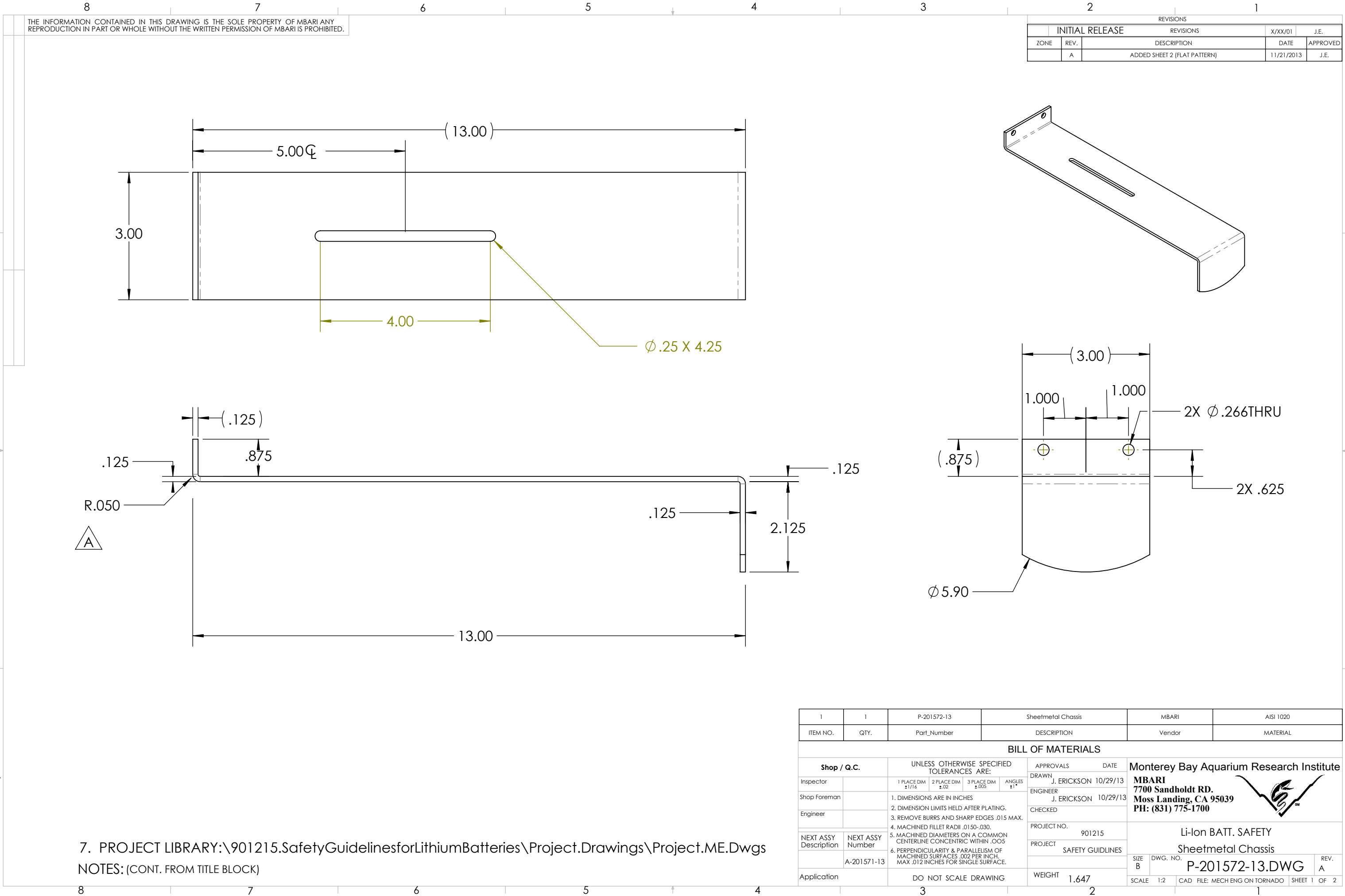




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REVISIONS				
INITIAL RELEASE		REVISIONS		
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	ADDED SHEET 2 (FLAT PATTERN)	11/21/2013	J.E.

7. PROJECT LIBRARY:\901215.SafetyGuidelinesforLithiumBatteries\Project.Drawings\Project.ME.Dwgs
NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-201572-13	Sheetmetal Chassis	MBARI	AISI 1020
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 10/29/13	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 10/29/13	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 901215	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT SAFETY GUIDELINES	
	A-201571-13	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 1.647	
Application		DO NOT SCALE DRAWING		SIZE B DWG. NO. P-201572-13.DWG	
				SCALE 1:2 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 2	

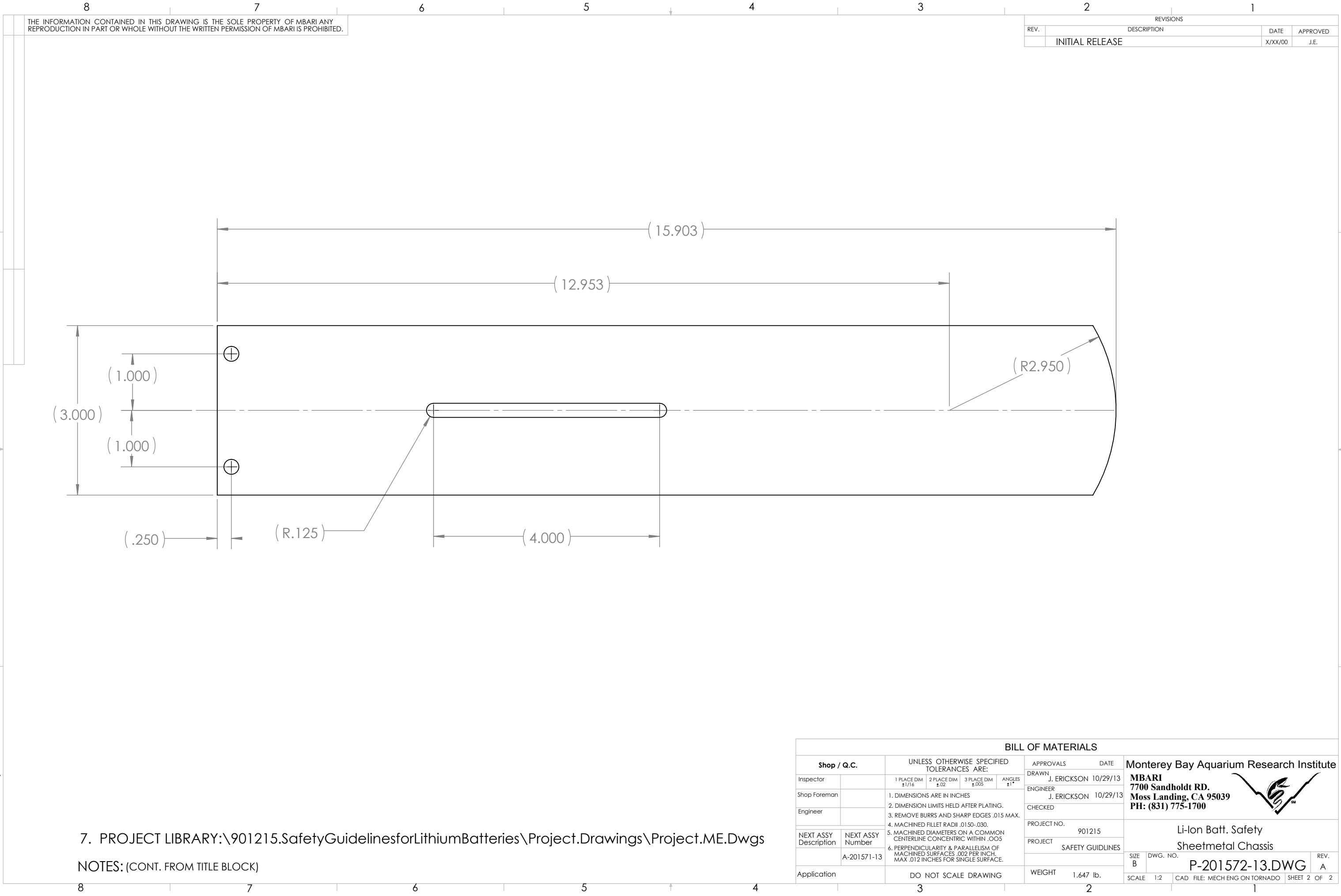
Monterey Bay Aquarium Research Institute
MBARI
7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (831) 775-1700



Li-Ion BATT. SAFETY

Sheetmetal Chassis

REV. A



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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/00	J.E.

7. PROJECT LIBRARY:\901215.SafetyGuidelinesforLithiumBatteries\Project.Drawings\Project.ME.Dwgs

NOTES: (CONT. FROM TITLE BLOCK)

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700  Li-Ion Batt. Safety Sheetmetal Chassis	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	J. ERICKSON 10/29/13		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	J. ERICKSON 10/29/13		
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	901215	SIZE B DWG. NO. P-201572-13.DWG	
	A-201571-13					PROJECT	SAFETY GUIDELINES		
Application		DO NOT SCALE DRAWING				WEIGHT	1.647 lb.	SCALE 1:2	CAD FILE: MECH ENG ON TORNADO SHEET 2 OF 2