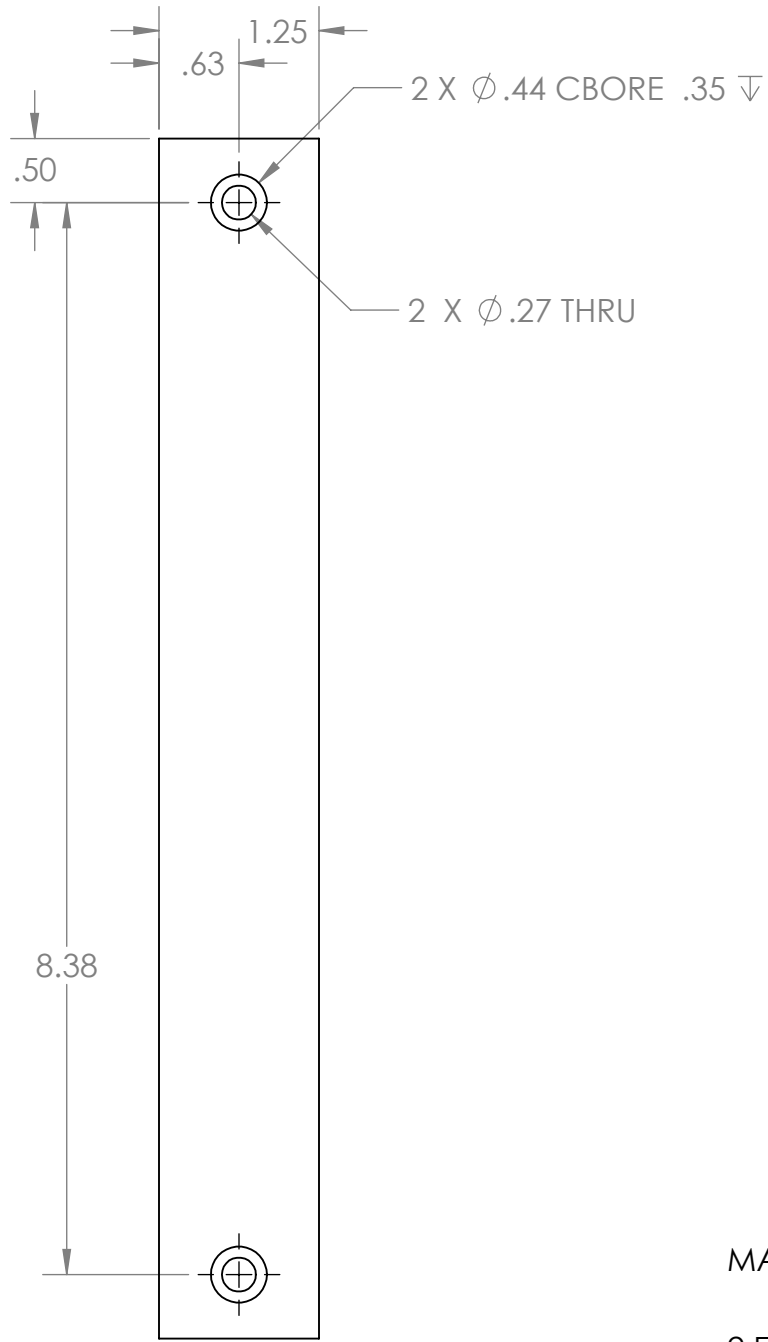


MAT'L - ABS, PVC, UHMW
2 EACH

Shop / Q.C.					UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS		DATE		Monterey Bay Aquarium Research Institute		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN J SCHOLFIELD	2/19/15	ENGINEER F SHANE	9/27/00	 MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700			
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED							
Engineer						PROJECT NO. 901412							
NEXT ASSY Description	NEXT ASSY Number					PROJECT shFOCE				swFOCE Gateway Node Housing Clamp			
										SIZE B	DWG. NO. 100XXXDWG	REV.	
										SCALE 1:4	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1	
Application		DO NOT SCALE DRAWING				WEIGHT							