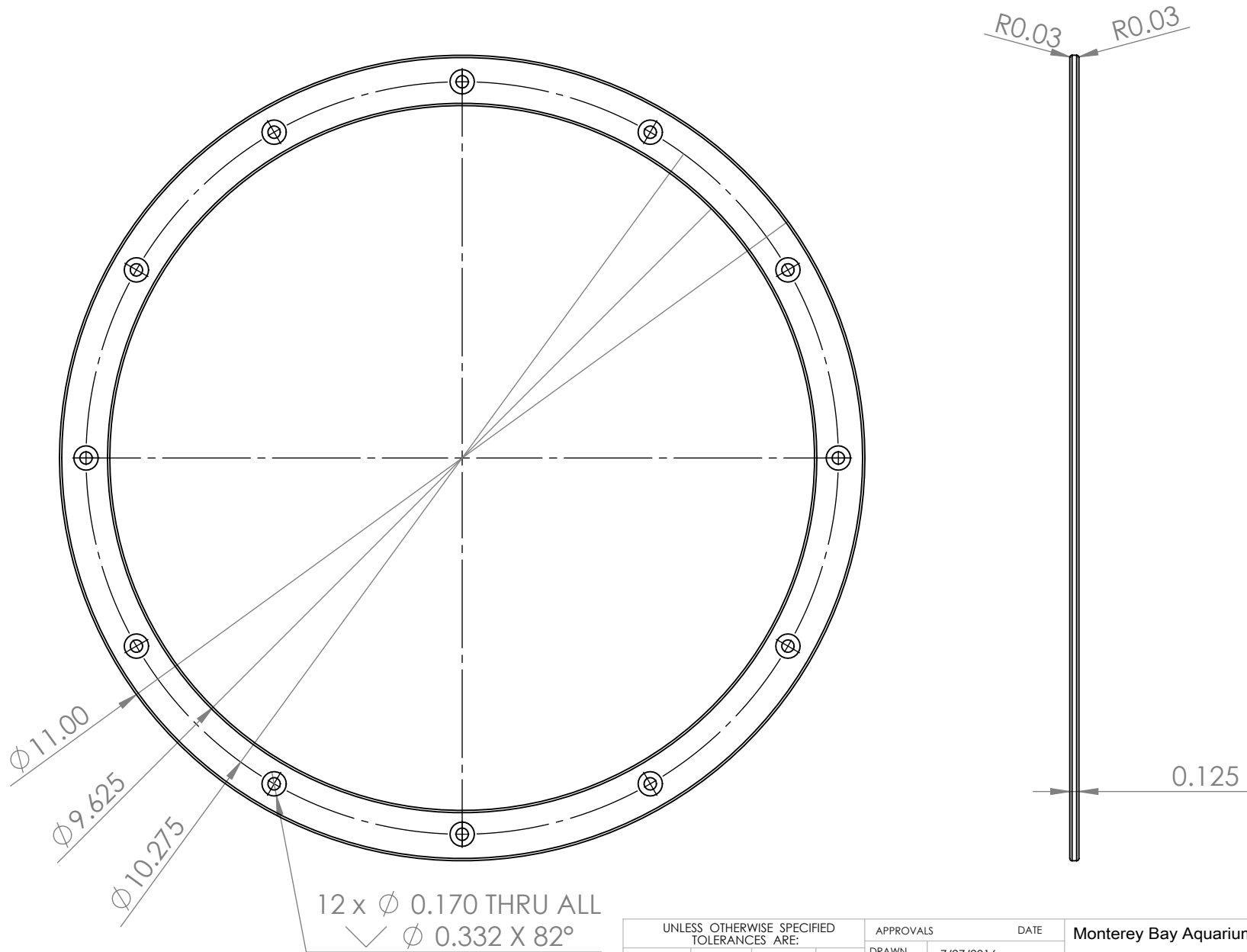




Material: grade 2 titanium

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute			
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	7/27/2016			MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700			
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADIUS .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED							
				ENGINEER	Francois Cazenave						
				PROJECT NO.	901209						
Vendor: MBARI				PROJECT		901209			Port_O-ring_Retainer		
Material: Ti-6Al-4V Solution treated and aged (SS)				WEIGHT		0.431 lb					
				SIZE		DWG. NO.			REV.		
				SCALE: 1:2					SHEET 2 OF 2		