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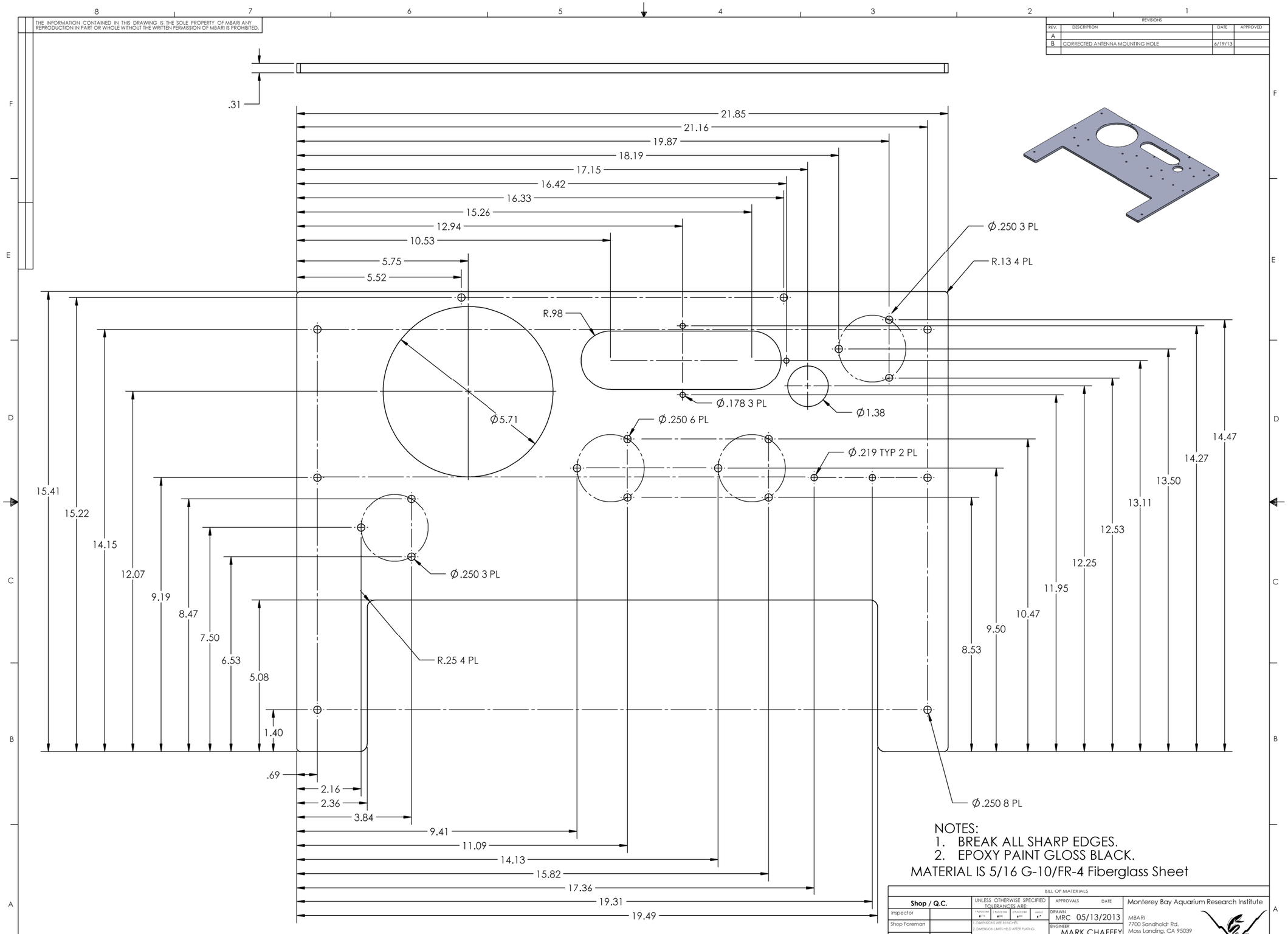
REVISIONS

REV.	DESCRIPTION	DATE	APPROVED
A			
B	CORRECTED ANTENNA MOUNTING HOLE	6/19/13	



NOTES:
1. BREAK ALL SHARP EDGES.
2. EPOXY PAINT GLOSS BLACK.

MATERIAL IS 5/16 G-10/FR-4 Fiberglass Sheet

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BILL OF MATERIALS

Shop / Q.C.	
Inspector	
Shop Foreman	
Engineer	
NEXT ASSY Description	NEXT ASSY Number
APPLICATION	

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:
1 PLACE DIM ±0.1 | 2 PLACE DIM ±0.01 | 3 PLACE DIM ±0.005 | ANGLE ±1°
1. DIMENSIONS ARE IN INCHES.
2. DIMENSION LIMITS HELD AFTER PLATING.
3. REMOVE BURRS AND SHARP EDGES .015 MAX.
4. MACHINED FILLET RADII .015-.030.
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.

DO NOT SCALE DRAWING

APPROVALS	DATE
DRAWN MRC	05/13/2013
ENGINEER MARK CHAFFEY	
PROJECT No. 901010	
PROJECT Name Autonomy	
WEIGHT	

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Turtle Deck for Antenna

SIZE C | DWG. NO. 10020997-09-B | REV. B
SCALE | CAD FILE: | SHEET 1 OF 1