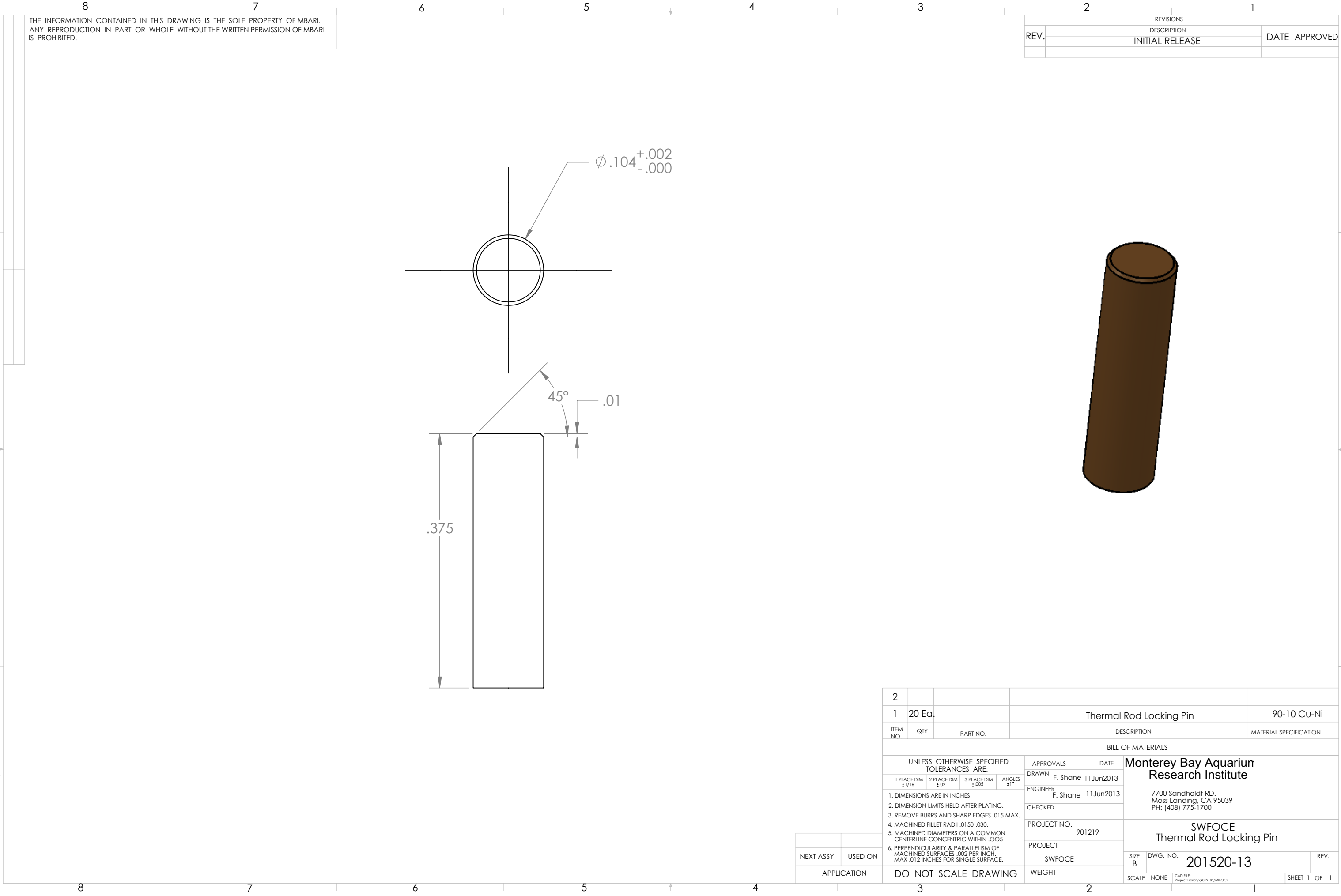




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

2				
1	20 Ea.		Thermal Rod Locking Pin	90-10 Cu-Ni
ITEM NO.	QTY	PART NO.	DESCRIPTION	MATERIAL SPECIFICATION
BILL OF MATERIALS				
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE
1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	1*	
1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			DRAWN F. Shane	11Jun2013
			ENGINEER F. Shane	11Jun2013
			CHECKED	
			PROJECT NO.	901219
			PROJECT	SWFOCE
			WEIGHT	
DO NOT SCALE DRAWING			SCALE	NONE
			CAD FILE	Project Library\901219\SWFOCE
			SHEET	1 OF 1

Monterey Bay Aquarium
Research Institute

7700 Sandholdt RD.
Moss Landing, CA 95039
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SWFOCE
Thermal Rod Locking Pin

SIZE B DWG. NO. 201520-13

REV.