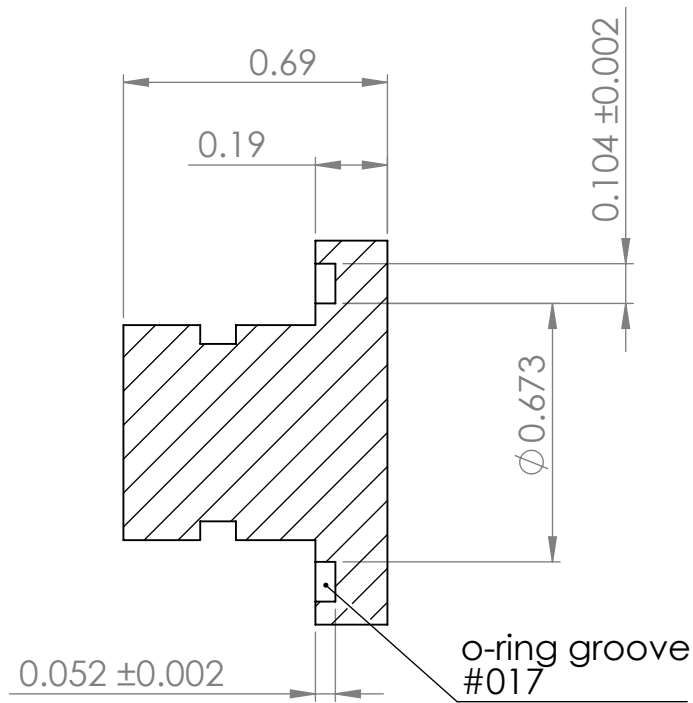
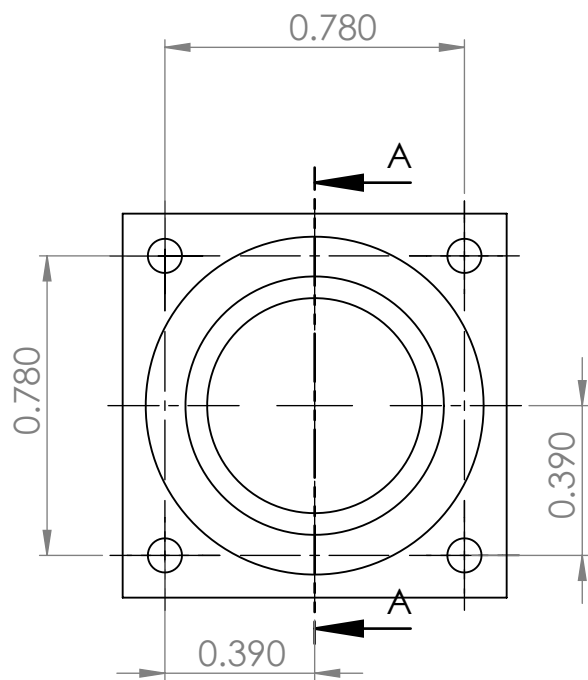
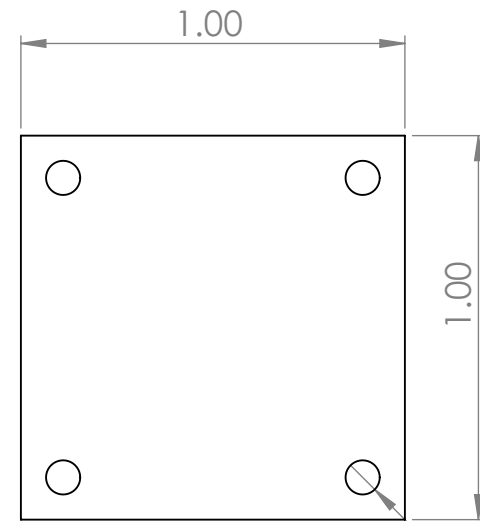


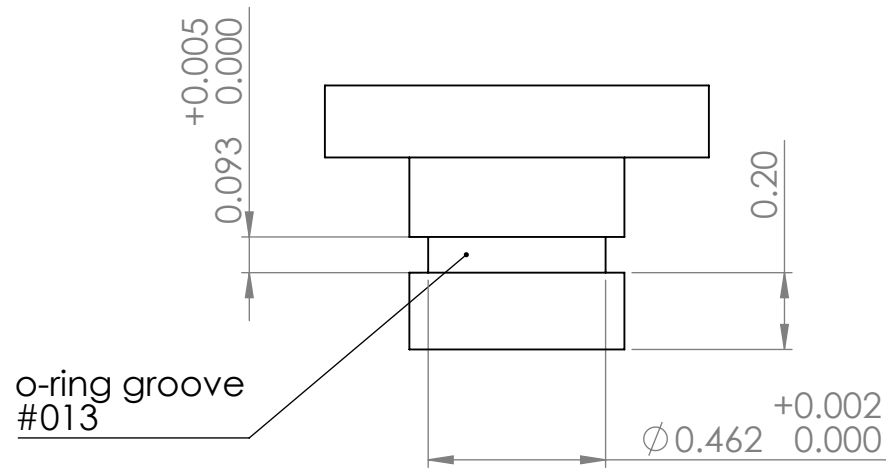
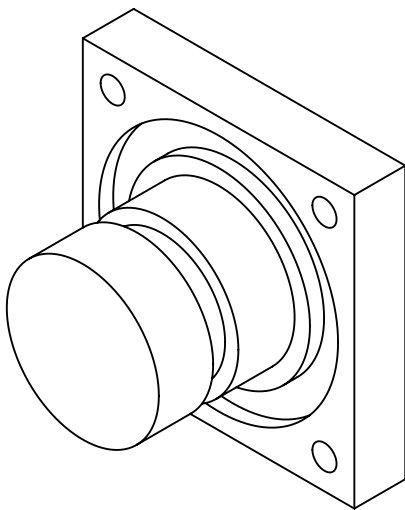
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SECTION A-A



4 x Ø 0.089 THRU
4-40 UNC - 1B THRU



Material: titanium (any grade)

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 		
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN Francois Cazenave				
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER Francois Cazenave				
				CHECKED				
				PROJECT NO. 901209.99		I2map_Connector_Plug		
				PROJECT I2Map				
						SIZE B	DWG. NO. I2Map_001	REV.
DO NOT SCALE DRAWING				WEIGHT 0.046 lb.		SCALE 2:1		SHEET 1 OF 1