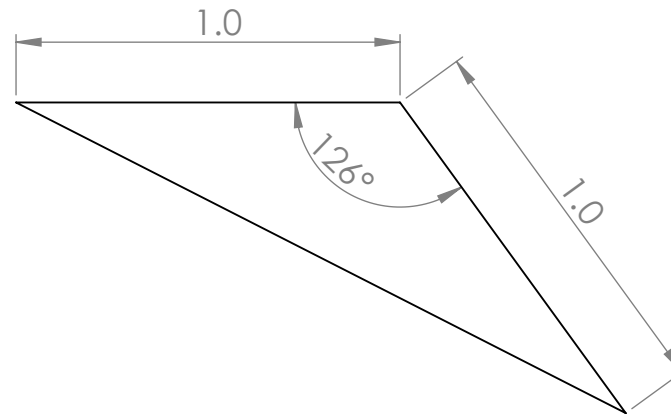




Make 10
Material: 3/16" thick grade 2 titanium

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute					
1 PLACE DIM ±1/16		2 PLACE DIM ±.02		3 PLACE DIM ±.005		ANGLES ±1°		DRAWN		8/1/2017		MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.								CHECKED					
								ENGINEER		Francois Cazenave			
Vendor: MBARI				PROJECT NO.		901209		PROJECT		901209		Light_Bar_Gusset SIZE DWG. NO. REV. A SCALE:2:1 SHEET 1 OF 1	
Material: Commercially Pure grade 2 longitudinal (SS)				WEIGHT		0.012 lb							