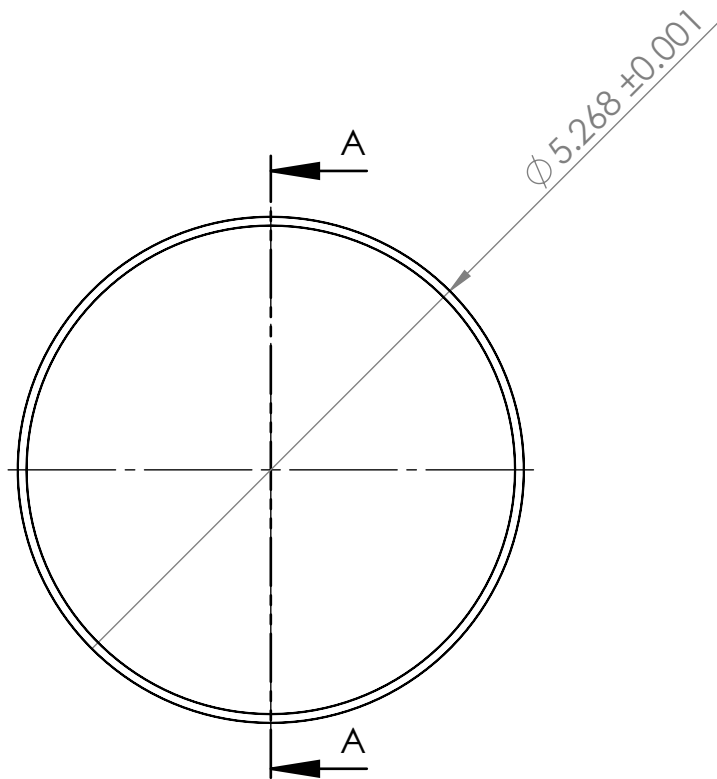
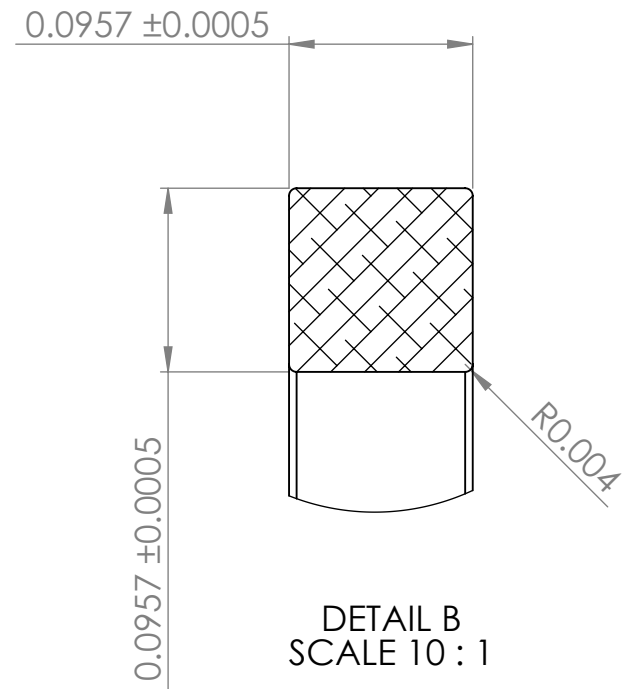


SECTION A-A



DETAIL B
SCALE 10 : 1

Material: 6061-T6 aluminum

Use tumbler for filets
Diagonal = 0.1320"

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute						
1 PLACE DIM ±1/16		2 PLACE DIM ±.02		3 PLACE DIM ±.005		ANGLES ±1°		DRAWN		12/19/2014		MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700  Lens_Spacer_1		
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.								CHECKED						
								ENGINEER		Francois Cazenave				
								PROJECT NO.		901209.99				
Vendor: MBARI								PROJECT		901209.99				
Material: 6061-T6 (SS)								WEIGHT		6.581 lb		SIZE DWG. NO. I2map-002		REV.
								SCALE: 1:2				SHEET 1 OF 1		