



10 EA. - BUILD DIRECTION #1
Default config.

		ASTM_D638-10_XHD	Type I test specimen (D638-10) in XHD	MBARI	Visijet M3 Crystal
ITEM NO.	QTY.	Part Number	DESCRIPTION	Vendor	MATERIAL

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN J. ERICKSON		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER J. ERICKSON			
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO. 901418			
Application		DO NOT SCALE DRAWING				PROJECT COMPOSITE PRESS. CASES		RP_Pressure Cases Type I test specimen (D638-10) in XHD	
						SIZE B		DWG. NO. ASTM_D638-10_XHD.DWG	
						WEIGHT		SCALE 1:1 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1	

NOTES: (CONT. FROM TITLE BLOCK)