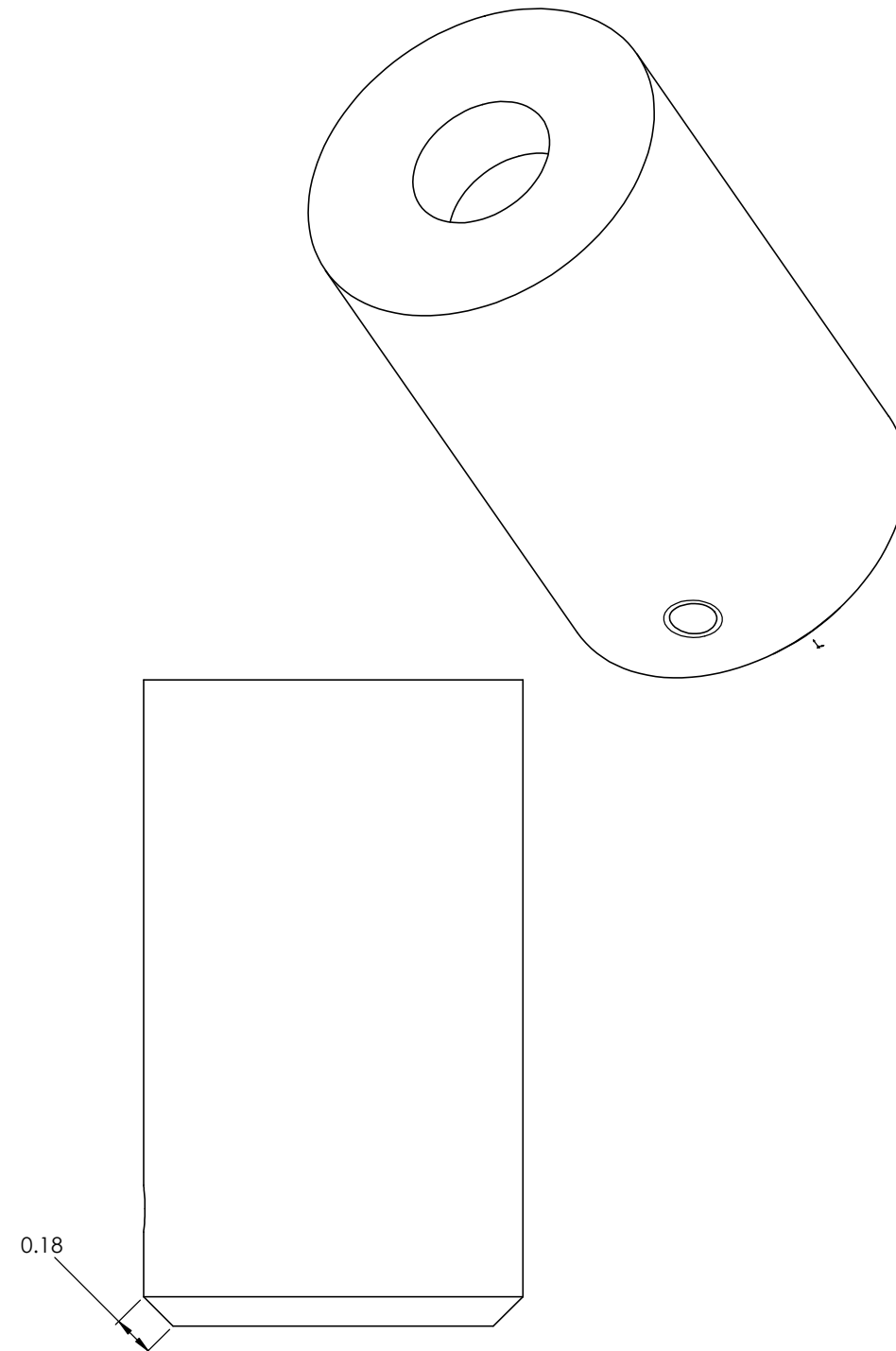




HELICOIL INSERT 1/4-20 UNC

1. MBARI MAKES NO REPRESENTATIONS OR WARRANTIES, EXPRESS OR IMPLIED. BY WAY OF EXAMPLE, BUT NOT LIMITATION, MBARI MAKES NO REPRESENTATIONS OR WARRANTIES OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE OR THAT THE USE OF THE DRAWINGS OR DOCUMENTATION WILL NOT INFRINGE ANY PATENTS, COPYRIGHTS, TRADEMARKS OR OTHER RIGHTS. MBARI SHALL NOT BE HELD LIABLE FOR ANY LIABILITY NOR FOR ANY DIRECT, INDIRECT OR CONSEQUENTIAL DAMAGES WITH RESPECT TO ANY CLAIM BY RECIPIENT OR ANY THIRD PARTY ON ACCOUNT OF OR ARISING FROM THIS AGREEMENT OR USE OF THE DRAWINGS.

4. RECIPIENT agrees to use the documentation solely for internal, non-commercial purposes and shall not distribute or transfer them to another location or to any other person without prior written permission from MBARI.

5. Title and copyright to the documentation and to any associated documentation shall at all times remain with MBARI, and RECIPIENT agrees to preserve same. RECIPIENT agrees not to make any copies except for its internal use without prior written consent of MBARI. RECIPIENT agrees to place the appropriate MBARI copyright notice on any such copies.

Shop / Q.C.				BILL OF MATERIALS				Monterey Bay Aquarium Research Institute			
Inspector				UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				DRAWN MRC 10/17/2018			
Shop Foreman				1. DIMENSIONS ARE IN INCHES.				MBARI 7700 Sandhollow Rd. Mon. Landing, CA 95039 PH: (831) 775-1700			
Engineer				2. DIMENSIONS (UNITS) USED AFTER PLATING.				ENGINEER MARK CHAFFEY (831) 775-1708 chm@mbari.org			
NEXT ASSY Description				3. REMOVED BURRS AND SHARP EDGES .015 MAX.				PROJECT Name 90121			
NEXT ASSY Number				4. MACHINED FLAT RAKE .015-0.03.				SIZE ANTENNA ADAPTER			
APPLICATION				5. MACHINED DIAMETER DIA. A CROWN CENTERLINE CONCERNING WELD JOGS				DATE DWG. NO. C 1002097-09-DWG			
DO NOT SCALE DRAWING				6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .005 PER INCH MAX. .012 INCHES FOR SPIGOT SURFACE.				REV. A			
WEIGHT				PROJECT# HOTSPOT SUPPORT				SHEET 11 OF 11			