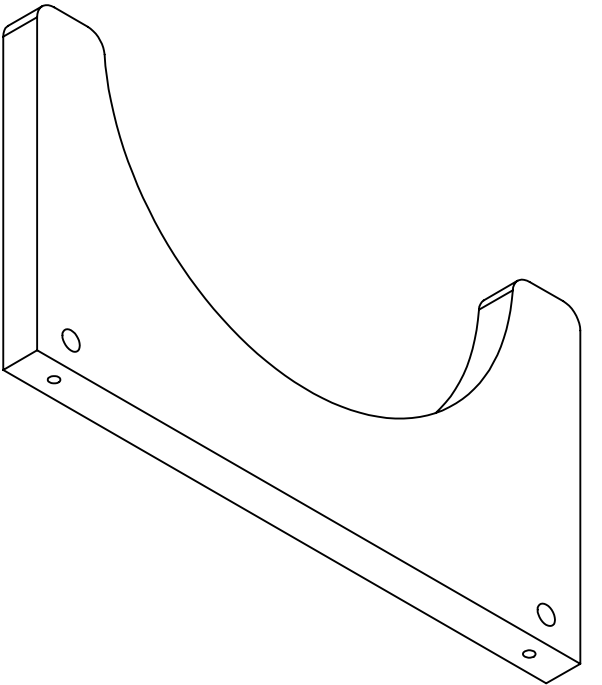




1 EACH

Shop / Q.C.					UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute			
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN J SCHOLFIELD	2/24/15		 MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700							
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADI .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER NAME	9/27/00									
Engineer						CHECKED										
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO. 901412		PROJECT shFOCE								
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B		DWG. NO. 100XXXDWG		REV.				
								SCALE 1:8		CAD FILE: MECH ENG ON TORNADO		SHEET 1 OF 1				