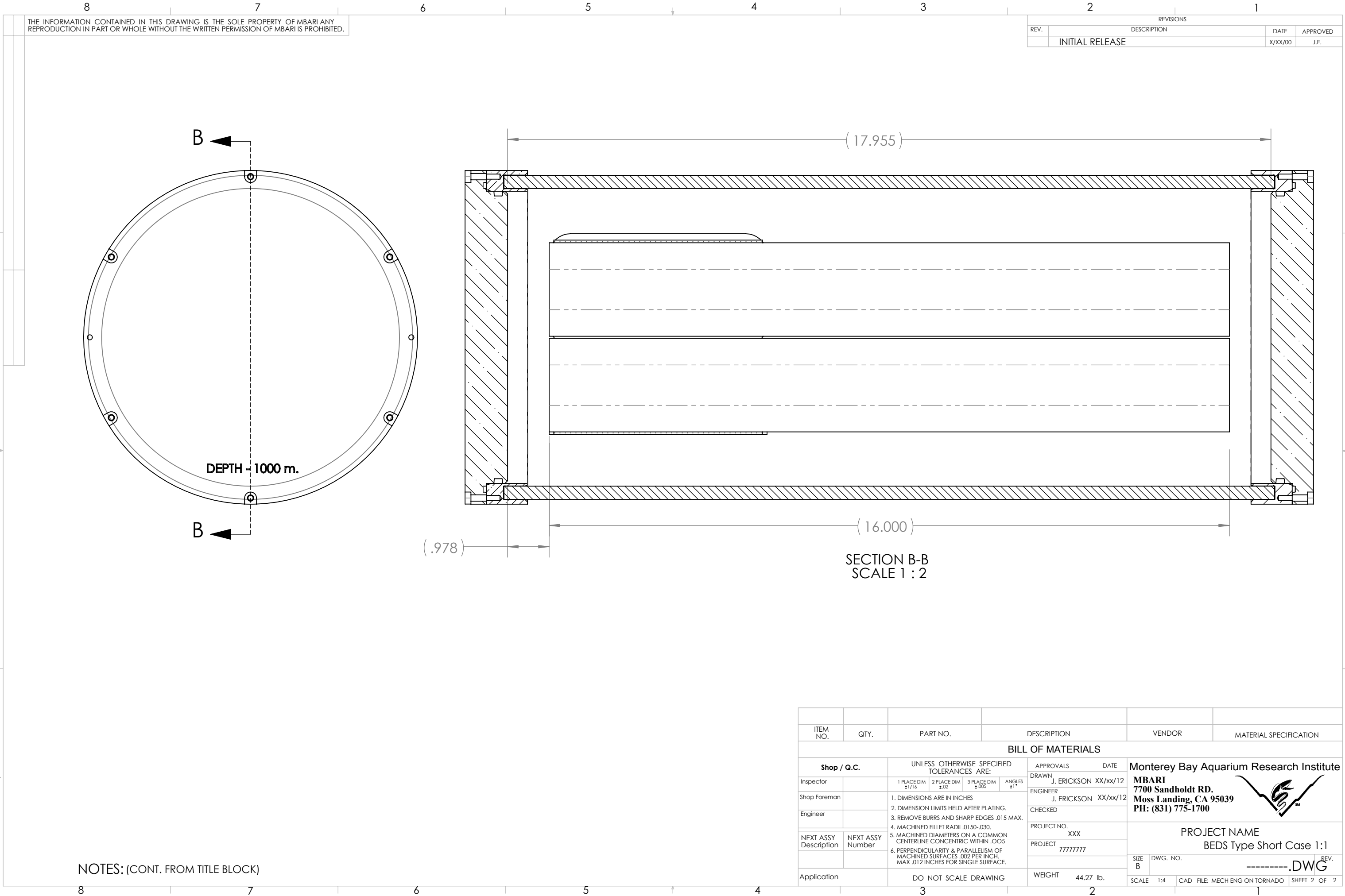


 $(\phi 7.852)$ 

NOTES: (CONT. FROM TITLE BLOCK)

ITEM NO.	QTY.	PART NO.	DESCRIPTION	VENDOR	MATERIAL SPECIFICATION																																																
BILL OF MATERIALS																																																					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE DRAWN J. ERICKSON XX/xx/12 ENGINEER J. ERICKSON XX/xx/12 CHECKED PROJECT NO. PROJECT ZZZZZZZZ WEIGHT 44.27 - none Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700  PROJECT NAME BEDS Type Short Case 1:1 SIZE B DWG. NO. -----DWG REV. <tr> <td>Inspector</td><td></td><td>1 PLACE DIM ±.1/16</td><td>2 PLACE DIM ±.02</td><td>3 PLACE DIM ±.005</td><td>ANGLES ±.1°</td></tr> <tr> <td>Shop Foreman</td><td></td><td colspan="4">1. DIMENSIONS ARE IN INCHES</td></tr> <tr> <td>Engineer</td><td></td><td colspan="4">2. DIMENSION LIMITS HELD AFTER PLATING.</td></tr> <tr> <td></td><td></td><td colspan="4">3. REMOVE BURRS AND SHARP EDGES .015 MAX.</td></tr> <tr> <td></td><td></td><td colspan="4">4. MACHINED FILLET RADII .0150-.030.</td></tr> <tr> <td>NEXT ASSY Description</td><td>NEXT ASSY Number</td><td colspan="4">5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005</td></tr> <tr> <td></td><td></td><td colspan="4">6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.</td></tr> <tr> <td colspan="2">Application</td><td colspan="2">DO NOT SCALE DRAWING</td><td colspan="2"> SCALE 1:4 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 2 </td></tr>		Inspector		1 PLACE DIM ±.1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±.1°	Shop Foreman		1. DIMENSIONS ARE IN INCHES				Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.						3. REMOVE BURRS AND SHARP EDGES .015 MAX.						4. MACHINED FILLET RADII .0150-.030.				NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005						6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				Application		DO NOT SCALE DRAWING		SCALE 1:4 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 2	
Inspector		1 PLACE DIM ±.1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±.1°																																																
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Application		DO NOT SCALE DRAWING		SCALE 1:4 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 2																																																	



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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/00	J.E.

SECTION B-B
SCALE 1 : 2

NOTES: (CONT. FROM TITLE BLOCK)

ITEM NO.	QTY.	PART NO.	DESCRIPTION	VENDOR	MATERIAL SPECIFICATION
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON XX/xx/12	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON XX/xx/12	
NEXT ASSY Description		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
NEXT ASSY Number		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. XXX	
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT ZZZZZZZZ	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 44.27 lb.	
Application		DO NOT SCALE DRAWING		SIZE B DWG. NO. -----DWG	
				SCALE 1:4 CAD FILE: MECH ENG ON TORNADO SHEET 2 OF 2	

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PROJECT NAME
BEDS Type Short Case 1:1