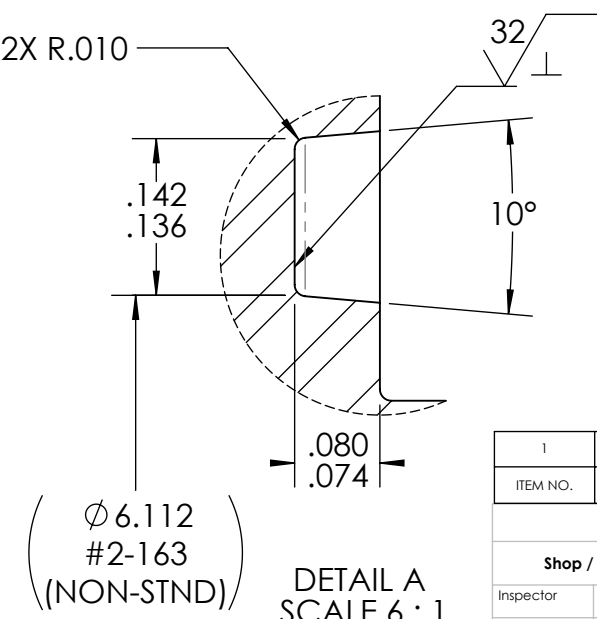
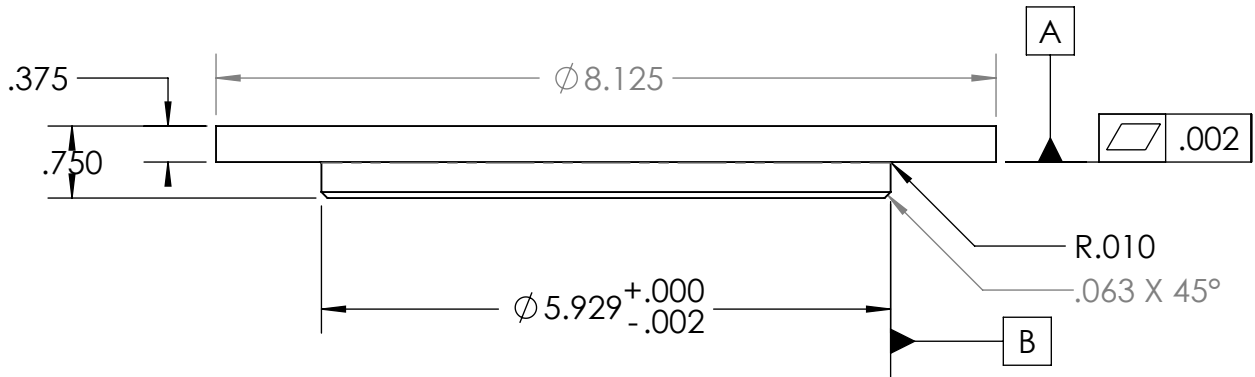
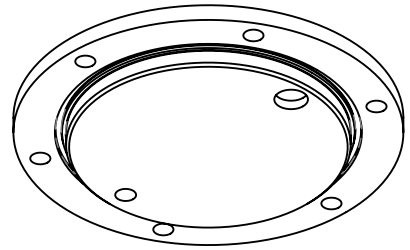
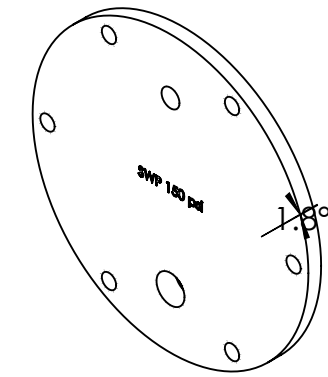
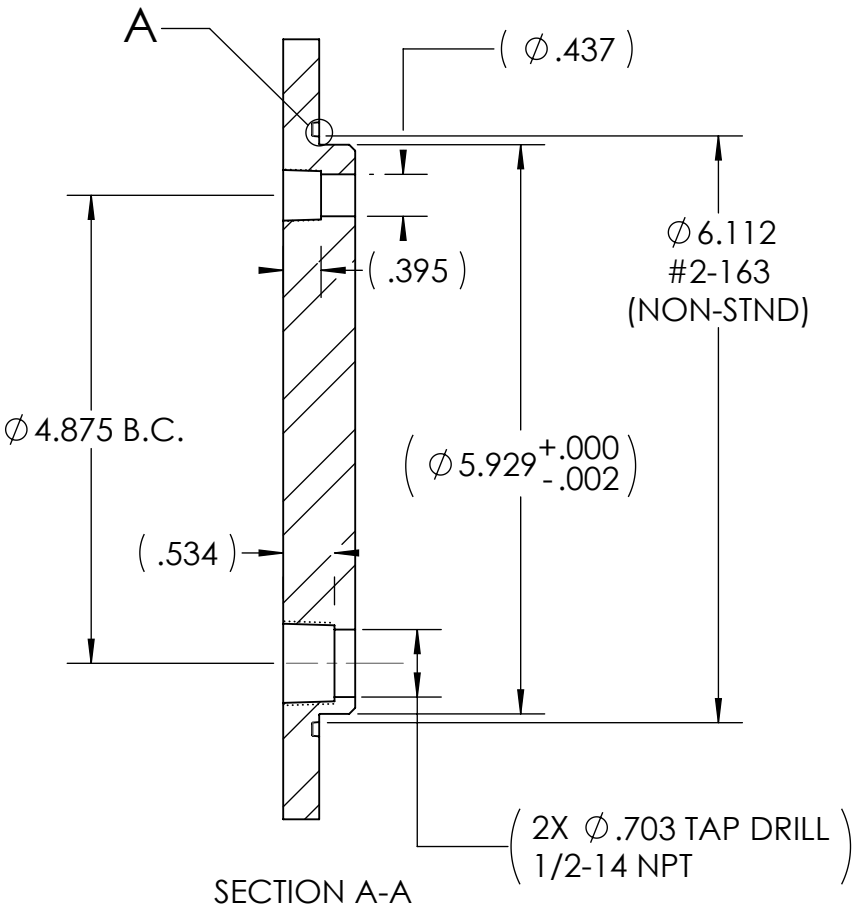
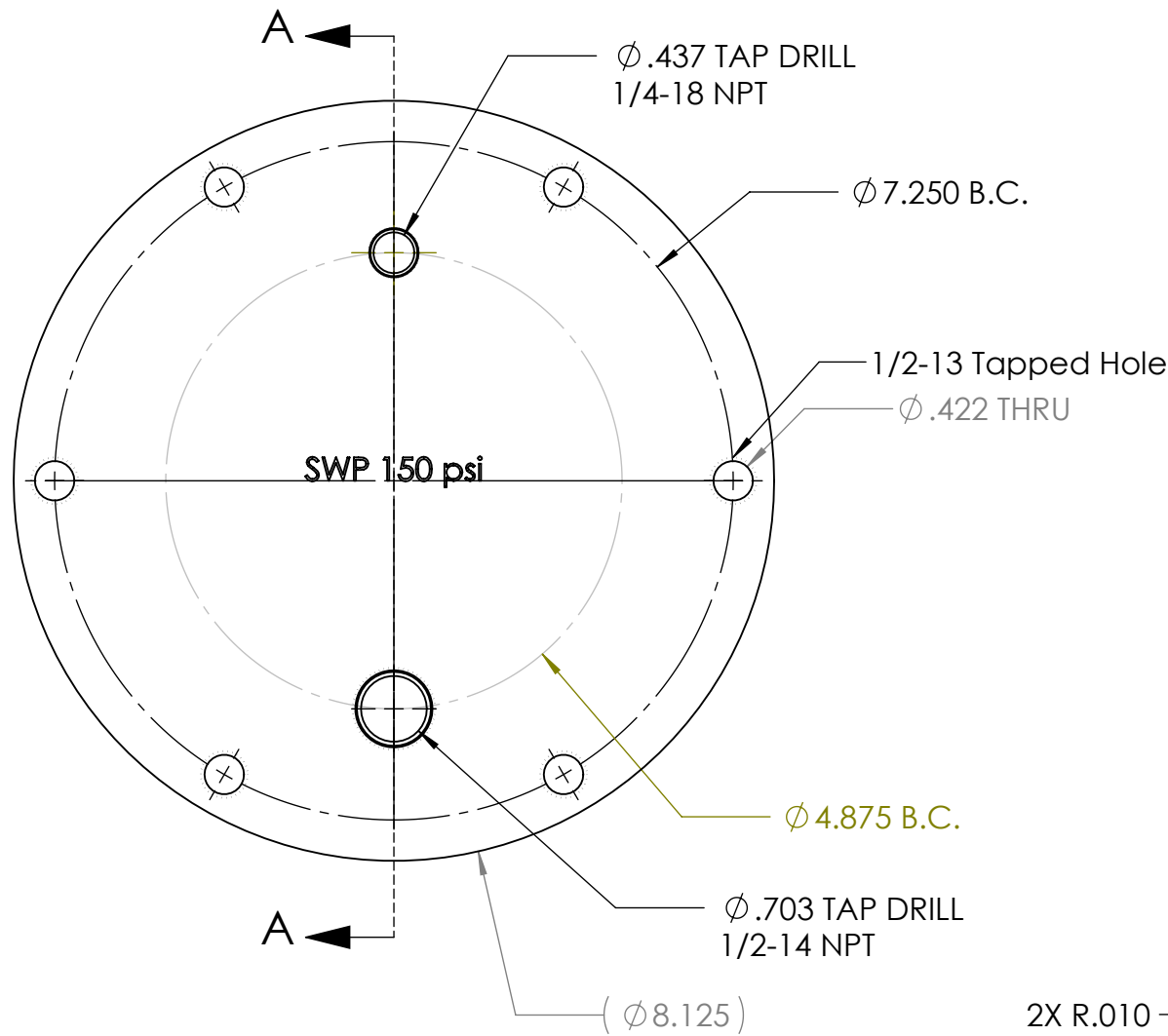




DETAIL A
SCALE 6 : 1

8. SAFE WORKING PRESS. 150psi.
7. PROJECT LIBRARY:\901215.SafetyGuidelinesforLithiumBatteries\Project.Drawings\Project.ME.Dwgs
NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-201579-13	Cylinder Base Ported End Cap	MBARI	AISI 1020
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 10/29/13	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 10/29/13	
NEXT ASSY Description		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
NEXT ASSY Number		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 901215	
Application		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT SAFETY GUIDELINES	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 8.204	
		DO NOT SCALE DRAWING		SCALE 1:2	
				CAD FILE: MECH ENG ON TORNADO	
				SHEET 1 OF 1	