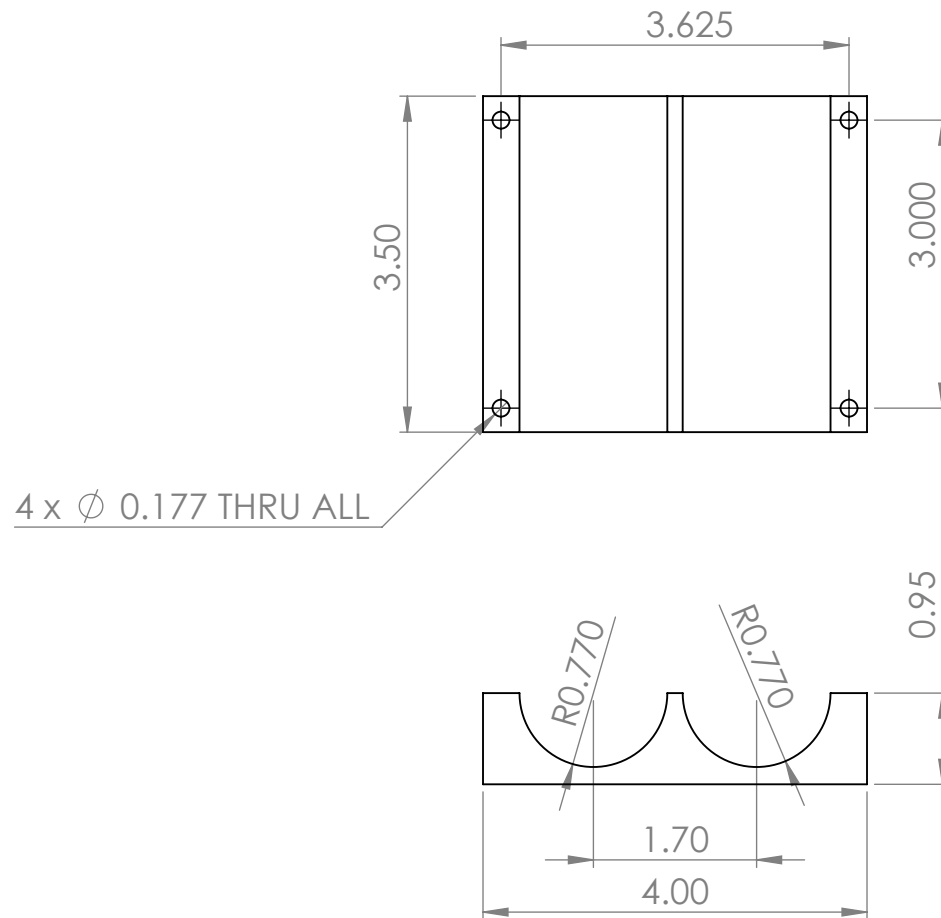




Make from delrin or 3D print in ABS
Make 4

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute					
1 PLACE DIM ±1/16		2 PLACE DIM ±.02		3 PLACE DIM ±.005		ANGLES ±1°		DRAWN		1/28/2015		MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.								CHECKED					
								ENGINEER		Francois Cazenave			
								PROJECT NO.		901209			
Vendor: MBARI								PROJECT		901209		I2Map_DO_Pump_Bracket SIZE DWG. NO. I2map-020 REV.	
Material: Delrin 2700 NC010, Low Viscosity Acetal Copolymer (SS)								WEIGHT		0.341 lb			
										SCALE:1:2			