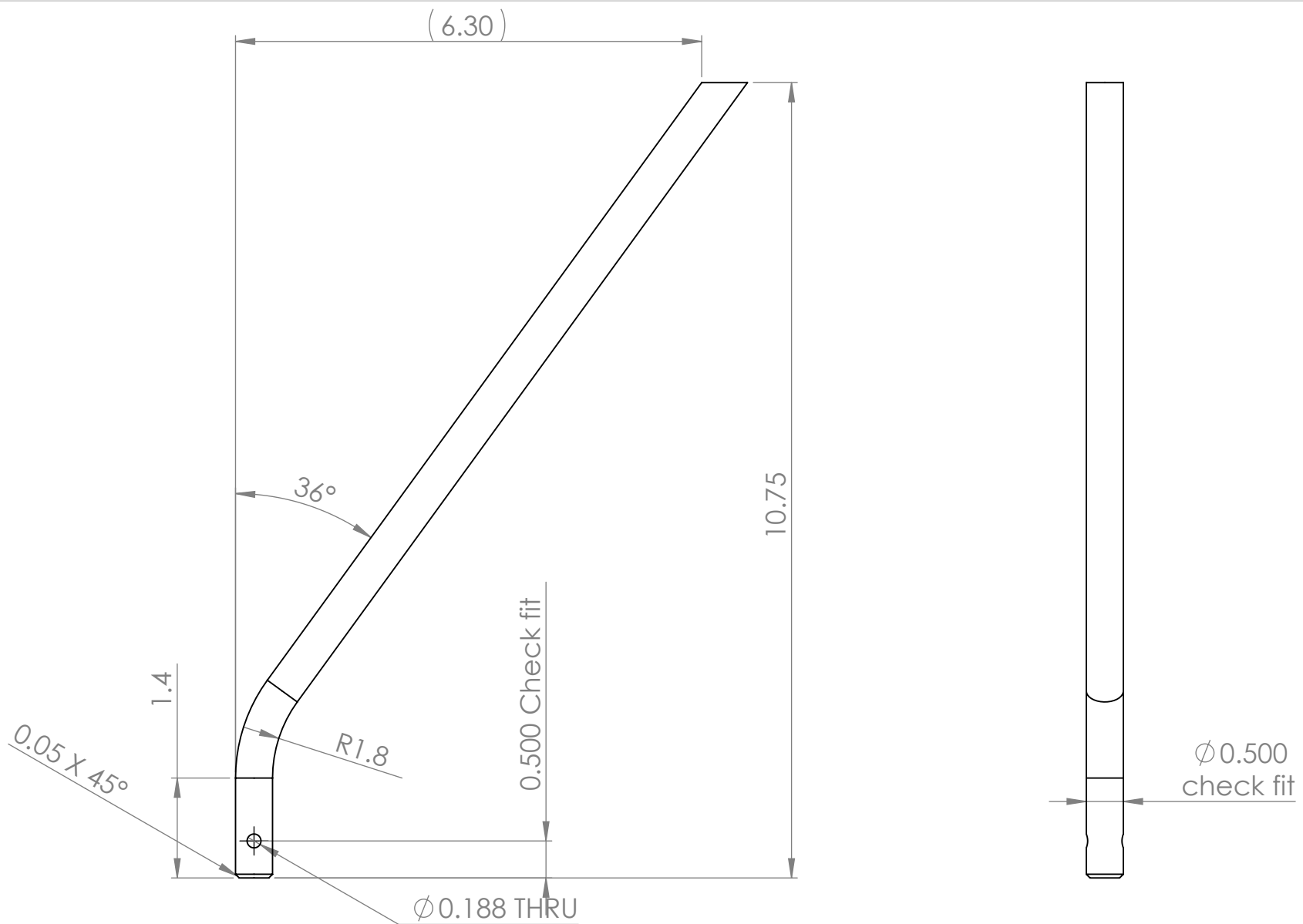




Before bending, make sure that the rod fits well in the base (on AUV).
 If it's too tight, turn the diameter down as needed.
 Drill new hole in stainless steel bases.
 Ask François

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute											
1 PLACE DIM ±1/16		2 PLACE DIM ±.02		3 PLACE DIM ±.005		ANGLES ±1°		DRAWN		8/1/2017		MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700  Light_Rod							
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.								CHECKED											
								ENGINEER		Francois Cazenave									
								PROJECT NO.											
Vendor:								PROJECT				SIZE		DWG. NO.		REV.			
Material: Commercially Pure grade 2 longitudinal (SS)								WEIGHT 0.406 lb				SCALE: 1:2				SHEET 1 OF 1			