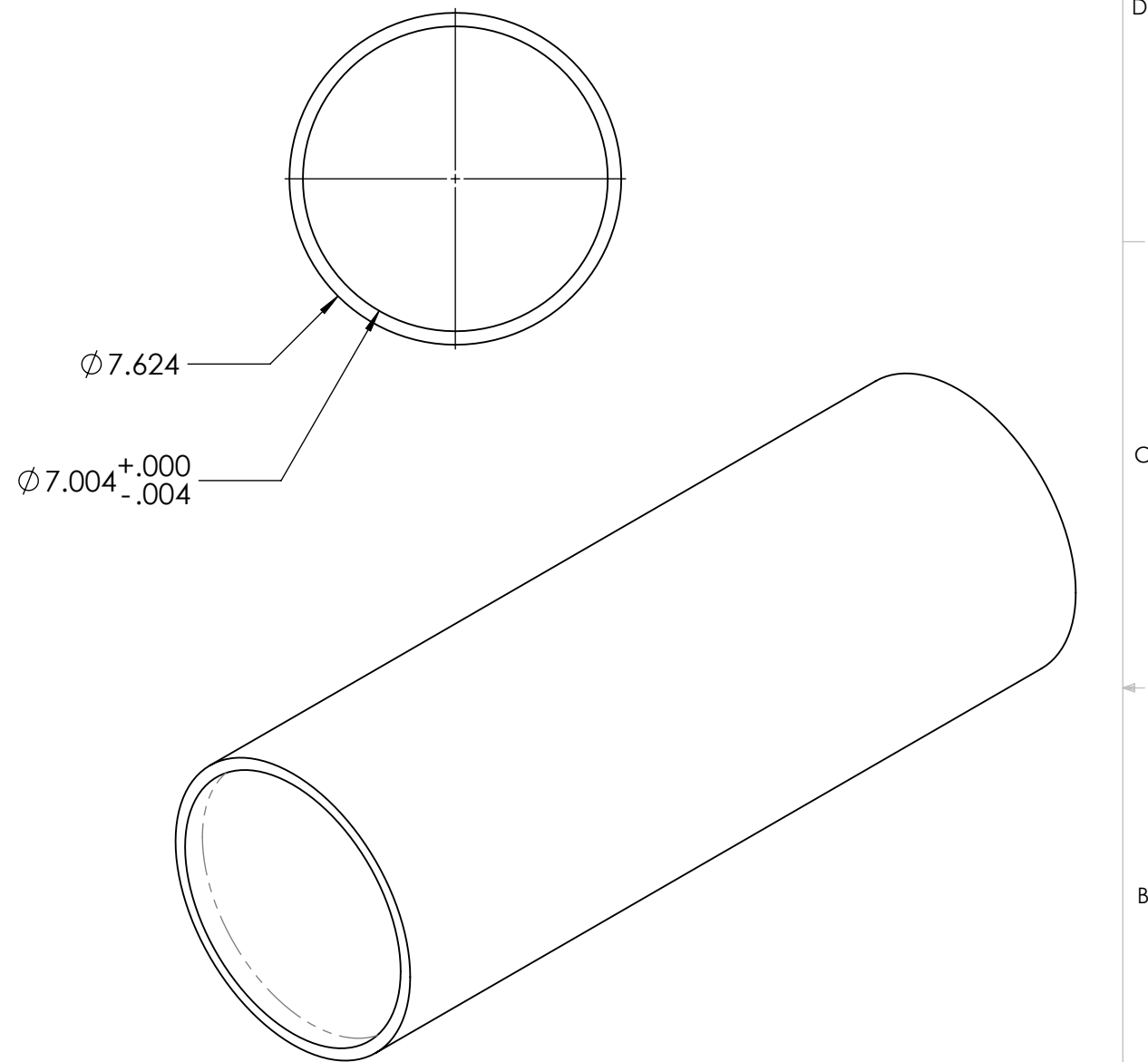




3 EA.

SECTION A-A

1	1	P-201367-12	Test10_7x7.0 Press. Tube	MBARI	Hexel AS4 Carbon Fiber
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES			
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.			
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.			
		4. MACHINED FILLET RADII .0150-.030.			
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			
NEXT ASSY Description	NEXT ASSY Number	PROJECT NO. 901418			
	A-201xxx-13	PROJECT ZZZZZZZZ			
Application		DO NOT SCALE DRAWING		WEIGHT 9.906	
				SIZE B DWG. NO. SCALE 1:4 P-201517-13.DWG CAD FILE: MECH ENG ON TORNADO REV. SHEET 1 OF 1 Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	

7. PROJECT LIBRARY:\901418_CompositePressureCases

NOTES: (CONT. FROM TITLE BLOCK)