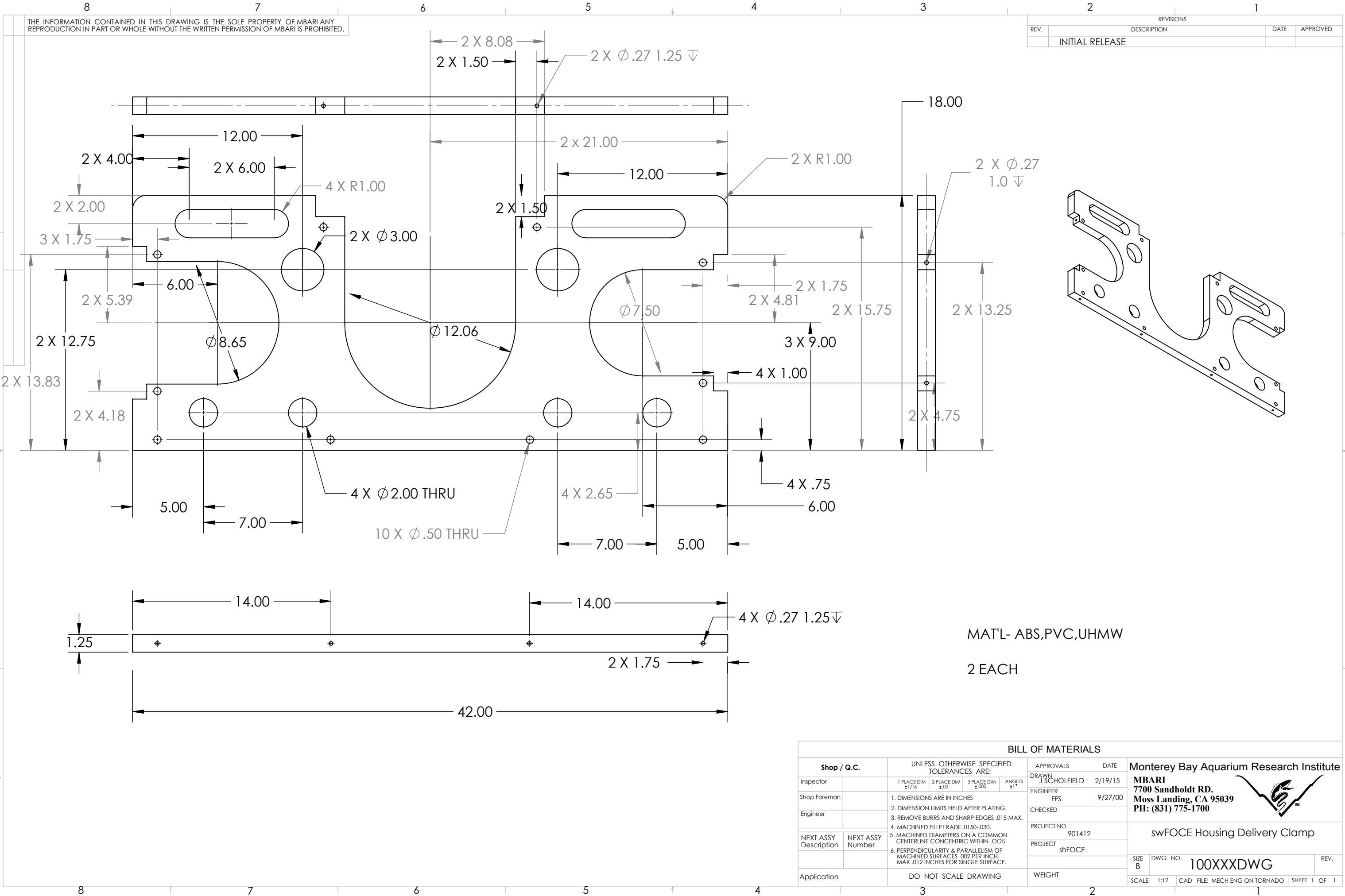




BILL OF MATERIALS											
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	J SCHOLFIELD	2/19/15			
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	FFS	9/27/00			
Engineer						CHECKED					
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	901412				
						PROJECT	shFOCE				
Application		DO NOT SCALE DRAWING				WEIGHT		swFOCE Housing Delivery Clamp			
						SIZE B	DWG. NO.	100XXXDWG	REV.		
		SCALE	1:12	CAD	FILE: MECH ENG ON TORNADO	SHEET 1		OF	1		