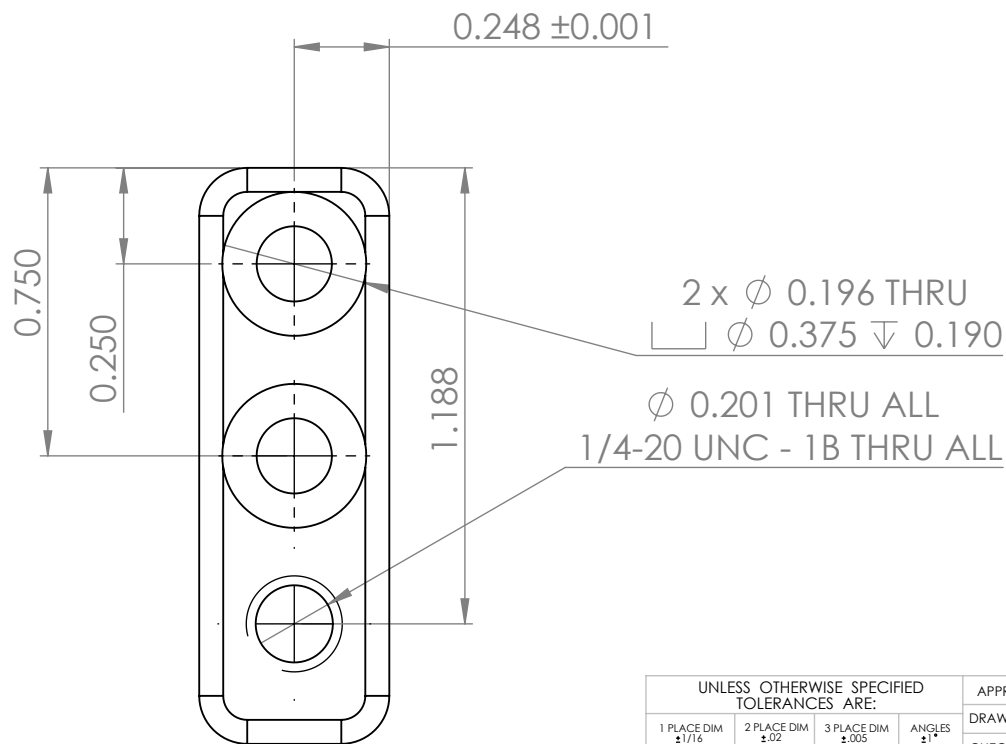
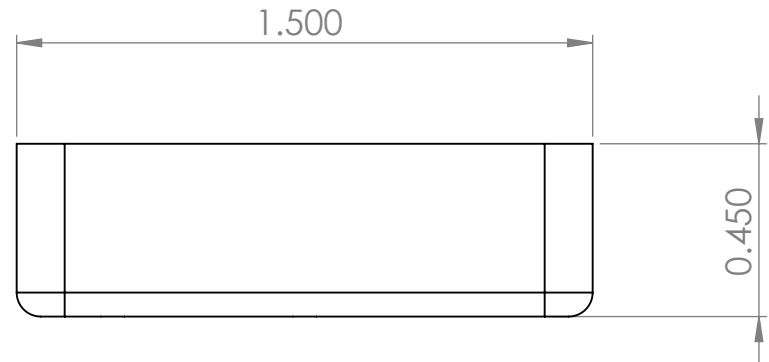
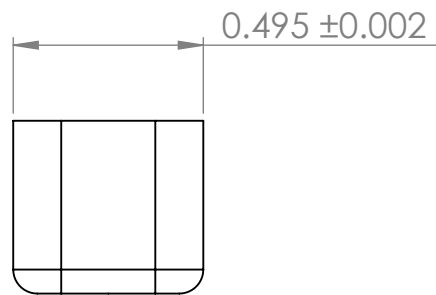




Short configuration: Make 1

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute					
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	2/18/2015		MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 						
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED									
				ENGINEER	Francois Cazenave								
				PROJECT NO.		901209							
Vendor: MBARI				PROJECT		901209		I2map_Camera_Alignment_tab					
Material: Ti-6Al-4V Solution treated and aged (SS)				WEIGHT		0.040 lb		SIZE A		DWG. NO. I2map-032		REV.	
								SCALE: 2:1		SHEET 2 OF 2			