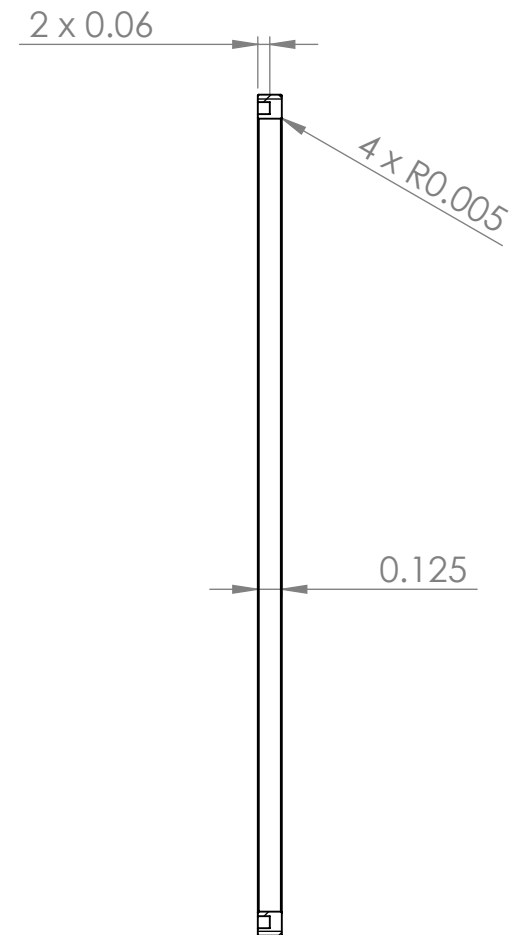
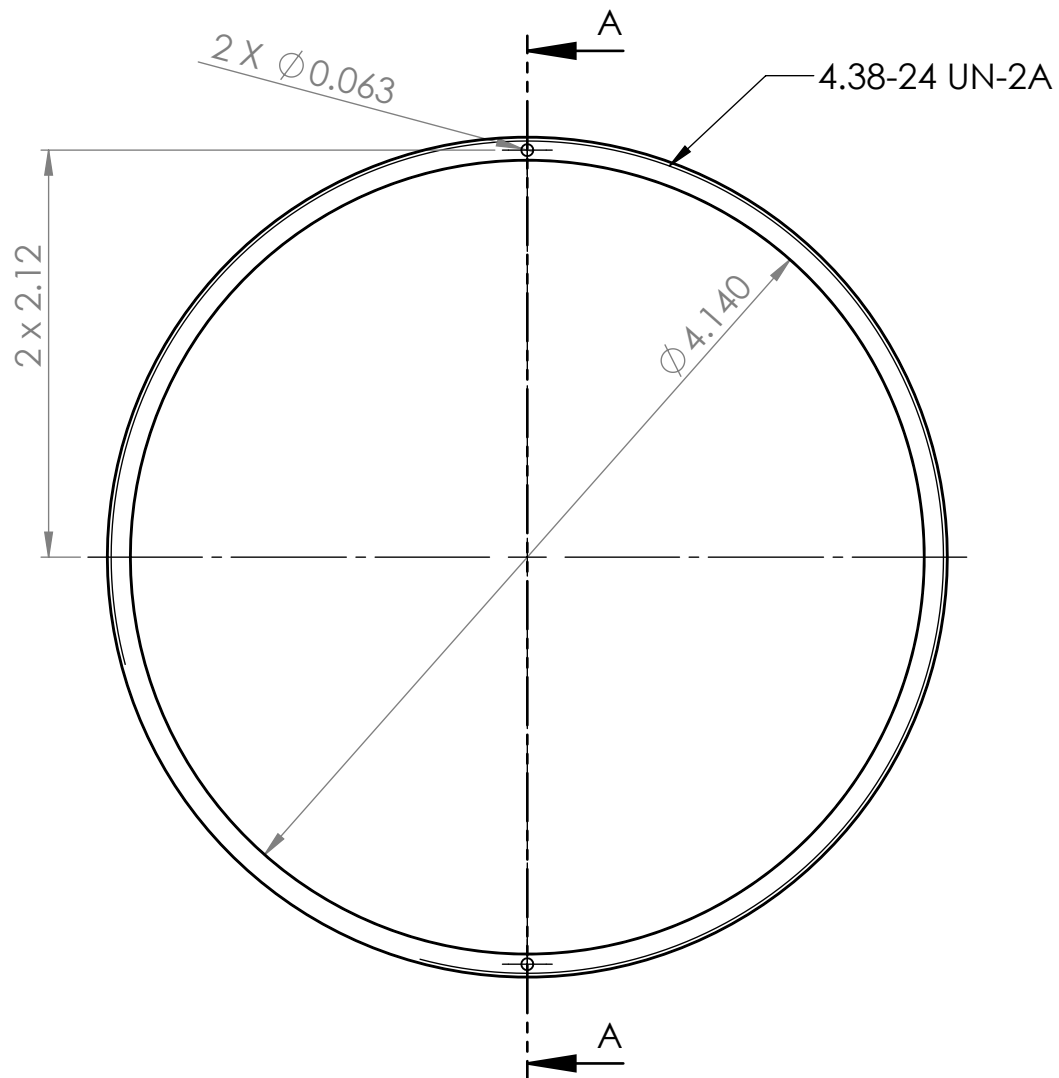




SECTION A-A
SCALE 1 : 1

The position of the 0.063" holes is not critical (+/- 5deg ok)
They are spanner holes for assembly

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute							
1 PLACE DIM ±1/16		2 PLACE DIM ±.02		3 PLACE DIM ±.005		ANGLES ±1°		DRAWN		1/21/2015		MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 			
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.								CHECKED							
								ENGINEER		Francois Cazenave					
								PROJECT NO.		901209					
Vendor: MBARI								PROJECT		901209					
Material: 6061-T6 (SS)								WEIGHT		0.020 lb		SIZE DWG. NO. I2map-010 REV.			
												SCALE:1:2		SHEET 1 OF 1	