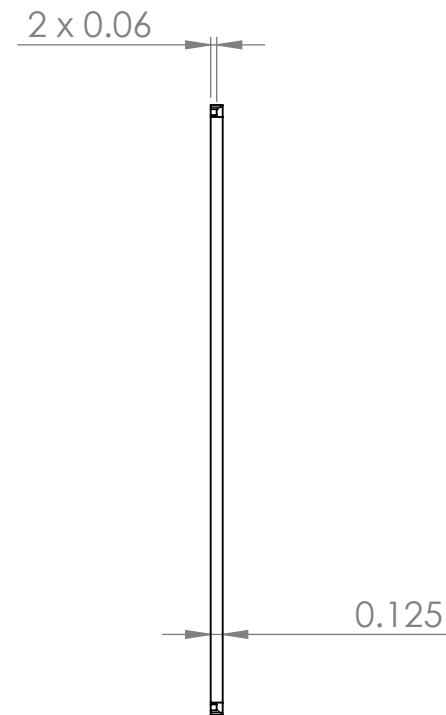
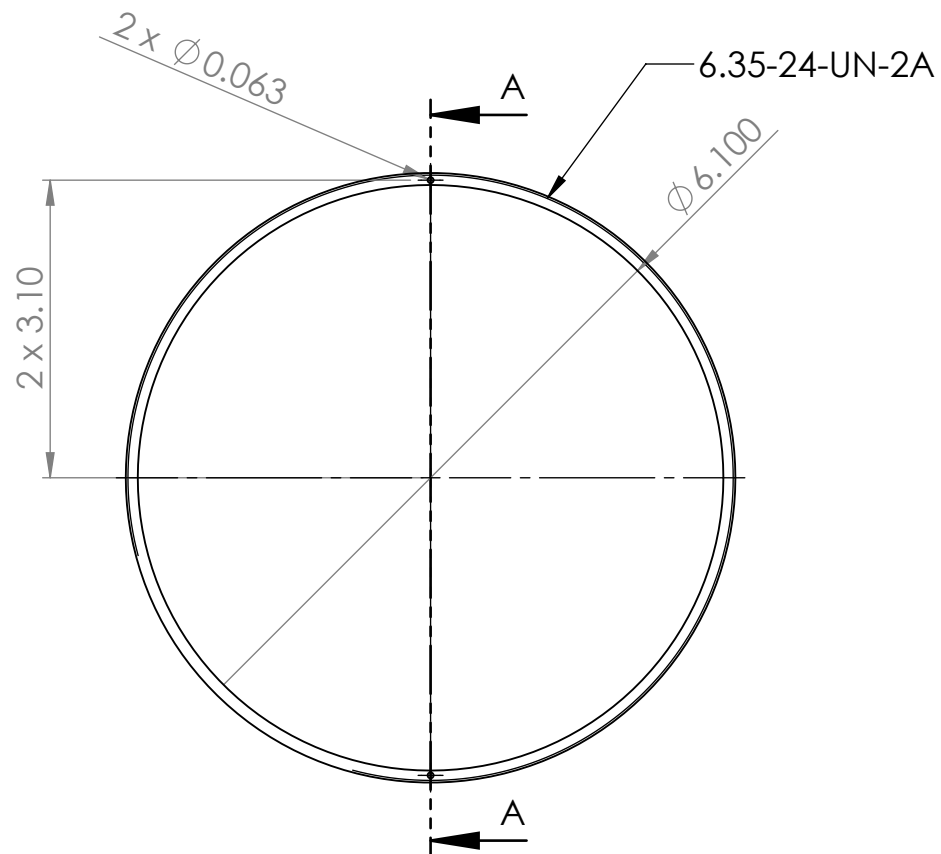




SECTION A-A
SCALE 1 : 2

The position of the 0.063" holes is not critical (+/- 5deg ok)
They are spanner holes for assembly

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 				
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	1/21/2015							
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED								
				ENGINEER	Francois Cazenave							
				PROJECT NO.		901209						
				PROJECT		901209						
Vendor: MBARI				WEIGHT		0.030 lb		SIZE A		DWG. NO. I2map-009		REV.
Material: 6061-T6 (SS)								SCALE: 1:5				SHEET 1 OF 1