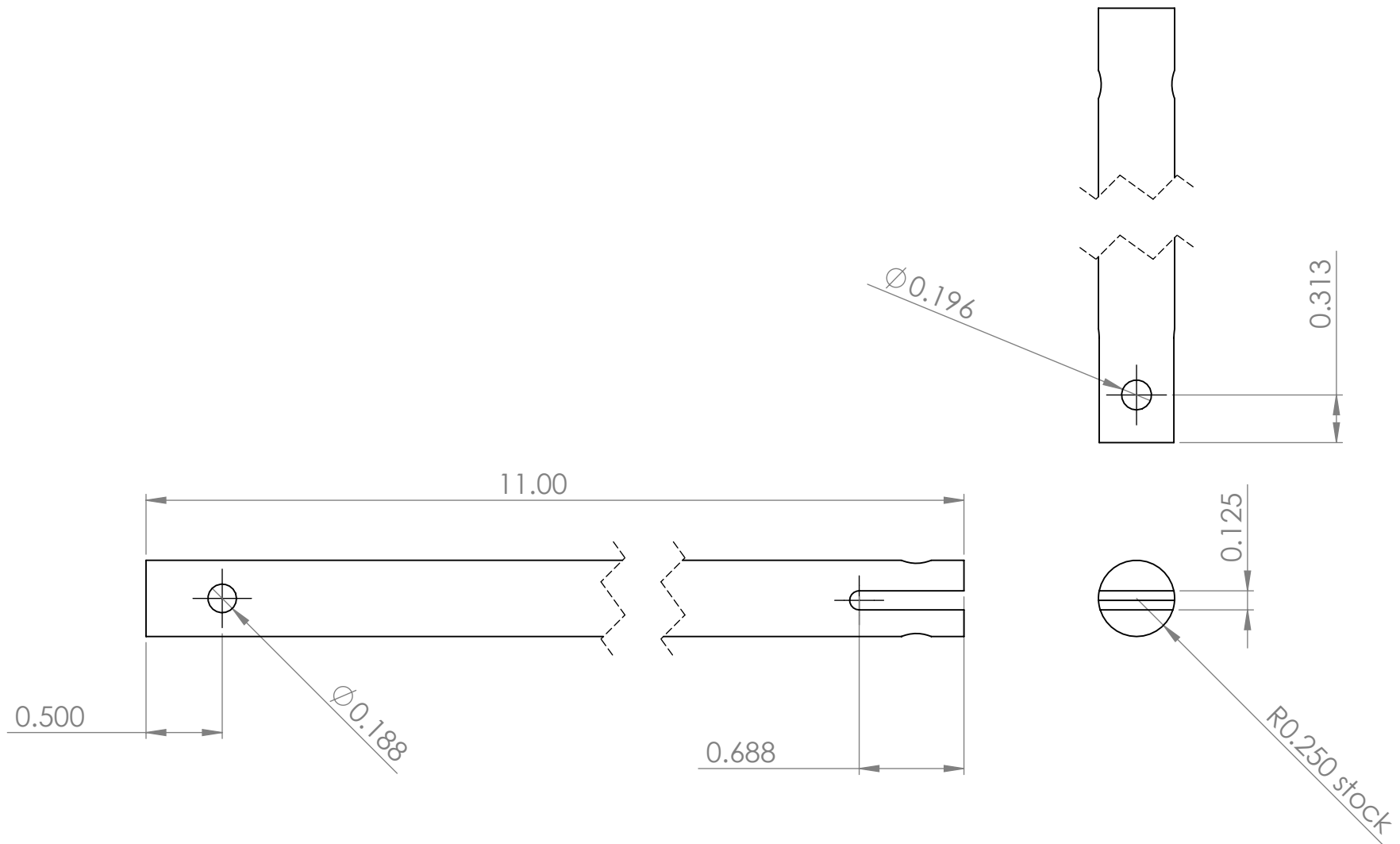




Material: 6061 aluminum

Make 4

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	Monterey Bay Aquarium Research Institute		
1 PLACE DIM ±.1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	8/17/2015		MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700		Light_Rod_V6
1. DIMENSIONS ARE IN INCHES				CHECKED					
2. DIMENSION LIMITS HELD AFTER PLATING.				ENGINEER	Francois Cazenave				
3. REMOVE BURRS AND SHARP EDGES .015 MAX.									
4. MACHINED FILLET RADII .0150-.030.									
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005									
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				PROJECT NO.					
				PROJECT					
Vendor:							SIZE	DWG. NO.	REV.
Material: 6061-T6 (SS)				WEIGHT	0.204 lb		A		
							SCALE: 1:1		SHEET 1 OF 1