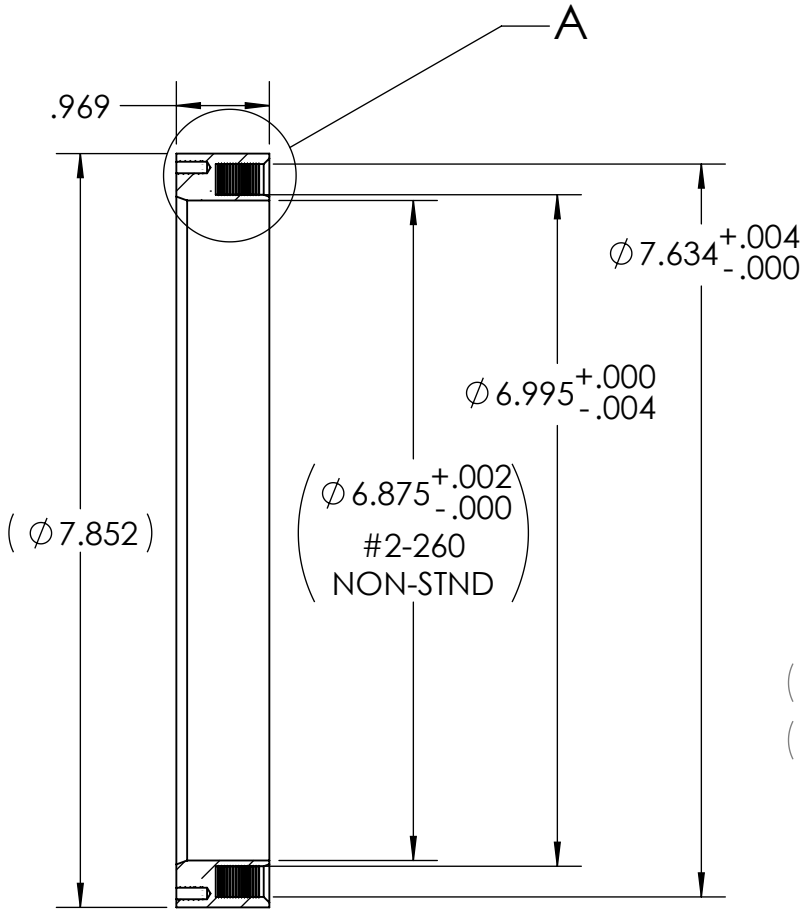
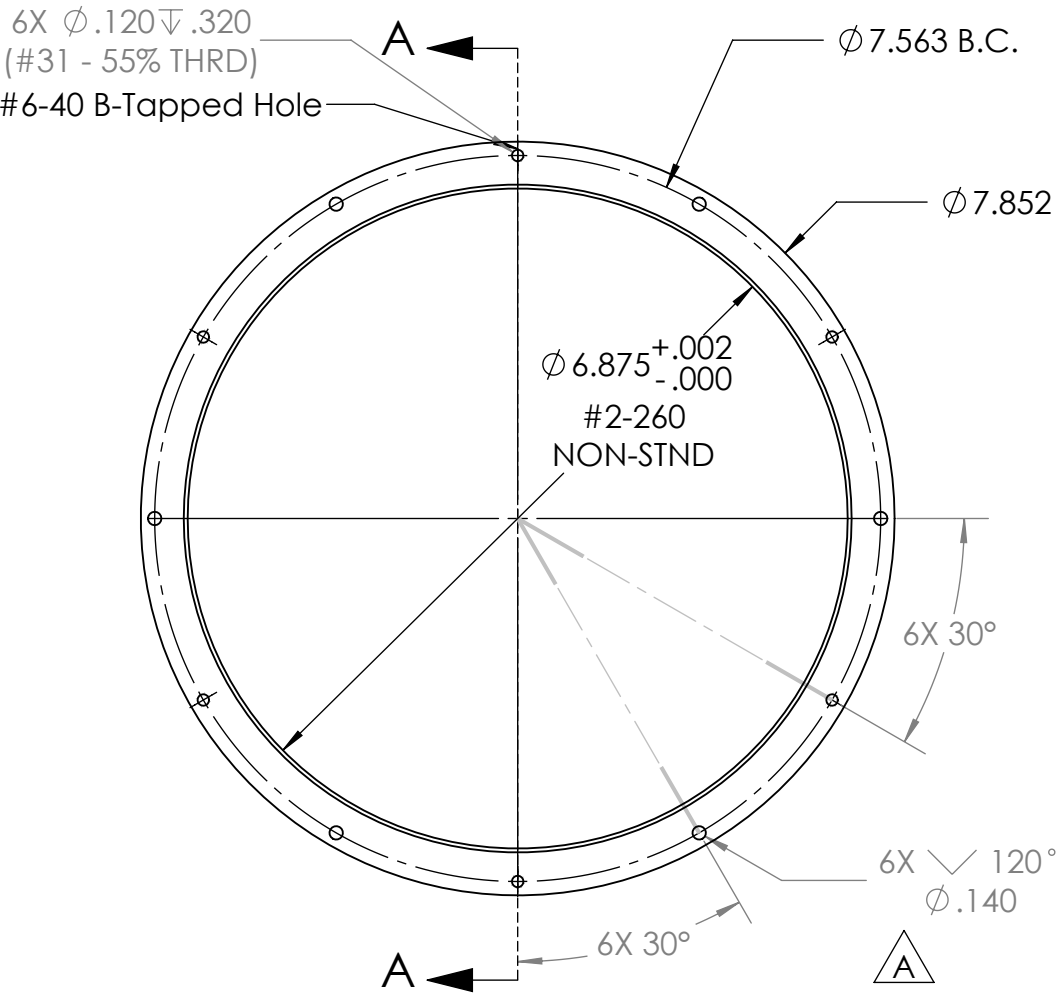
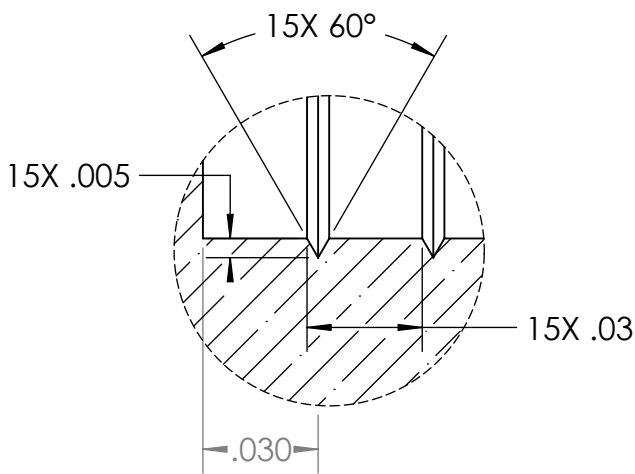


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REVISIONS				
INITIAL RELEASE			X/XX/01	J.E.
REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
B6, A1	A	ADD CNTR SINK (6 PLACES) CHG MATL CALL-OUT to Gr. 2 Ti.	11/19/2014	J.E.



SECTION A-A



DETAIL B
SCALE 20 : 1
BOTH SURFACES

7. PROJECT LIBRARY:\901418_CompositePressureCases

NOTES: (CONT. FROM TITLE BLOCK)

4 EA.

	1	P-201366-12	Test10_7_Case_Ring		MBARI	Gr. 2 Titanium	
ITEM NO.	QTY.	Part_Number	DESCRIPTION		Vendor	MATERIAL	
BILL OF MATERIALS							
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN J. ERICKSON 6/27/12	
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER J. ERICKSON 6/27/12	
Engineer						CHECKED	
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO. 901418	
						PROJECT COMPOSITE PRESSURE CASES	
Application		DO NOT SCALE DRAWING			WEIGHT 1.114		
Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700  COMPOSITE PRESSURE CASES Test10_7_Case_Ring P-201366-12.DWG REV. A SCALE 1:2 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1							