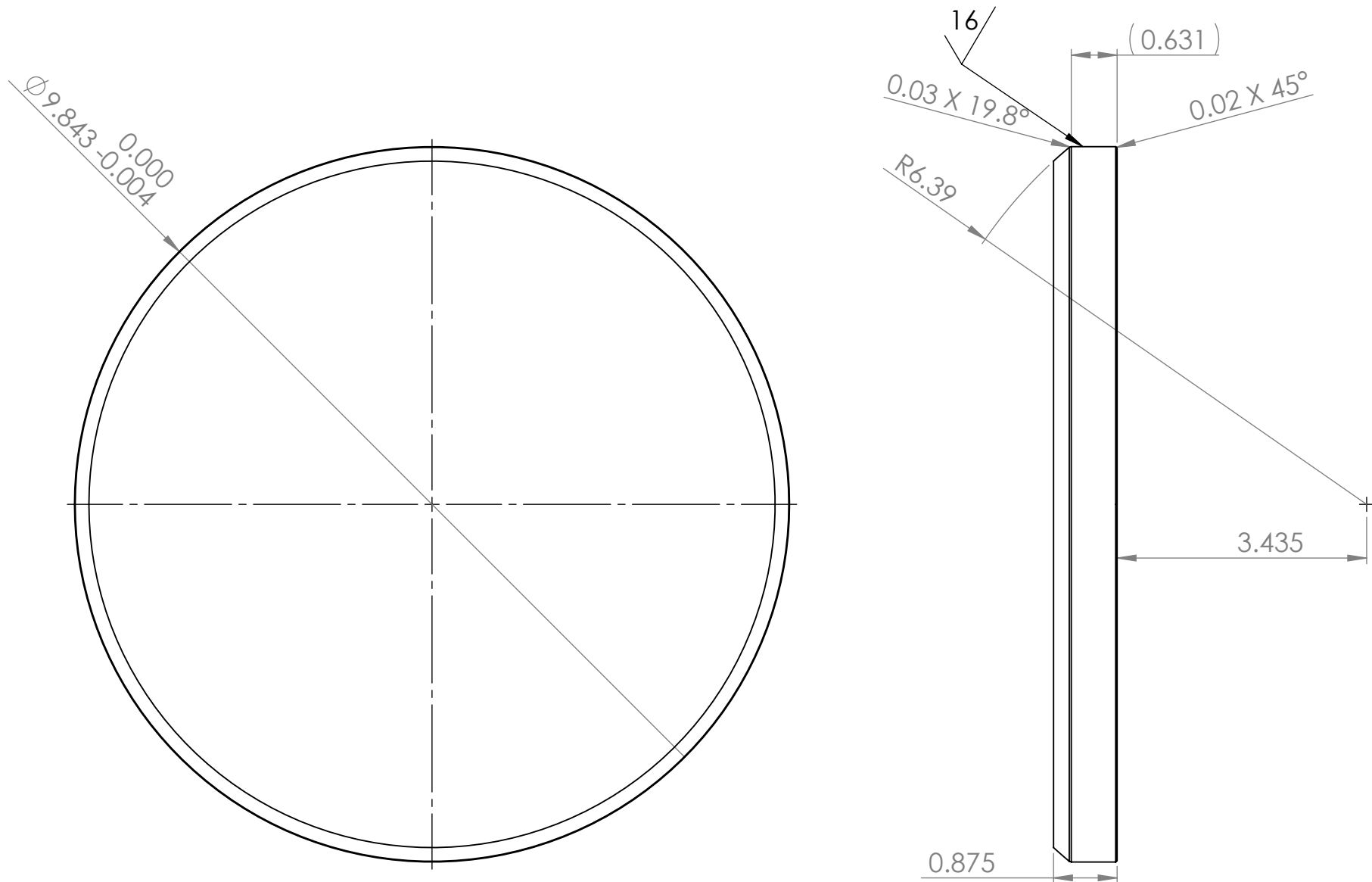




Make 1
Material: 6061 aluminum
Make on CNC lathe in order
to get accurate OD profile.

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute		
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	2/25/2015		MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 			
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED						
				ENGINEER	Francois Cazenave					
				PROJECT NO.	901209.99		Dome_Dummy SIZE A DWG. NO. SCALE: 1:2 SHEET 1 OF 1			
Vendor:				PROJECT		901209.99				
Material: BK7 optical Glass				WEIGHT		2915.140 lb				