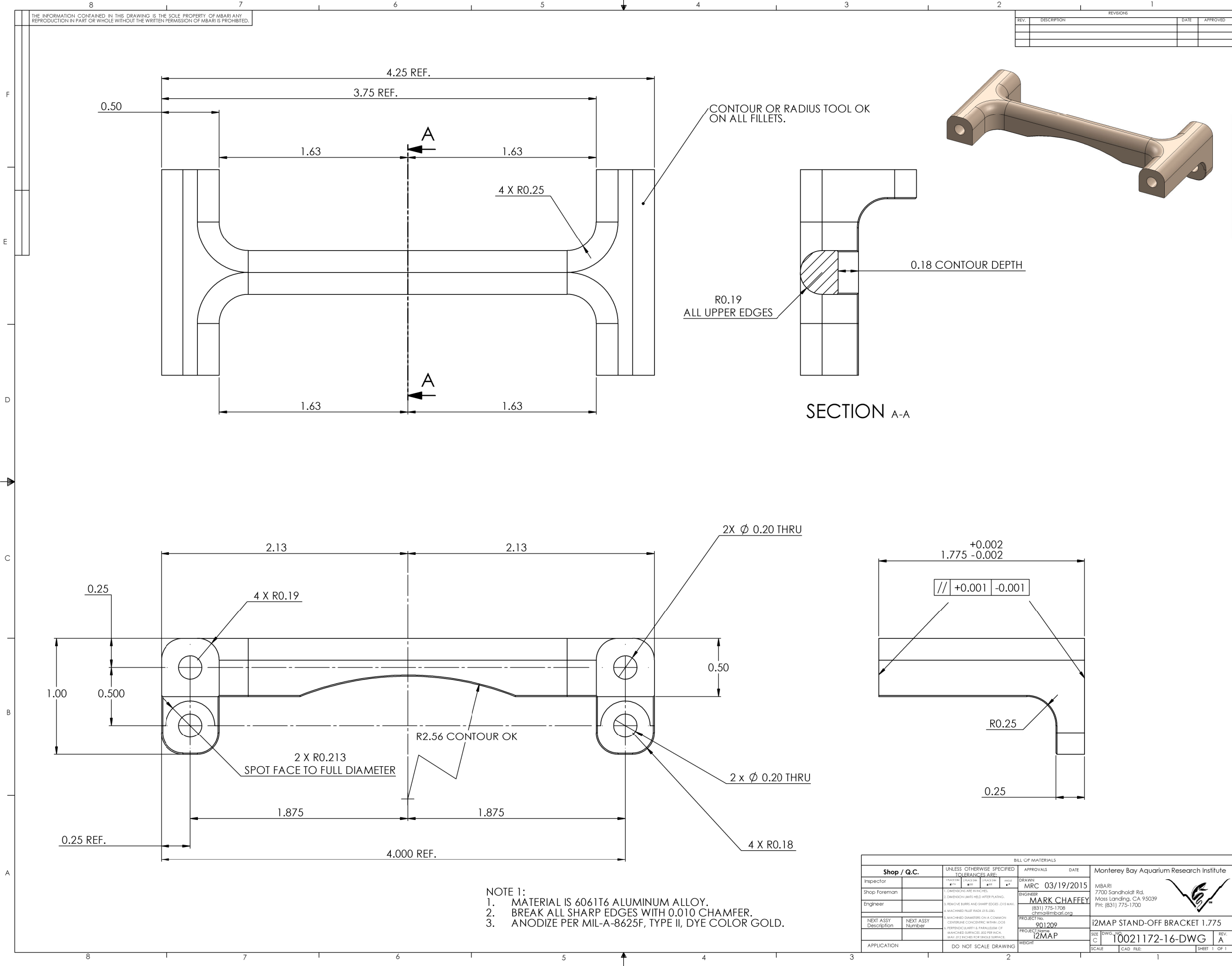




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REVISIONS		DATE	APPROVED
REV.	DESCRIPTION		

CONTOUR OR RADIUS TOOL OK
ON ALL FILLETS.

0.18 CONTOUR DEPTH

R0.19
ALL UPPER EDGES

SECTION A-A

2X $\varnothing$ 0.20 THRU

+0.002
1.775 -0.002

// +0.001 -0.001

R0.25

0.25

2 x $\varnothing$ 0.20 THRU

4 X R0.18

- NOTE 1:
1. MATERIAL IS 6061T6 ALUMINUM ALLOY.
2. BREAK ALL SHARP EDGES WITH 0.010 CHAMFER.
3. ANODIZE PER MIL-A-8625F, TYPE II, DYE COLOR GOLD.

Shop / Q.C.				UNLESS OTHERWISE SPECIFIED		TOLERANCES ARE		APPROVALS		DATE		Monterey Bay Aquarium Research Institute	
Inspector				1	2	3	4	DRAWN	MRC	03/19/2015		MBARI	
Shop Foreman				5	6	7	8	ENGINEER	MARK CHAFFEY			7700 Sandholdt Rd.	
Engineer				9	10	11	12		(831) 775-1708			Mass Landing, CA 95039	
				13	14	15	16		chm@mbat.org			Ph: (831) 775-1700	
NEXT ASSY Description				17	18	19	20	PROJECT No.	901209			I2MAP STAND-OFF BRACKET 1.775	
				21	22	23	24	PROJECT Name	I2MAP			SIZE DWG. NO.	
APPLICATION				25	26	27	28	WEIGHT				10021172-16-DWG	
				29	30	31	32	DO NOT SCALE DRAWING				SCALE	
				33	34	35	36					CAD FILE	
				37	38	39	40					SHEET 1 OF 1	