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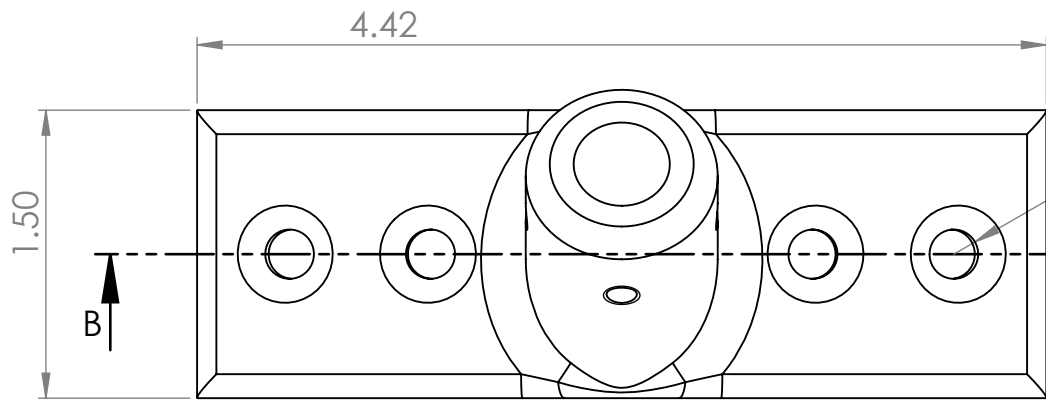
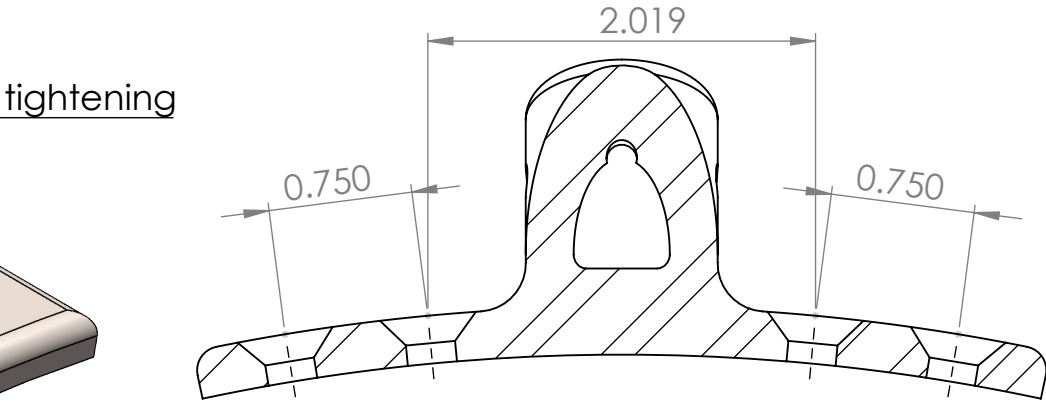
Hole for 3/16" quick release pin

Set screw for tightening

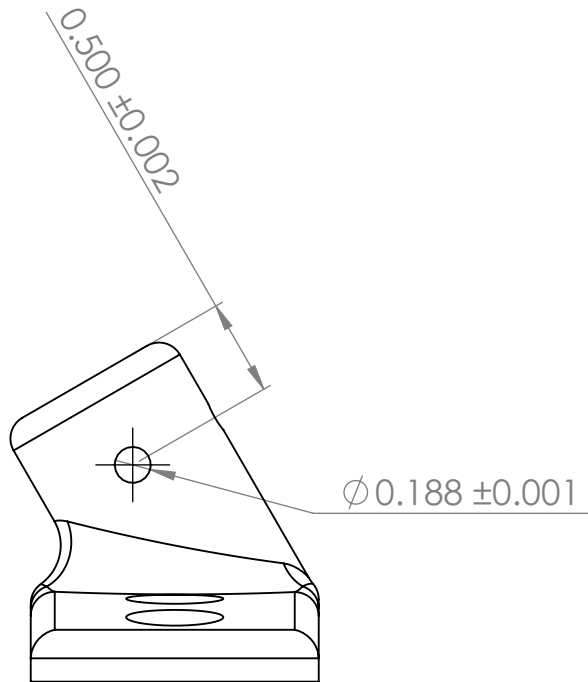
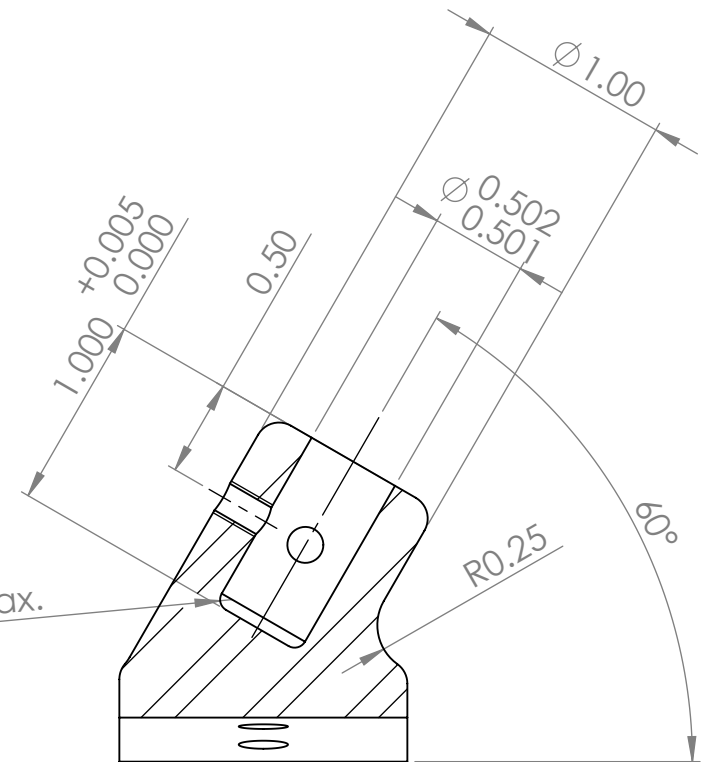
SECTION B-B

SECTION A-A

Material: 316 stainless steel



4 x ϕ 0.257 THRU ALL
 ϕ 0.507 X 82°



UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute		
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	Francois Cazenave	MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700		
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	Francois Cazenave			
				CHECKED		Light_Bar_Mount_2		
				PROJECT NO.				
				PROJECT		SIZE B	DWG. NO.	REV.
DO NOT SCALE DRAWING				WEIGHT 0.685 lb.		SCALE 1:1		SHEET 1 OF 1