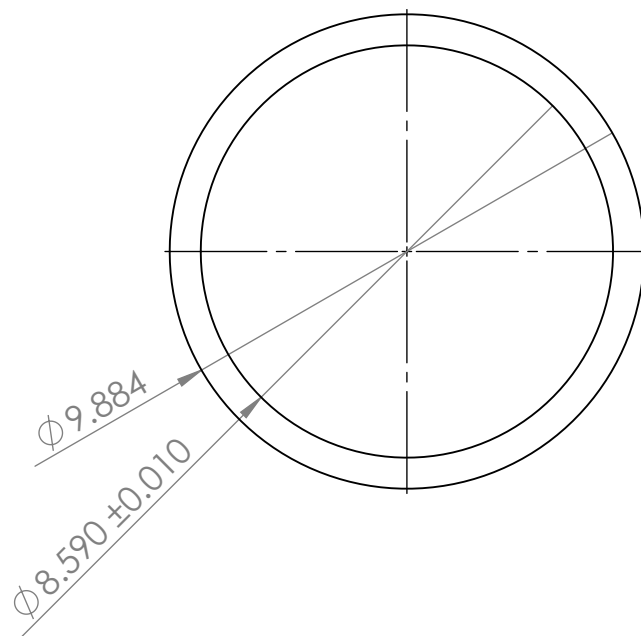




Material: 0.020" thick Kapton (provided by Francois)
Sandwich between two sheets of aluminum and cut
on mill.

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute		
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	7/27/2016					
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED						
				ENGINEER	Francois Cazenave					
				PROJECT NO.		901209				
Vendor: MBARI				PROJECT		I2Map_Kapton_Ring-R2				
				901209		SIZE		DWG. NO.		REV.
Material: Cirlex 1500 CL				WEIGHT		0.019 lb		SCALE: 1:4		SHEET 1 OF 1