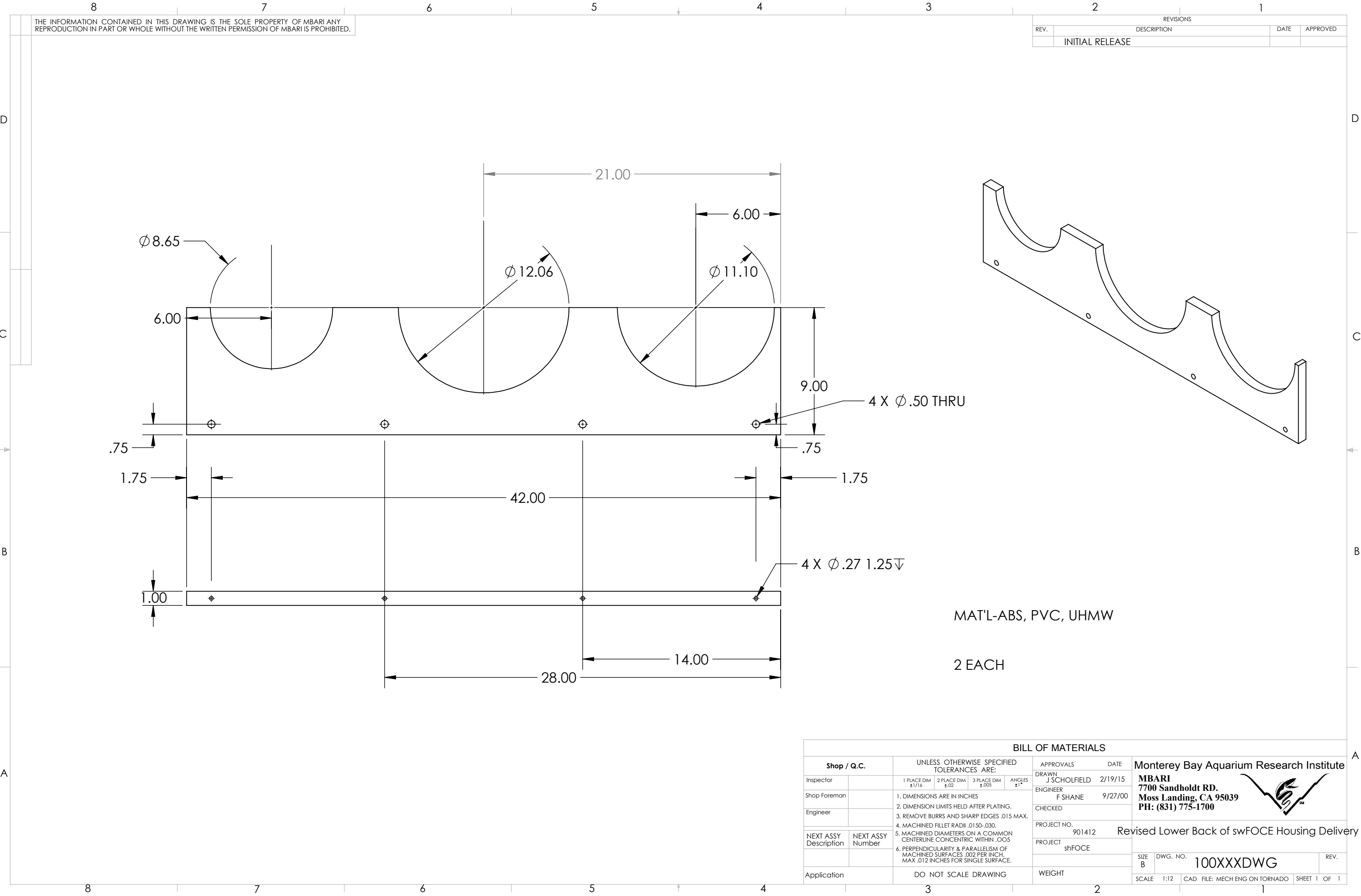




BILL OF MATERIALS											
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN J SCHOLFIELD	2/19/15				
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER F SHANE	9/27/00				
Engineer						CHECKED					
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO. 901412	Revised Lower Back of swFOCE Housing Delivery Clamp				
						PROJECT shFOCE					
Application		DO NOT SCALE DRAWING				WEIGHT	SIZE B		DWG. NO. 100XXXDWG		REV.
		3				2		SCALE 1:12		CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1