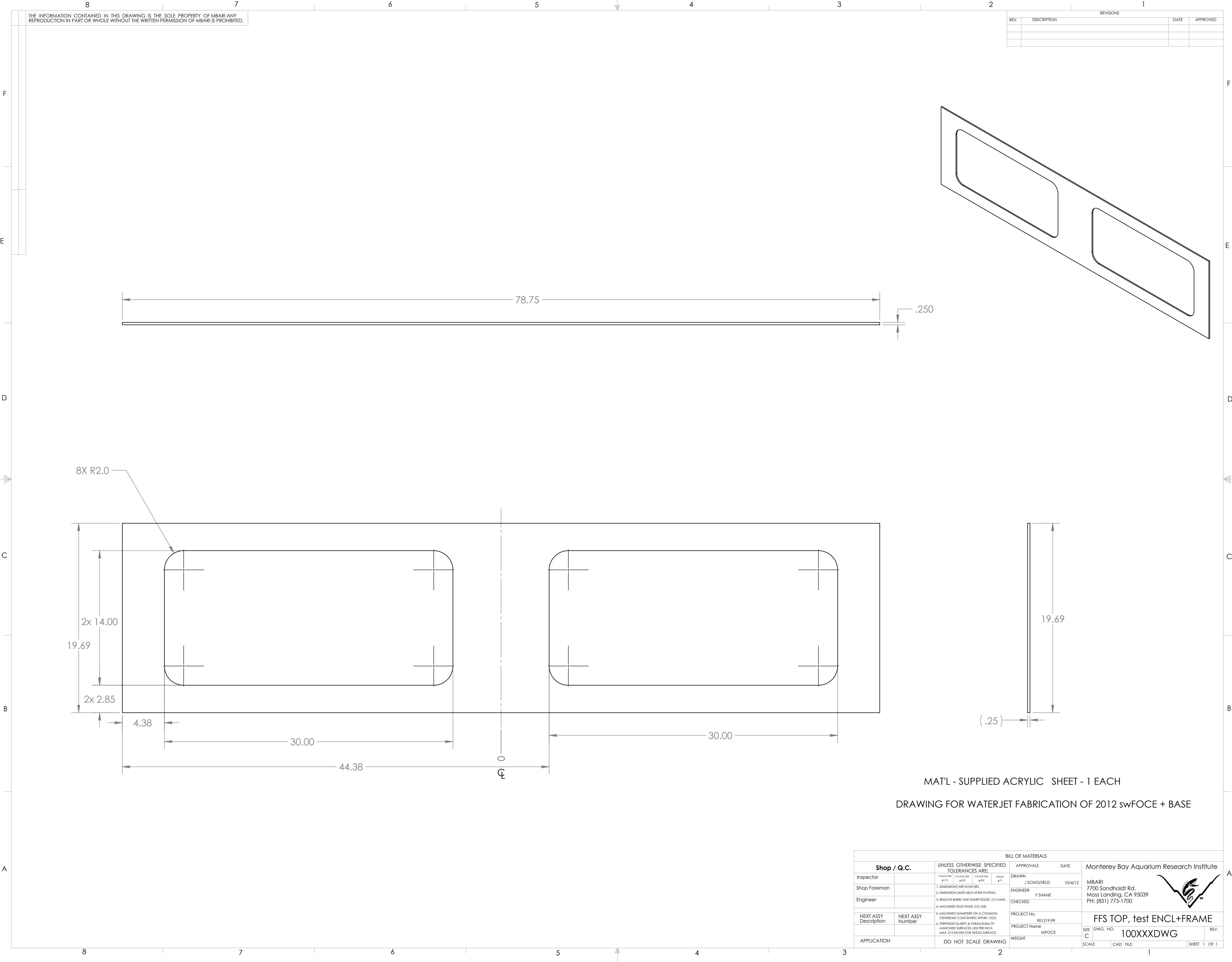




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REV.		DESCRIPTION	REVISIONS		DATE	APPROVED

MAT'L - SUPPLIED ACRYLIC SHEET - 1 EACH
DRAWING FOR WATERJET FABRICATION OF 2012 swFOCE + BASE

BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED		APPROVALS	
Inspector		1. PLACE DIM. ±.1714	2. SPACE DIM. ±.005	3. SPACE DIM. ±.005	4. ANGLE ±.1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES.		DRAWN	J. SCHOLFIELD
Engineer		2. DIMENSION LINES HELD AFTER PLATING.		ENGINEER	F. SHANE
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADIUS .015-.030.			
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005.		PROJECT NO.	901219.99
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH; MAX. .012 INCHES FOR SINGLE SURFACE.		PROJECT Name	swFOCE
APPLICATION		DO NOT SCALE DRAWING		WEIGHT	
				SIZE	C
				DWG. NO.	100XXXDWG
				SCALE	CAD FILE:
				SHEET 1 OF 1	

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FFS TOP, test ENCL+FRAME