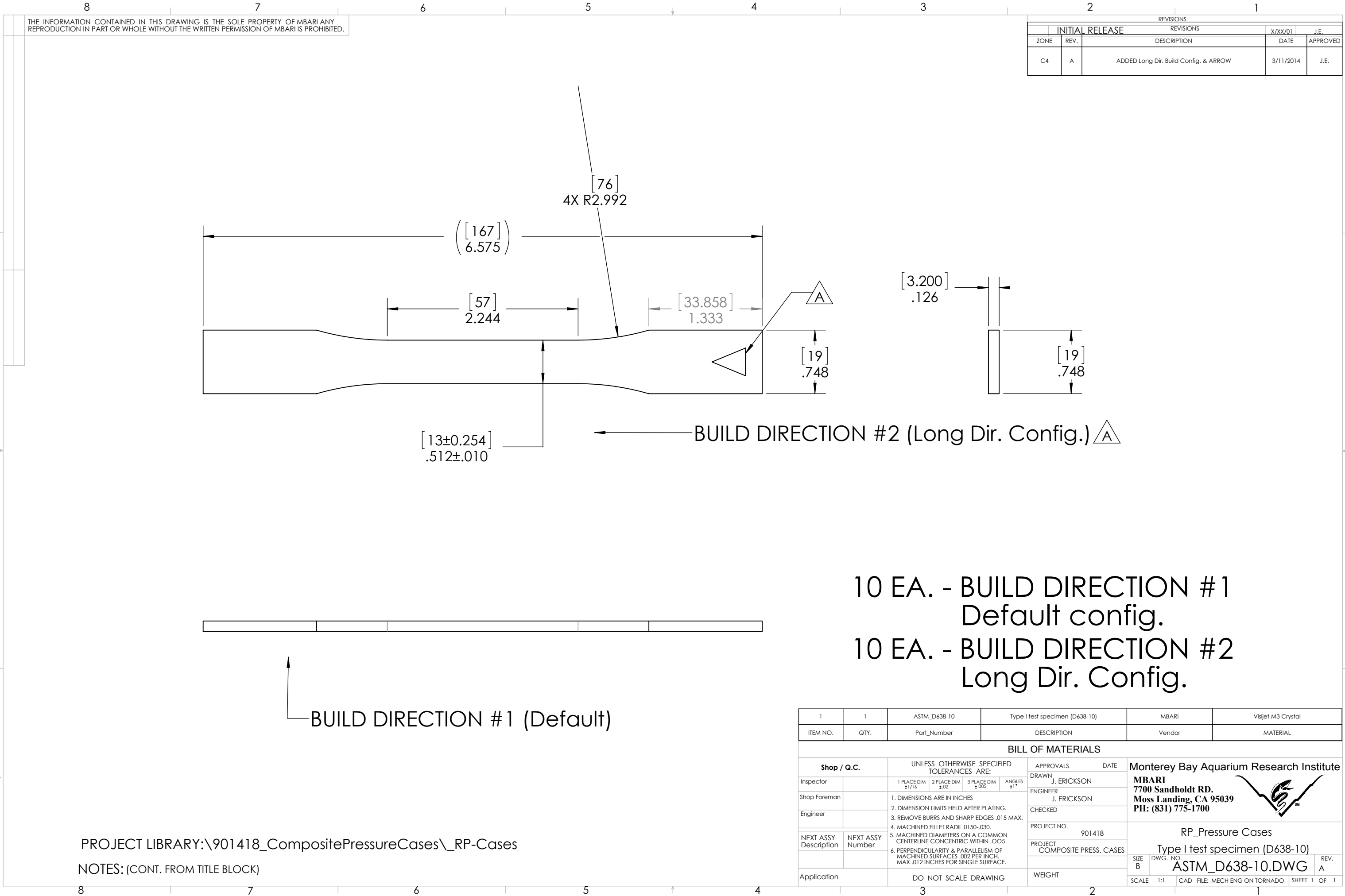




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REVISIONS				
INITIAL RELEASE		REVISIONS		
ZONE	REV.	DESCRIPTION	DATE	APPROVED
C4	A	ADDED Long Dir. Build Config. & ARROW	3/11/2014	J.E.

PROJECT LIBRARY:\901418_CompositePressureCases_RP-Cases

NOTES: (CONT. FROM TITLE BLOCK)

1	1	ASTM_D638-10	Type I test specimen (D638-10)	MBARI	Visijet M3 Crystal
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		DRAWN	J. ERICKSON
Engineer				ENGINEER	J. ERICKSON
				CHECKED	
NEXT ASSY Description	NEXT ASSY Number			PROJECT NO.	901418
				PROJECT COMPOSITE PRESS. CASES	
Application		DO NOT SCALE DRAWING		WEIGHT	
				SIZE B	DWG. NO. ASTM_D638-10.DWG
				SCALE 1:1	CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1

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Moss Landing, CA 95039
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RP_Pressure Cases
Type I test specimen (D638-10)
ASTM_D638-10.DWG
REV. A