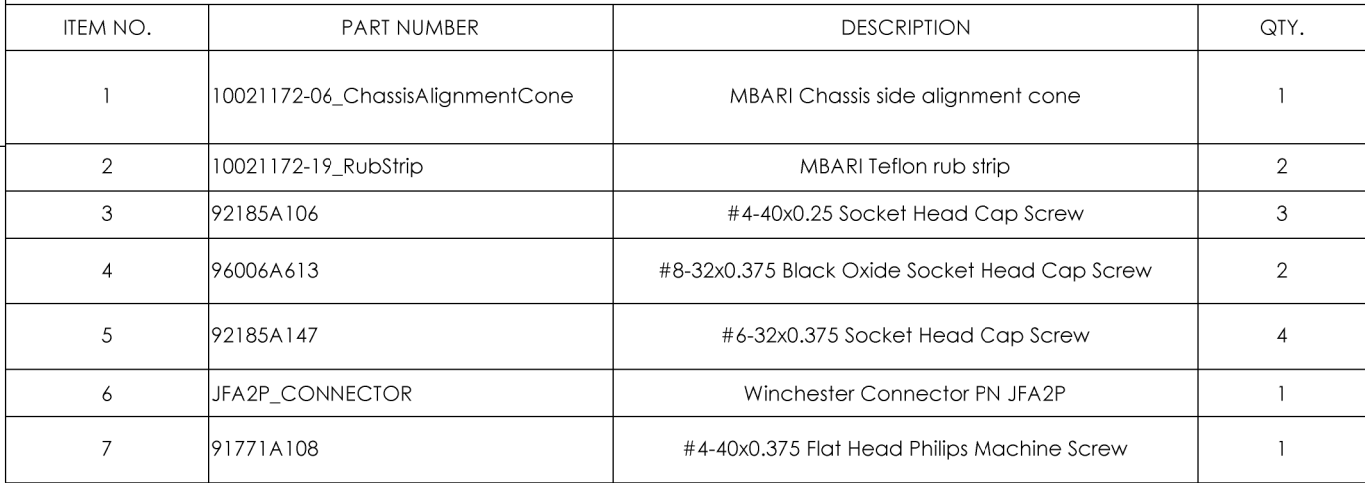


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED



BILL OF MATERIALS											
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute	
Inspector		FRACTION R1/2"	DECIMAL 0.125"	ANGLE 1/2°	FINISH A"	DRAWN MRC	04/05/2015	MBARI			
Shop Foreman		1. CONTOURS ARE IN INCHES				ENGINEER		1371 Mosslandhol Rd. Moss Landing, CA 95039 PH: (831) 775-1700			
Engineer		2. DIMENSION LINES HELD AFTER PLATING.				MARK CHAFFEY					
		3. REMOVE BURRS AND SHARP EDGES TO 0.015 MAX. 4. MACHINED PLATE FINISH 0.015 DIA.				(831) 775-1708 chm@mbari.org					
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED MATERIAL ON A COMMON CENTERLINE CENTERLINE WITHIN 0.015 6. PERPENDICULARITY 0.015 PARALLELISM 7. MACHINED SURFACES 0.002 PER INCH, MAX 0.02 INCHES FOR SINGLE SURFACE.				PROJECT NAME 901209 I2MAP		I2MAP CHASSIS SIDE ALIGNMENT CONE ASSEMBLY			
APPLICATION		DO NOT SCALE DRAWING				PROJECT NO. I2MAP		SIZE SCALE		DWG. NO. 10021172-06-A-ASM	
						WEIGHT		CAD FILE		SHEET 1 OF 4	