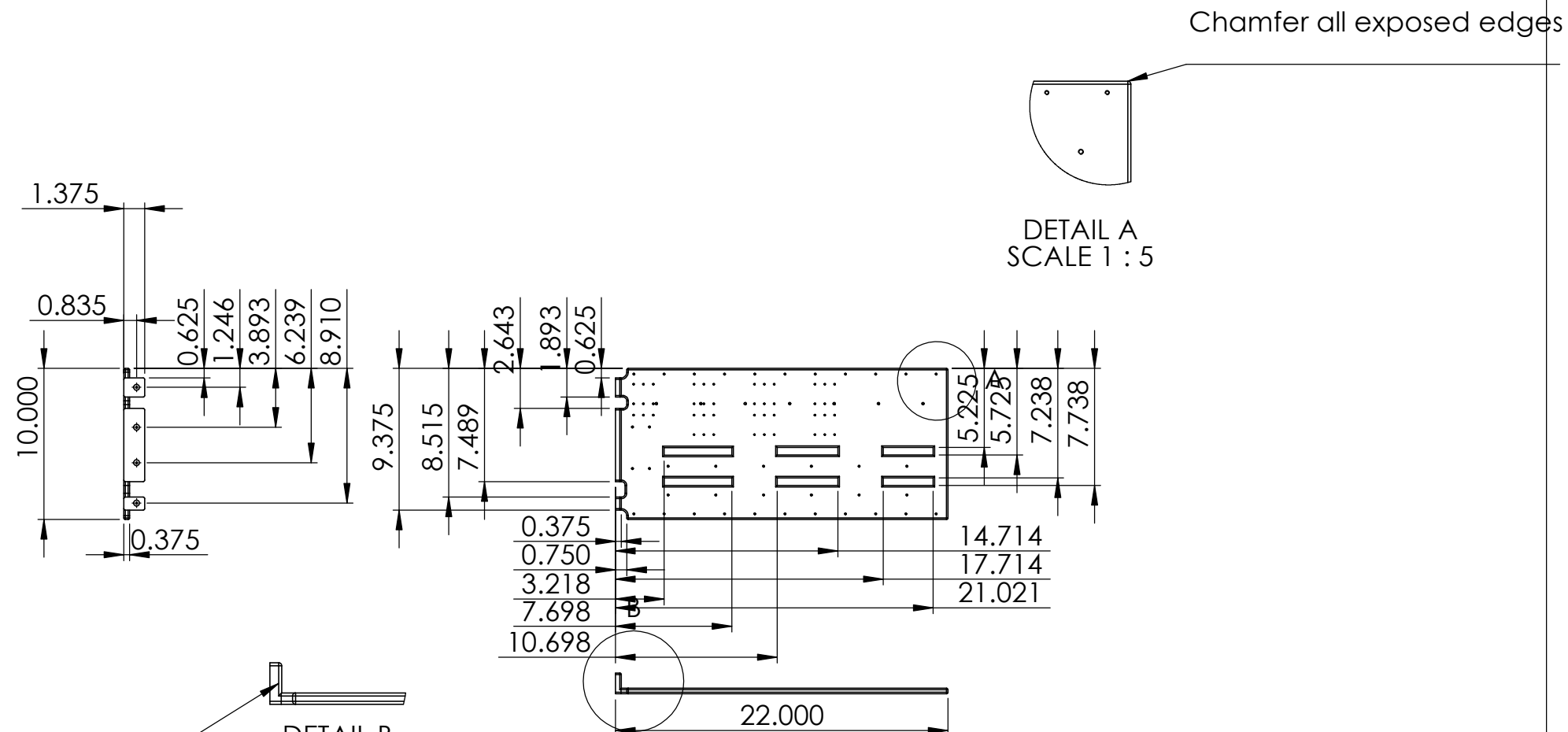
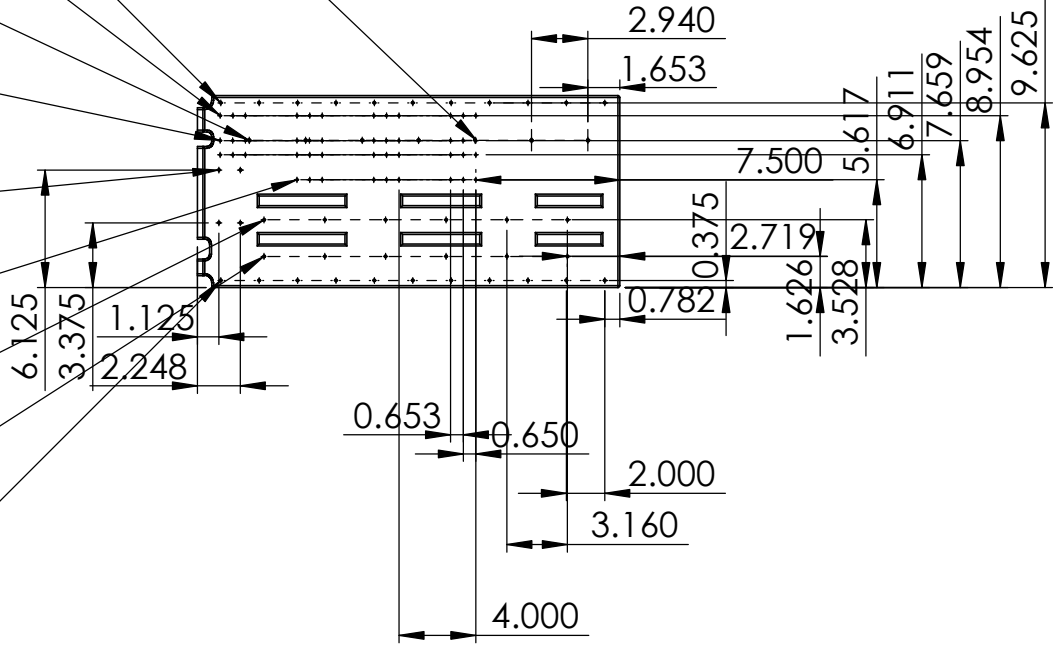




Part can be constructed as a weldment Best Judgement for construction.				UNLESS OTHERWISE SPECIFIED:				NAME		DATE		TITLE: Ventana Control Can Cold Plate	
				DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±		DRAWN		TCD		10/21/14			
						CHECKED							
						ENG APPR.							
						MFG APPR.							
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				MATERIAL		COMMENTS:							
				FINISH									
				NEXT ASSY						USED ON			
				APPLICATION						DO NOT SCALE DRAWING			
5		↑		4		3		2		1		SHEET 1 OF 2	

- 11 x Ø 0.107 THRU ALL
6-32 UNC THRU ALL
- 24 x Ø 0.089 THRU ALL
4-40 UNC THRU ALL
- 7 x Ø 0.136 THRU ALL
8-32 UNC THRU ALL
- 12 x Ø 0.089 THRU ALL
4-40 UNC THRU ALL
- 4 x Ø 0.107 THRU ALL
6-32 UNC THRU ALL
- 9 x Ø 0.089 THRU ALL
4-40 UNC THRU ALL
- 6 x Ø 0.107 THRU ALL
6-32 UNC THRU ALL
- 6 x Ø 0.107 THRU ALL
6-32 UNC THRU ALL
- 11 x Ø 0.107 THRU ALL
6-32 UNC THRU ALL

One 8-32 hole lands on a 4-40 location Omit the 4-40



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE:		
		DIMENSIONS ARE IN INCHES	DRAWN					
		TOLERANCES:	CHECKED					
		FRACTIONAL ±	ENG APPR.					
		ANGULAR: MACH ± BEND ±	MFG APPR.					
		TWO PLACE DECIMAL ±	Q.A.			SIZE DWG. NO. REV		
		THREE PLACE DECIMAL ±	COMMENTS:					
		INTERPRET GEOMETRIC TOLERANCING PER:				ArCanColdPlate		
		MATERIAL						
NEXT ASSY	USED ON	FINISH						
APPLICATION		DO NOT SCALE DRAWING						
			SCALE: 1:10			WEIGHT:		SHEET 2 OF 2